

Practical Development of Information System in Business Context: Inventory and Production System for Hiwa Interpack Co., Ltd.

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Submitted in Partial Fulfillment of the Course BC 4500 280 Hour Training Program Bachelor's Degree of Business Administration in Business Computer Program Assumption University

December 2002

Project Name:	Production System, Hiwa Co.
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The Department of Business Information Systems, ABAC School of Management has approved the aforementioned project, which includes complete Project Write-up and System submitted in fulfillment of the 3-credit course BIS 4995 Information System Development towards the requirements for the Bachelor's Degree of Business Administration in Business Information Systems



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Practical Development of Information System in Business Context:

Inventory and Production System for Hiwa Interpack Co., Ltd.

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I. INTRODUCTION

1.1 Background of the Organization

In 1975, Hiwa International Co., Ltd. was established by Mr.Suthep and Mrs.Roongvilai Suwannagate. The company was doing business as а manufacturer of Carton Boxes. The process just printing and finishing the carton boxes. The business was growing fast. The owners of the company had a vision of expand their business. They established a new plant in the year 1982, bought an corrugator machine in order to producing sheet board paper under the name Hiwa Interpack Co., Ltd. The company was continuing expand. In 1987, R.S.Press Co., Ltd was established in order to provide printing material products. Also in this year Hiwa Interpack Co., Ltd was set up a new corrugator machine line to satisfy their customer demand. 2 years after, R.S.Press Co., Ltd was purchased a brand new Roland printer machine. To celebrate of the brand new machine, the owner Mr.Suthep were selected to take doctorate degree from Kenshington University, California, U.S.A. Dr.Suthep continuing develop their business. Hiwa Interpack Co., Ltd purchased new corrugator machine to satisfy their customer demand in 1993. Nowaday Hiwa Interpack Co., Ltd has 3 lines of corrugated sheet board paper machine. The capacity of Hiwa Interpack Co., Ltd becomes 70,000 tons per year. The management system has to expand by the side.

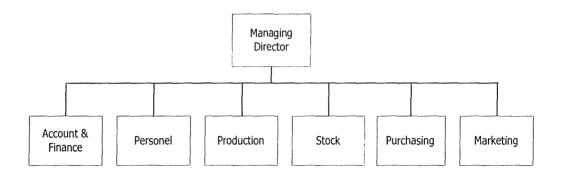
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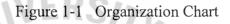
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Structure





Job Description

Corrugated Board	: Produce Single Wall and Double Wall Corrugated Paper
Z M	Board through the scheduled customer order.
Single Face Sheet	: Produce Single Face Corrugated Sheet through the
S	Scheduled customer order.

1.2 Objectives of the System

- (1) To reduce the time of Production Planning.
- (2) To provide the correct calculation of Raw Materials required.
- (3) To reduce the production cost.
- (4) Report immediately while the job done.
- (5) More effective in controls the machine.

1.3 Scope of the System

- (1) Inventory Management System.
- (2) Production Planning System.

1.4 Project Plan

The tentative plan for this project: "Production & Stock Management of Hiwa Interpack Co., Ltd." is exhibited in Figure.



No.	Task Name		September				October					November					December			
INO.		I ask Ivallie	1	2	3	4	1	2	3	4	4	1	2	3	4	4	1	2	3	4
	I.	Analysis of the Existing System																		
		Study the Existing System		NF.																
1.		Identify the Existing Problems		M.		0	17													
2.		Existing Data Flow Diagram							~											
	II.	Preliminary Investigation		-					0	~										
3.		Define the objectives and scope																		
4.		Hardware Requirements						M		-										
5.		Software Requirements						Ye				1								
	III.	Analysis and Design of the Proposed System							Ø		P									
6.		Entity-Relationship Diagram																		
7.		Database Design									5									
8.		Data Flow Diagram	EPA																	
9.	•	Process Specification								i		1								
10.		Data Dictionary	OR																	
11.		Interface Design							5	k										
12.		Report Design			0.5.1	~	_	~	2											
	IV.	Implementation of the Proposed System	5	SIN	CEI	90	2	19	68									-		
13.	4	Coding	N,	ยา	ลัย	อ้อ	36	-												
14.		Testing																		
15.		Documentation												,						

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Figure 1-2 Project Plan for : Production & Stock Management of Hiwa Interpack Co., Ltd

II. THE EXISTING SYSTEM

2.1 Background of Existing System

The Company already has some hardware and software used in some departments. In Department of Production still using manual operation with no document control system.

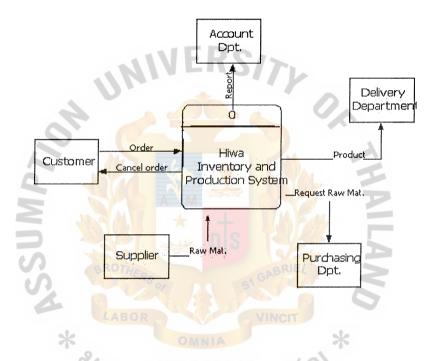


Figure 2-1 Context Diagram of Existing System

2.2 **Problem Definition**

(1) The Production Planning consume much time.

The Production Planning Step stills using manual calculation. Its caused many errors in the calculation of Raw Material required.

(2) No authorities of Decision Logic System.

All of decision were made by the Managing Director.

(3) High Cost of Production.

Wrong calculation of Raw Material required in production caused high waste.

III. THE PROPOSED SYSTEM

3.1 System Specification

(1) Hardware Requirements

Table 3-1 Hardware Requirements

HAREWARE	SPECIFICATION
CPU	CPU Pentium III 800
RAM	SD-RAM 256 Mb
Hard disk	HDD 40 GB

We Desired to use CPU Pentium III 800 because now in the market when compare the potential with cost CPU Pentium III 800 is the best and Pentium is more reliable than other CPU. We use SD-RAM 256 Mb because SD-RAM is Cheapest and not necessary to use other type of RAM because SD-RAM speed can handle system tasks. Hard disk we choose HDD 40 GB This spec of hard disk can handle can keep all of data for many decades.

(2) Software Requirements

Table 3-2 Software Requirements

SOFTWARE	SPECIFICATION
Operating System	Microsoft Window 2000
Application	Microsoft Visual Basic 6.0 & Microsoft Access 97

We choose Microsoft Window 2000 because the company already uses it as their Operating system and it is stable and reliable enough for our system and we developed the system by using Microsoft Visual Basic 6.0 because our programmer expert in this application system the database we use Microsoft access 97 because company already have it and because our database design is not complicate so Microsoft Access 97 can be use.



3.2 System Design

(1) Data Flow Diagram

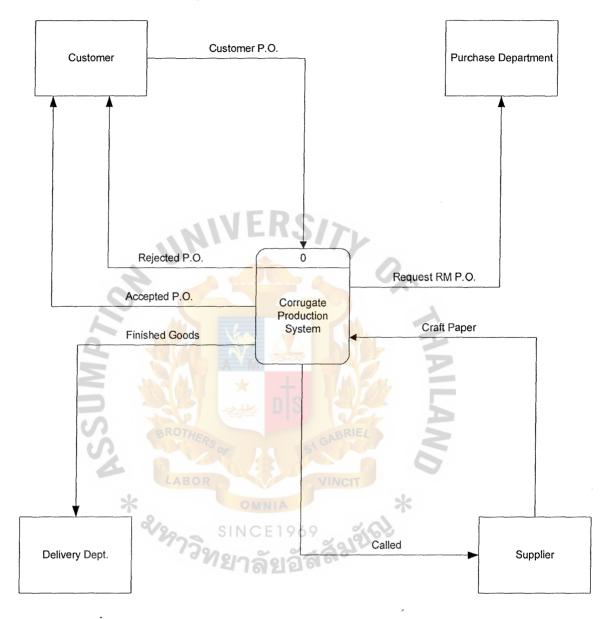


Figure 3-1 Context Diagram

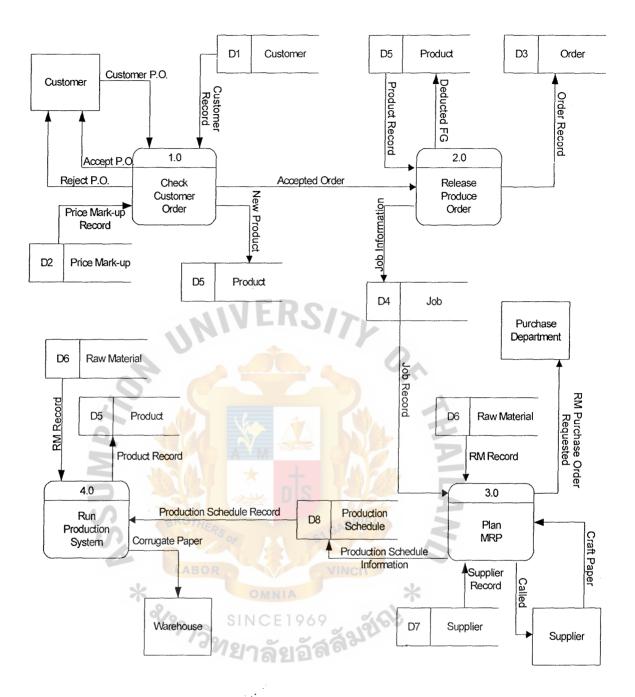


Figure 3-2 Data Flow Diagram - Level 0

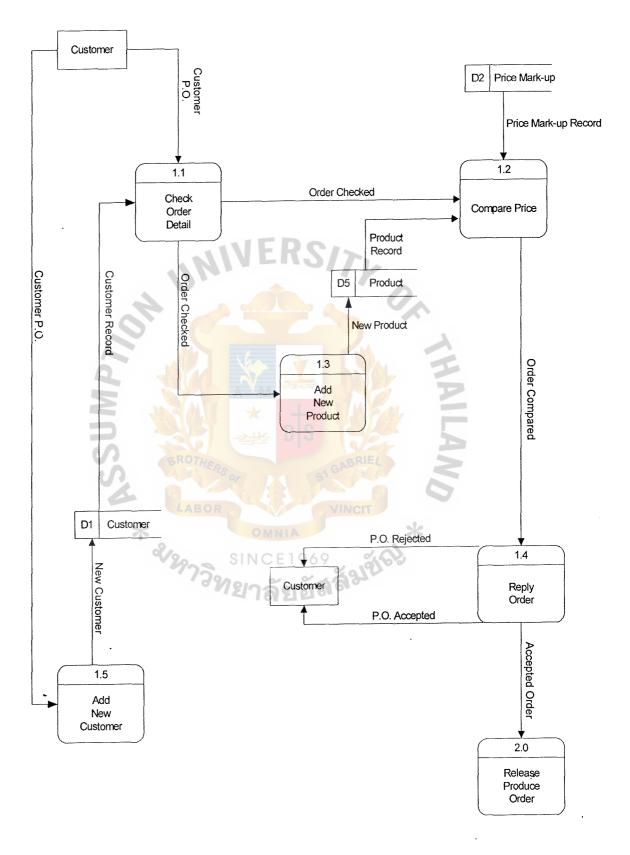


Figure 3-3 Data Flow Diagram – Level 1 for Process 1

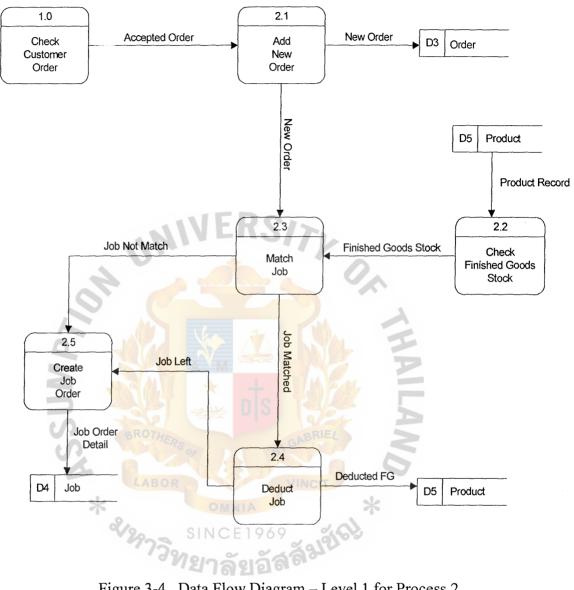


Figure 3-4 Data Flow Diagram – Level 1 for Process 2

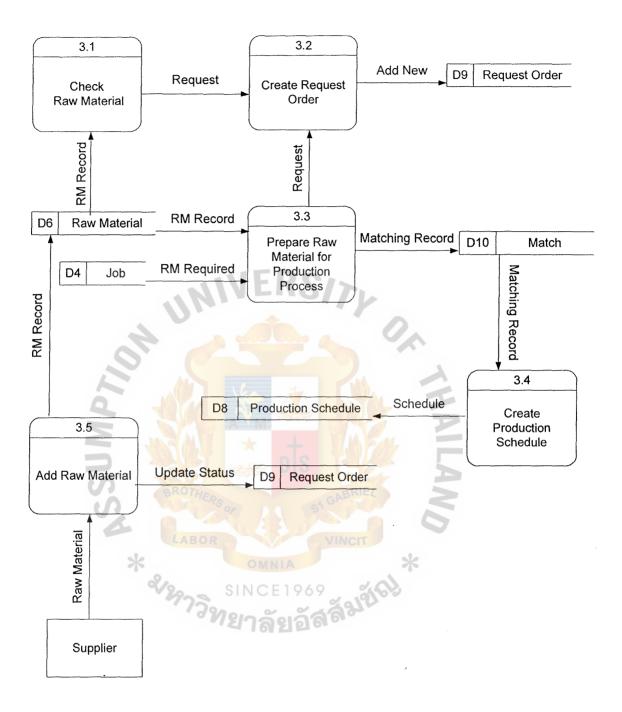


Figure 3-5 Data Flow Diagram – Level 1 for Process 3

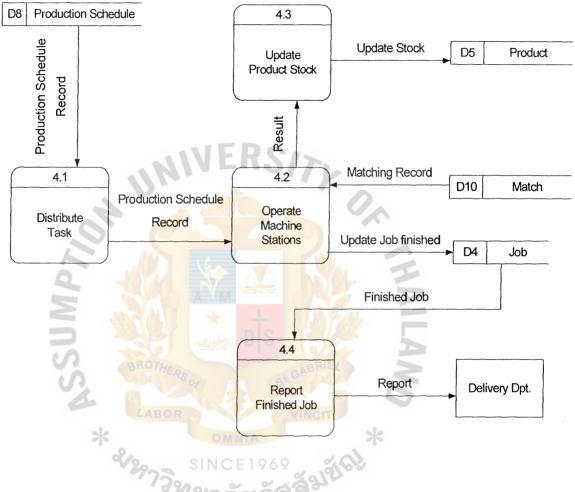


Figure 3-6 Data Flow Diagram – Level 1 for Process 4

(2) Entity-Relationship Diagram

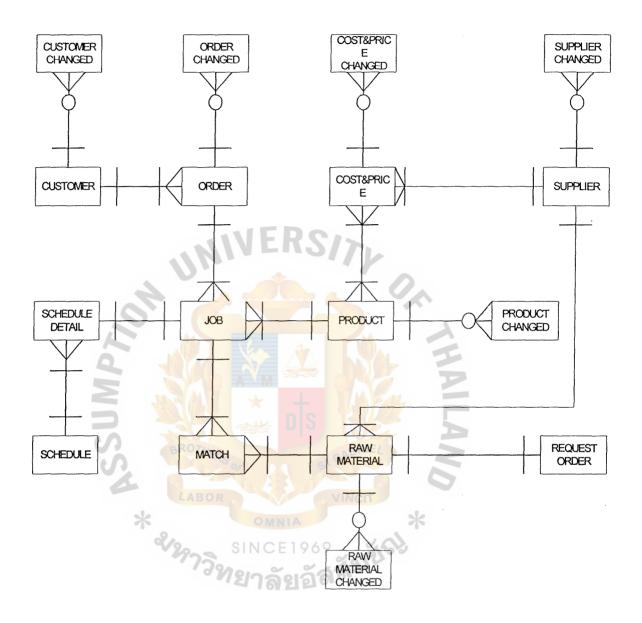


Figure 3-7 Entity-Relationship Diagram

(3) Database Design

There is 18 table of the database

- Cost & Price Table Keep all current cost/kg, supplier, and price/kg of each grade of raw material (craft paper).
- Cost & Price Change Table Keep record all change occur on cost/kg, supplier, and price/kg of each grade of raw material (craft paper).
- 3. Customer Table Keep current information of customer.
- 4. Customer Change Table Keep record all change occur on Customer.
- 5. Job Table Keep in formation and status of job.
- 6. Login Table Keep user name, Password and status of authority and login.
- 7. Match Table Keep the result of matching between raw material and job.
- 8. Order Table Keep information and status of the order.
- 9. Order Change Table Keep information of change in each order.
- 10. Product Table Keep the information and stock of product.
- Product Change Table Keep information of changing of stock of the product.
- 12. Raw Material Table Keep information and stock of raw material.
- Raw Material Change Table keep information of changing of raw material.
- 14. Request Order Table Keep Information and status of request order.
- 15. Schedule Table Keep information and status of Production schedule.

- 16. Schedule Detail Table Keep the detail in the Production Schedule (Job).
- 17. Supplier Table Keep current information and cost of supplier.
- Supplier change Table Keep information of all Change occur on supplier.

Database Design is exhibited in Appendix C



Process Specification (4)

Table 3-3 Process Specification for Process 1.	.0
--------------------------------------------------------	----

Data In:(1)Customer Record(2)Customer P.O.(3)Price Mark-Up RecordData Out:(1)Accept P.O.(2)Reject P.O.(3)Accepted Order(1)Check P.O. detail with customer record
 (3) Price Mark-Up Record (1) Accept P.O. (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record
Data Out: (1) Accept P.O. (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record
 (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record
 (3) Accepted Order (1) Check P.O. detail with customer record
(1) Check P.O. detail with customer record
(2) Compare asking price with price mark-up
record
(3) If product not in the list then add to record
Process: (4) If customer not in the list then add to record
(5) If asking price is equal or more than price
(c) If asking price is less than price mark-up then
(6) If asking price is less than price mark-up then
reject P.O.
Attachment: (1) Customer
(2) Data Store D1
(3) Data Store D2
(4) Data Store D5
(5) Process 2.0

Process Name:	Check Order Detail
Data In:	(1) Customer P.O.
	(2) Customer Record
Data Out:	(1) Order Checked
Process:	(1) Check customer is or is not in bad debt record
Attachment:	(1) Customer
NIV	(2) Data Store D1
UN	(3) Process 1.2
5 C	(4) Process 1.3

Table 3-4Process Specification for Process 1.1

Table 3-5 Process Specification for Process 1.2

Process Name:	Compare Price
Data In:	(1) Order Checked
LABOR	(2) Product Record
* 2/2973	(3) Price Mark-Up Record
Data Out:	(1) Order Compared
Drogoggi	(1) Compare customer asking price with mark-up
Process:	price
Attachment:	(1) Data Store D2
	(2) Data Store D5
	(3) Process 1.1
	(4) Process 1.4
	(5) Process 1.5

Add New Product
(1) Order Checked
(1) New Product
(1) Add new product to product record
(1) Data Store D5
(2) Process 1.1
-

Table 3-6Process Specification for Process 1.3

 Table 3-7
 Process Specification for Process 1.4

Process Name:	Reply Order
Data In:	(1) Order Compared
Data Out:	(1) P.O. Rejected
S BROTH	(2) P.O. Accepted
S S S S S S S S S S S S S S S S S S S	(3) Accepted Order
Process:	(1) Reply the order to customer.
Attachment:	(1) Customer
. a N 8	(2) Process 1.2
	(3) Process 2.0

Table 3-8Process Specification for Process 1.5

.

Process Name:	Add New Custo	omer
Data In:	(1) Customer	P.O
Data Out:	(1) New Cust	omer
Process:	(1) Reject P.C). and notice to customer
Attachment:	(1) Customer	

	(2)	Data Store D1

Table 3-9Process Specification for Process 2.0

Process Name:	Release Produce Order
Data In:	(1) Accepted Order
	(2) Product Record
Data Out:	(1) Order Record
VIN	(2) Job Information
, Ui	(1) Record new order
	(2) Split order into each job
	(3) Get FG on hand information
Process:	(4) Match job with FG on hand
	(5) If job match with FG on hand then deduct it
BROTHERS OF	and create job order for the rest
LABOR	(6) If job not match create job order
Attachment:	(1) Data Store D3
าววิทย	(2) Data Store D4
	(3) Data Store D5
	(4) Process 1.0

Table 3-10Process Specification for Process 2.1

2

Process Name:	Add New Order
Data In:	(1) Accepted Order
Data Out:	(1) New Order
Process:	(1) Add new order to order record

Attachment:	(1)	Data Store D3
	(2)	Process 1.0
	(3)	Process 2.2

Table 3-11 Process Specification for Process 2.2

Process Name:	Check Finished Goods Stock
Data In:	(1) Product Record
Data Out:	(1) Finished Goods Stock
Process:	(1) Get FG on hand information from product record
Attachment:	(1) Data Store D5
	(2) Process 2.3

Table 3-12 Process Specification for Process 2.3

Process Name:	Match Job Miller		
*	OMNIA 💥		
Data In:	(1) New Job		
77200			
· 1/2	(2) Finished Goods Stock		
Data Out:	(1) Job Match		
	(2) Job Not Match		
••••••••••••••••••••••••••••••••••••••			
Process:	(1) Match job with FG on hand		
Attachment:	(1) Process 2.1		
Attachinent.	(1) 1100055 2.1		
	(2) Process 2.2		
	(3) Process 2.4		
	(4) Process 2.5		
	(1) 1100033 2.5		

Process Name:	Deduct Job	
Data In:	(1) Job Matched	
Data Out:	(1) Deducted Finished Goods	
	(2) Job Left	
Process:	(1) Deduct job with existing FG	
1100055.	(2) Create job order for the rest	
Attachment:	(1) Data Store D5	
Un.	(2) Process 2.3	
on C	(3) Process 2.5	

 Table 3-13
 Process Specification for Process 2.4

Table 3-14 Process Specification for Process 2.5

Process Name:	Create Job Order	
Data In:	(1) Job Not Match	
LABOR	(2) Job Left	
Data Out:	(1) Job Order Detail	
Process:	(1) Create job order and add to job record	
Attachment:	(1) Data Store D4	
	(2) Process 2.3	
	(3) Process 2.4	

Table 3-15 Process Specification for Process 3.0

Process Name:	Plan MRP	
Data In:	(1) Job Record	
	(2) Raw Material Record	

	(3) Craft Paper		
	(4)	Supplier Record	
Data Out:	(1)	Request Raw Material Order	
	(2)	Production Schedule Record	
	(1)	Get RM and Job information	
Process:	(2)	Request RM P.O.	
1100055.	(3)	Receive craft paper from supplier	
III	(4)	Add new production schedule information	
Attachment:	(1)	Purchase Department	
or C	(2)	Staff	
	(3)	Data Store D4	
	(4)	Data Store D6	
	(5)	Data Store D7	
BROTHERS of	(6)	Data Store D8	

 Table 3-16
 Process Specification for Process 3.1

~/72		<u> </u>		
Process Name:	Che	Check Raw Material		
	101			
Data In:	(1)	Raw Material Record		
Data Out:	(1)	Request		
Duiu Out.		request		
	(1)	Get RM information		
Process:	(1)	Get Kivi mormation		
1100035.	(2)	Check that is it enough?		
	(2)	Check that is it chough?		
A 44 1	(1)	Dete Steve D(
Attachment:	(1)	Data Store D6		
		D 44		
	(2)	Process 3.2		

Process Name:	Create Request Order	
Data In:	(1) Request	
Data Out:	(1) Add New	
Duesses	(1) Receive request for RM order	
Process:	(2) Create request order	
Attachment:	(1) Data Store D9	
UNIN	(2) Process 3.1	
	(3) Process 3.3	

Table 3-17Process Specification for Process 3.2

 Table 3-18
 Process Specification for Process 3.3

Process Name:	Prepare Raw Material for Production Process	
Data In:	(1) RM Record	
Sto HERS OF	(2)	RM Required
Data Out:	(1)	Request Cr
2/2973 SI	(2) _E	Matching Record
1382	(1)	Create RM require
Process:	: (2) Get RM record and job requ	
	(3)	Matching RM with job
Attachment:	(1)	Data Store D4
	(2)	Data Store D6
	(3)	Data Store D9
	(4)	Data Store D10 .
	(5)	Process 3.2

Process Name:	Create Production Schedule	
Data In:	(1) Matching Record	
Data Out:	(1) Schedule	
Process:	(1) Get matching record	
1100055.	(2) Create new schedule	
Attachment:	(1) Data Store D8	
IN	(2) Data Store D10	

 Table 3-19
 Process Specification for Process 3.4

 Table 3-20
 Process
 Specification
 for
 Process
 3.5

Process Name:	Add Raw Material	
Data In:	(1) Raw Material	
Data Out:	(1) Update Status	
BROTHERS	(2) RM Record	
LABOR	(1) Receive RM from supplier	
Process:	(2) Add new information of RM	
าววิท	(3) Check status of RM for arriving	
Attachment:	(1) Supplier	
	(2) Data Store D6	
	- (3) Data Store D9	

Table 3-21	Process S	Specification	for Process 4.0
------------	-----------	---------------	-----------------

Process Name:	Run	Run Production System	
Data In:	(1)	Production Schedule Record	
	(2)	Raw Material Record	

Data Out:	(1)	Product Record
	(2)	Corrugate Paper
Process:	(1)	Get production schedule record
	(2)	Get RM record
	(3)	Add FG information to product record
	(4)	Keep FG into warehouse
Attachment:	(1)	Warehouse
ONUNIV	(2)	Data Store D5
	(3)	Data Store D6
	(4)	Data Store D8

Table 3-22 Process Specification for Process 4.1

Process Name:	Distribute Task	
Data In:	(1) Production Schedule Record	
LABOR	(2) Raw Material	
Data Out:	(1) Task 1	
	(2) Task 2	
	(3) Task 3	
Process:	(1) Get RM and production schedule record	
	(2) Distribute task to its work station	
Attachment:	(1) Data Store D6	
	(2) Data Store D8	
	(3) Process 4.2	
	(4) Process 4.3	
	(5) Process 4.4	

Process Name:	Operate Machine Station
Data In:	(1) Production Schedule Record
	(2) Matching Record
Data Out:	(1) Result
	(2) Update Job Finished
Process:	(1) Running job according schedule.
Process:	(1) Keep finished job in job file.
Attachment:	(1) Process 4.1
5 2	(2) Process 4.3
	(3) Data Store 4
	(4) Data Store 10

Table 3-23Process Specification for Process 4.2

 Table 3-24
 Process Specification for Process 4.3

Update Product Stock
Opuate Floudet Block
(1) Pagult
(1) Result
(1) Updated Stock
(1) Update the change in product stock.
, , , , , , , , , , , , , , , , , , ,
(1) Process 4.2
(2) Data Store D5

Table 3-25Process Specification for Process 4.4

Process Name:	Report Finished Job	
Data In:	(1) Finished Job	
Data Out:	(1) Report	

Process:	(1)	Inform Delivery Department about finished goods.
Attachment:	(1)	Delivery Department
	(2)	Data Store D4



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(5) Data Dictionary

Table 3-15 Data Dictionary of Order Processing System Database

	Field Name	Meaning
	Accepted Order	*The customer order that company accept *
	Address	*Address of customer or supplier *
		*Address No. + Road + City *
	Ask Price	*Customer request product price *
	WF	*unit: Baht; range: 00.00 *
	Bad List	*The finance status of customer *
	A 24	*[Yes No] *
i	Cheap Price	*The cheapest price of craft paper *
		*unit: Baht; range: 00.00 *
NNS2	Company	*Name of customer's or supplier's company *
	BROTHERS	*{legal-character} *
	Contact Person	*Sales or purchaser of company *
	Cost	*Cost of the product sold by the supplier to our
	Cost SINC	company *
	16	*unit: Baht; range: 00.00 *
	Cost of A	*Cost of raw material A *
		*unit: Baht; range: 00.00 *
	Cost of I	*Cost of raw material I *
		*unit: Baht; range: 00.00 *
	Cost of M	*Cost of raw material M *
		*unit: Baht; range: 00.00 *
	Cost of SW	*Cost of raw material SW *
	L	·

	*unit: Baht; range: 00.00 *
Cost/kg.	*Cost of the product sold by the supplier to our
	company per kilogram *
Craft Paper	*Raw material *
Craft paper Available	*Supplier have craft paper on hand *
	*RM. ID + RM. Name + Quantity *
Craft Paper Checked	*Check craft paper arrival *
WE	*RM. ID + RM. Name + Quantity *
Craft Paper Matched	*Match craft paper with job *
Craft Paper-	*Supplier do not have craft paper on hand *
Unavailable	
Credit Type	*Range of credit *
	*[Pay on purchase 7 days 15 days] *
Customer Name	*Customer's name *
LABOR	*{legal-character} *
Customer ID	*Identification number of customer *
Vy Jane SINC	*{legal-character} *
Customer Information	* *
	*Cust. ID. + Company Name + Address + Tel.
	No. + Fax No. + Contact Person + Bad List +
	Credit Type *
Customer P.O.	*Customer's purchase order *
	*Cust.Name + Address + Tel. No. + Fax No. +
	Contact person + P.O. ID. + OrderDate +
	ProductID.+ Ask Price + Quantity + DueDate*

	Customer Record	* *
	Date Planned	*Arrange the date by nearest *
		*units: day/ month/ year; range: 1/ Jan/ '00-31/
		Dec/ '99 *
	Deducted FG	*Finished goods deducted *
	Due Date	*The due date to send and receive product *
		*units: day/ month/ year; range: 1/ Jan/ '00-31/
	ANV F	Dec/ '99 *
	Enough Stock	*Enough raw material stock on hand *
	Fax No.	*Facsimile number *
Å		*{legal-character}9 *
	Finished Goods-	*Information of finished goods *
	Information	*ProductID. + Product Name + Width +
2	BROTHERS	Length + Quantity + Price *
	Finished Goods Stock	*Stock on hand of finished goods *
	Grade 1	*Grade of paper layer 1 *
	Grade 2	*Grade of paper layer 2 *
	Grade 3	*Grade of paper layer 3 *
	Grade 4	*Grade of paper layer 4 *
	Grade 5	*Grade of paper layer 5 *
	Gram	*Thickness of paper *
		*units: gram *
	In Date	*Install date of raw material *
		*units: day/ month/ year; range: 1/ Jan/ '00-31/
		Dec/ '99 *
(

	Job ID	*Identification number of job *
		*{legal-character} *
	Job Left	*New job deduct by finished goods on hand *
	Job Matched	*New job match with finished goods on hand *
	Job Not Match	*New job not match with finished goods on
		hand *
:	Job Order Detail	*Information of job *
	UNIVE	*Job ID + Order ID. + Product ID. + Quantity + Job Run + Kg. 1 + Kg. 2 + Kg. 3 + Kg. 4 Kg.
	2	5 + Due Date *
1	Job Record	**
2		*Job Order Detail *
2	Kg. 1	*Weight of paper layer 1*
S	BROTHERO	*units: kilogram *
	Kg. 2	*Weight of paper layer 2*
	*	*units: kilogram *
	Kg. 3	*Weight of paper layer 3*
	• พยาล	*units: kilogram *
	Kg. 4	*Weight of paper layer 4*
		*units: kilogram *
	Kg. 5	*Weight of paper layer 5*
		*units: kilogram *
	Length	*Length of paper *
		*units: metre *
	Length Planned	*Arrange the length of paper *

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Net	*Net price of product *
	*unit: Baht; range: 00.00 *
New Customer	* *
	*Customer information *
New Job	* *
	*Job Information *
New Order	* *
	*Order Information *
New Product	**
3 24	*Product Information *
New Production -	*Schedule of production *
Schedule	
New RM.	*New raw material *
BROTHERS	*Raw Material Information
Not Enough Stock	*Not enough raw material in stock *
Order Checked	*Check order detail *
Order Compared	*Order price compared with mark-up price *
Order Date	*Date on which customer place order to our
	company *
	*units: day/ month/ year; range: 1/ Jan/ '00-31
	Dec/ '99 *
Order ID	*Identification number of the order placed to
	our company by the customer *
	*{legal-character} *
Other Supplier Called	*Call other supplier for craft paper *

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-	P.O. Accepted	*Accept customer's P.O. *
	P.O. No.	*Purchase order specific number *
		*{legal-character} *
	P.O. Rejected	*Reject customer's P.O. *
	Price	*Selling price of the product per item *
		*unit: Baht; range: 00.00 *
	Price Mark-Up Record	* *
		*unit: Baht; range: 00.00 *
	Price/kg.	*Selling price of the product per kilogram *
	8 25	*unit: Baht; range: 00.00 *
4	Product ID	*Identification number of product *
		* {legal-character} *
	Production Schedule-	***
5	Record	*Job ID. + Order ID. + Product ID. + Job Run
	LABOR	Due Date *
	Product Name	*Name of product *
	ั ^{จรุ} งวริทยาส์	*{legal-character} *
	Product Record	* *
		*Product ID. + Product Name + Width +
		Length + Quantity + Price *
	Quantity	*Quantity of product or raw material *
	RM. Deducted	*Deduct raw material by material used *
	RM. P.O. Requested	*Request to order raw material *
	RM. Record	* *
		*Grade + Gram + Width + Weight Available +

	P.O. No. + Supplier ID. + Supplier Name +
	Cost/Kg. + Weight Install + Install Date +
	Total Cost Install *
Raw ID	*Identification number of raw material *
	*{legal-character} *
Request Date	*Date of request raw material *
	*units: day/ month/ year; range: 1/ Jan/ '00-31/
	Dec/ '99 *
Supplier Called	*Call supplier for craft paper *
Supplier ID	*Identification number of supplier *
	* {legal-character} *
Supplier Name	*Supplier's name *
	*{legal-character} *
T. Cost	*Total Cost *
LABOR	*unit: Baht; range: 00.00 *
Task 1	*Task of work station 1 *
Task 1 Completed	*Task of work station 1 completed *
Task 1 Material Used	*Material used by work station 1 *
Task 2	*Task of work station 2 *
Task 2 Completed	*Task of work station 2 completed *
Task 2 Material Used	*Material used by work station 2 *
Task 3	*Task of work station 3 *
Task 3 Completed	*Task of work station 3 completed *
Task 3 Material Used	*Material used by work station 3 *
Tel. No.	*Telephone number *
L	

Total* {legal-character} *Total* Total price of product **unit: Baht; range: 00.00 *VAT* Value Add Tax **unit: Baht; range: 00.00 *Weight Available* Weight of paper left **units: kilograms *Weight In* Weight of paper install **units: kilograms *Width* Width of paper **units: inch *		
VAT*unit: Baht; range: 00.00 *VAT*Value Add Tax **unit: Baht; range: 00.00 *Weight Available*Weight of paper left *Weight In*Weight of paper install *Weight Mu*Weight of paper install *Width*Width of paper *		*{legal-character} *
VAT*Value Add Tax *Weight Available*unit: Baht; range: 00.00 *Weight Available*Weight of paper left **units: kilograms **units: kilograms *Weight In*Weight of paper install *Width*Width of paper *	Total	*Total price of product *
Weight Available*unit: Baht; range: 00.00 *Weight Available*Weight of paper left **units: kilograms *Weight In*Weight of paper install *Width*Width of paper *		*unit: Baht; range: 00.00 *
Weight Available*Weight of paper left * *units: kilograms *Weight In*Weight of paper install * *units: kilograms * *Units: kilograms *Width*Width of paper *	VAT	*Value Add Tax *
*units: kilograms * Weight In *Weight of paper install * *units: kilograms * *Units: kilograms * *Width		*unit: Baht; range: 00.00 *
Weight In *Weight of paper install * Width *units: kilograms * Width *Width of paper *	Weight Available	*Weight of paper left *
Width * width of paper *		*units: kilograms *
Width *Width of paper *	Weight In	*Weight of paper install *
	UNIVE	*units: kilograms *
*units: inch *	Width	*Width of paper *
		*units: inch *
	BRUTHERS OF	SI GABRIEL
BROTHERS OF SIGABRIEL	LABOR	
BROTHERS OF SI GABRIEL	* ОМ	NIA *
BROTHERS OF SIGABRIEL	SINC	E1969
BROTHERS OF SINCE 1969 SINCE 1969 SINCE 1969	139812	້ລາວັ ດດີ²³້

(6) Interface Design

There are 31 Interfaces:

- Login form Let user log in to the system to identify who is using the system.
- Main menu form Let user choose the system they want to work (Inventory, Production, Report, Security).
- 3. Inventory menu form Menu of all process in inventory system.
- 4. Add customer form Add customer record.
- 5. Edit customer record form Let user edit customer record.
- 6. Add Raw material form Add raw material in the system.
- 7. Edit raw material form Edit raw material information that may be have mistake on adding or check and update real weight of it.

have mistake on adding or check and update real weight of it.
8. Check raw material form - Check raw material on hand and make request order.

- 9. Add supplier form Add supplier record to the system.
- Edit supplier form Edit supplier record update current cost of each grade of craft paper that each supplier sold us.
- Set cost & price form Set current supplier that we buy craft paper for
 each grade and price we will sell to customer.
- Check Product Form Check current product price when customer order product that not in list.
- Edit Product Form Update product stock when stock was checked for current status of product.
- 14. Add order Form Add customer order each order can have many job.

- Edit Order Form Change order(delete job in order) or delete order (delete all job in order).
- 16. Production Menu Form Menu of all process in production system.
- 17. Matching Form Match job with raw material.
- Add or Edit Schedule Form Add new schedule or edit existing schedule.
- 19. Machine Form Control machine working process
- 20. Report Menu Form Menu of all report.
- 21. Customer Order Report Form Choose range of date user want to see the report of order that was ordered by customer.
- 22. Order Change Report Form Choose range of date user want to see the report of order that was changed (Decrease only).
- 23. Order Delete Report Form Choose range of date user want to see the report of order that was deleted.
- 24. Customer Change Report Form Choose customer that user want to see the report of all change history of customer.
- 25. Customer Transaction Report Choose customer that user want to see the report of all transaction history of customer.
- 26. Request Order report form Choose range of date user want to see the report of request order that was made in that period.
- 27. Raw Material Installed Report Choose range of date or PO no. that user want to see the report of Raw material that was installed in that period.
- Raw Material Change Report Form Select raw material that user want to see all change history of that raw material.

- Supplier Change Report Form Select Supplier that user want to see all change history of that supplier.
- Cost Change Report Form Select grade of craft paper to see all change history of each grade.
- Product Change Report Form Select Product to see all change history of it.



(7) Report Design

There are 13 reports

- Customer order report Report of order that was order in select range of date can be daily weekly or monthly or any range up to user selection.
- 2. Order change report Report of order change in select range of date can be daily weekly or monthly or any range up to user selection.
- Order Delete Report Report of order delete in select range of date can be daily, weekly or monthly or any range of date up to user selected.

Customer Change Report - Report of all of customer change in the past till now.

5. Customer Transaction Report - Report of all customer transaction history.

6. Request Order Report - Report of request order that was made in select range of date can be daily weekly or monthly or any range up to user selection.

- 7. Request Order Waiting List Report Report of request that are in
 - waiting list.
- Raw Material Report Report of raw material install in select range of date can be daily weekly or monthly or any range up to user selection.
- 9. Raw Material Change Report of all change history of raw material.
- 10. Supplier Change Report Report of all change history of supplier.
- Cost & Price Change History Report of all change history of Cost & price of each grade.

- 12. Product Change Report Report of all change history of Product.
- 13. Job Completed Report Report of job complete in each day.

Report Design is exhibited in Appendix C



IV. SYSTEM IMPLEMENTATION

4.1 Overview of the System Implementation

The new system will be implemented to replace all work of the old system in both Inventory system and Production system by Direct Cut method. Because, the new system keep all data into database no need to use document to keep any data in the system any more this will save cost of the paper.

4.2 Test Plan

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We use the Bottom Up Testing to test this program because it is easy to debuging and checking its code. We can check program while coding to make program more accuracy. We let the staff of this company who will be involved in program accompanying in testing it because they are the right person who will give us the right and accuracy information.

V. CONCLUSIONS AND RECOMMENDATIONS

5.1 Conclusions

This program will help Hiwa Interpack Co., Ltd. To operate their business easier and quicker than the old system because they will use the online system to run their business. The staff of this company can get information immediately whenever they want and the program can reduce the duplication of job that can occur during the operation. Hiwa Interpack Co., Ltd. can save cost of production because they use the online computer that can save the cost to spend for paper. The staff can work effectively because they have more time to do other job.

5.2 Recommendations

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For the more effectiveness in using this program, Hiwa Interpack Co., Ltd. should let their staff who will be involved or affected to the program to get training. If the user of this program do not understand the system, the company will fail to successful in information system that support their business.

APPENDIX A DATABASE DESIGN

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No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	Grade	varchar (1)	Y	Y		Raw,Product	A,I,K,M	Primary Key
2	SupplierID	integer	Y	A BRA	S/>.			Foreign Key
3	Cost/Kg	Single	Y					Attribute
4	Price/Kg	Single	Y					Attribute

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Table A-2 Cost&Price Change Table

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	Grade	varchar (1)	Y	Y	P P	Raw, Product	A,I,K,M	Primary Key
2	SupplierID	integer	Y		VINCI			Foreign Key
3	Cost/Kg	Single	Y	OMNIA		*		Attribute
4	Price/Kg	Single	YSI	NCE190	59			Attribute
5	EditDate	date	2200	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	2325		Dd/mm/yy	Attribute
6	User	Varchar(8)	4	1926	01-			Attribute

Table A-3 Customer Table	Table	A-3	Customer	Table
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No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре		
1	CustomerID	integer	Y	Y		Order		Primary Key		
2	Company	varchar (50)	Y	IER	C12.			Attribute		
3 CustomerName varchar (50) Y Attrib										
4	Address	varchar (80)			Y	0		Attribute		
5 Telephone int (9) / Carea code, 7 digits> Attribute										
6										
7	BadList	Yes/No	Y	2				Attribute		
8 CreDit Option 2 2 7days,15days,Pay on Attribute										
Table A	Table A-4 Customer Change Table									

 Table A-4
 Customer Change Table

			6/ 6		1 22			
No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ID	integer 🔵	Y	Y	1000	6		Primary Key
2	CustomerID	integer 🗾	воҮ		VINCIT			Foreign key
3	Company	varchar (50)	Y	OMNIA		*		Attribute
4	CustomerName	varchar (50)	Y		60 d.l	N.		Attribute
5	Address	varchar (80)	23.	NOL 17	Y	0.0		Attribute
6	Telephone	int (9)	15	าลัยอี	ลละ		<area 7="" code,="" digits=""/>	Attribute
7	Fax	int (9					<area 7="" code,="" digits=""/>	Attribute
8	BadList	Yes/No	Y					Attribute
9	CreDit	Option					7days,15days,Pay on	Attribute
10	EditDate	date					Dd/mm/yy	Attribute
11	User	Varchar(8)						Attribute

	Table	A-5	Job	Table
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No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	JobID	integer	Y	Y		Order Detail		Primary Key
2	OrderID	integer	Y	I E K	5/71			Foreign Key
3	ProductID	Varchar(14)	Y					Foreign Key
4	Asking Price	single	Y					Attribute
5	Quantity	int						Attribute
6	DueDate	date					Dd/mm/yy	Attribute
7	Weight1st	int	DE		Y			Attribute
8	Weight2nd	int 📃			Y			Attribute
9	Weight3rd	int N			Y			Attribute
10	Weight4th	int 🔛	2		Y			Attribute
11	Weight5th	int 🔨	0/ 13		Y			Attribute
12	MachineRun	int	THERS		GYRIEL		Metres	Attribute
13	Matched	Yes/No	1		30000	6	Yes/No	Attribute
14	Planned	Yes/No 🚺	BOR		VINCIT		Yes/No	Attribute
15	Completed	Yes/No		OMNIA		*	Yes/No	Attribute
16	DeleteM	Yes/No	0.1				Yes/No	Attribute
17	Delete	Yes/No	23. "	NCETY	2012		Yes/No	Attribute
18	User	Varchar(8)	a.N.5	กลัยอ้	ลล			Attribute

Table A-6	LogIn	Table
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No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	User	varchar (8)	Y	Y		Many		Primary Key
2	Password	varchar (8)	Y	IEK.	S/7.			Attribute
3	Author	Yes/No	W-		Y		Yes/No	Attribute
4	Log	Yes/No				0	Yes/No	Attribute



Table A-7 Match Table

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	JobID	integer	Y	1213		Many		Foreign Key
2	KgNo	integer	Y		VINCIT		1-5	Foreign Key
3	RawID	integer	Y	OMNIA		*		Foreign Key
4	Run	integer	SI	NCE19	69			Attribute
5	Complete	Yes/No	12200		1482V		Yes/No	Attribute
	_ ,	1	1 12	19515	1010			

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No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре	
1	OrderID	integer	Y	Y		Job		Primary Key	
2	CustomerID	integer	Y	HER	S12			Foreign Key	
3	CreDit	Option			Y		7days,15days	Attribute	
4	Total	Currency				0		Attribute	
5	Vat	Currency				~		Attribute	
6	Net	Currency				2		Attribute	
7	OrderDate	Date	Y	2~ -			Dd/mm/yy	Attribute	
8	Complete	Yes/No		62 <u>/</u>			Yes/No	Attribute	
9	Delete	Yes/No	A	N-M		/	Yes/No	Attribute	
10	Delete Date	Date	Y	\star –	1482	12	Dd/mm/yy	Attribute	
11	User	Varchar(8)						Attribute	
12	User Delete	Varchar(8)	THER		BRIEL	5		Attribute	
Table A-9 Order Change Table									
	·	*		OMNIA		*	·····		
NTa	Tigld Manage	Light True a	Tradarr	TIMIANA	Nullable	Foreign Voy	Charle	Var. Tame	

~~		(ui oinui (0)	1 TED		CADINEL			1 Ittilio ato		
					510.	01				
Table A-9 Order Change Table										
		×		OMNIA		×				
No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре		
1	ID	integer	Y	Y	2219	0.0		Primary Key		
2	OrderID	integer	Y Z	าลยอ	ลล			Foreign Key		
3	Total	Currency						Attribute		
4	Vat	Currency						Attribute		
5	Net .	Currency						Attribute		
6	Edit Date	Date	Y				Dd/mm/yy	Attribute		
7	User	Varchar(8)						Attribute		

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ProductID	varchar (14)	Y	Y		Job		Primary Key
2	Grade1	varchar (1)	Y	1 ER	Y		A,I,K,M	Foreign Key
3	Gram1	Varchar(3)			Y		107,125 etc.	Attribute
4	Grade2	varchar (1)	Y	-	Y		A,I,K,M	Foreign Key
5	Gram2	Varchar(3)			Y		107,125 etc.	Attribute
6	Grade3	varchar (1)	Y		Y	\$	A,I,K,M	Foreign Key
7	Gram3	Varchar(3)		2	Y		107,125 etc.	Attribute
8	Grade4	varchar (1)	Y	\$ 2 []	Y		A,I,K,M	Foreign Key
9	Gram4	Varchar(3)		M 250	Y		107,125 etc.	Attribute
10	Grade5	varchar (1)	Y	\times +	Y ?	12-	A,I,K,M	Foreign Key
11	Gram5	Varchar(3)	10		Y		107,125 etc.	Attribute
12	Width	(1) (1) (2) (2) (2) (3) (3) (3) (3) (3) (3) (3) (3) (3) (3	THE		BRIEL		Even 36 to 70	Attribute
13	Length	Int(2)	-ns or		SIGN	5		Attribute
14	Quantity	int			Y	9		Attribute
15	UnitPrice	single	BOR		VINCI			Attribute



No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре				
1	ID	int	Y	Y				Primary Key				
2	ProductID	varchar (14)	Y	IER	S12.		A,I,K,M	Foreign Key				
3	From	int			Y			Attribute				
4	То	int			Y	0		Attribute				
5	User	Varchar(8)						Attribute				
6	Edit Date	Date	Y			<u> </u>	Dd/mm/yy	Attribute				
Table	Table A-12 Raw Material Table											

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Table A-11 Product Change Table

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	RawID	int 🚬	Y	Yn		Job		Primary Key
2	Grade	varchar (1)	Y				A,I,K,M	Foreign Key
3	Gram	Varchar(3)	HERS		GY		107,125 etc.	Attribute
4	Width	int(2)				6	Even 36 to 70	Attribute
5	Weight	int U	BOR		VINCIT			Attribute
6	SupplierID	int	Y	OMNIA		*		Foreign Key
7	Cost	single	SI	NCELO	60 d.6	<u></u>		Attribute
8	TotalCost	double	73.		2219			Attribute
9	Installdate	date	15	าลยอ	ลุลุล		Dd/mm/yy	Attribute
10	Weight In	int						Attribute
11	PO No.	Varchar(6)	Y					Attribute
12	Rqt ID.	int	У	у				Foreign Key
13	Select	Yes/No					Yes/No	Attribute
14	User	Varchar(8)						Attribute

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ID	int	Y	Y				Primary Key
2	RawID	int	Y	V E R	512			Foreign Key
3	SupplierID	int	Y					Foreign Key
4	Cost	single						Attribute
5	TotalCost	double						Attribute
6	Weight	int				1		Attribute
7	PO No.	Varchar(6)	Y	6. 1				Attribute
8	User	Varchar(8)				- 2		Attribute
9	Edit Date	Date 🕥	Y				Dd/mm/yy	Attribute

Table A-13Raw Material Change Table

Table A-14 Request Order Table

		BRI				> >		
No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	Rqt. ID.	int 4	воу	Y	VINCIT	Raw mat.		Primary Key
2	Grade	varchar (1)	Y	OMNIA		*	A,I,K,M	Foreign Key
3	Gram	Varchar(3)	S	NCELO	60 Y del	2	107,125 etc.	Attribute
4	Width	int(2)	73.	~ 0	222		Even 36 to 70	Attribute
5	Weight	int	012	กลัยอ	เลือ	•		Attribute
6	Rqt. Date	Date	Y				Dd/mm/yy	Attribute
7	OnHand	Yes/No					Yes/No	Attribute
8	User	Varchar(8)						Attribute

No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ScheduleID	varchar (10)	Y	Y		ProSchDetail		Primary Key
2	TotalRun	int		IEK.	5/7.		Meters	Attribute
3	Schedule Date	Date	Y				Dd/mm/yy	Attribute
4	Complete	Yes/No					Yes/No	Attribute
5	Work	Yes/No					Yes/No	Attribute

Table A-15Schedule Table



Table A-16 Schedule Detail (ProSchDetail)Table

No.	Field Name	Field Type 🎽	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ScheduleID	varchar (10)	BOY	Y	VINCIT			Foreign Key
2	JobID	varchar (10)	Y	OMANUA		×		Foreign Key



No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	SupplierID	int	Y	Y		Raw,Cost		Primary Key
2	Company	varchar (50)	Y	IEK,	SIT			Attribute
3	Address	varchar (80)	77	_	7			Attribute
4	Telephone	int (9)					<area 7="" code,="" digits=""/>	Attribute
5	Fax	int (9)					<area 7="" code,="" digits=""/>	Attribute
6	ContactPerson	varchar (50)	<u> </u>					Attribute
7	CostA	single						Attribute
8	CostI	single 🔜		V. 🚑				Attribute
9	CostK	single			- MAR			Attribute
10	CostM	single	22					Attribute



No.	Field Name	Field Type	Index	Unique	Nullable	Foreign Key	Check	Кеу Туре
1	ID.	int						
2	Supplier ID.	int	Y	NER	×12	_		Foreign Key
3	Company	varchar (50)	Y					Attribute
4	Address	varchar (80)						Attribute
5	Telephone	int (9)					<area 7="" code,="" digits=""/>	Attribute
6	Fax	int (9)				2	<area 7="" code,="" digits=""/>	Attribute
7	ContactPerson	varchar (50)		les =				Attribute
8	CostA	Single -		X				Attribute
9	CostI	single		M M				Attribute
10	CostK	single		\times –		Alt		Attribute
11	CostM	single			S			Attribute
12	User	Varchar(8)	OTHER		BRIE	5 5		Attribute
13	Edit Date	Date	Y	7 23	510		Dd/mm/yy	Attribute



APPENDIX B INTERFACE DESIGN

LAND

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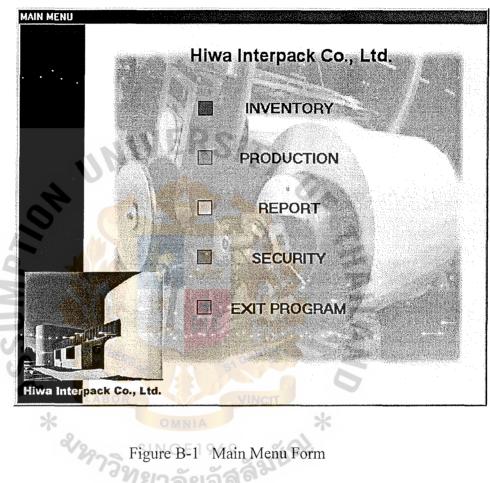


Figure B-1 Main Menu Form ยอัสสิ

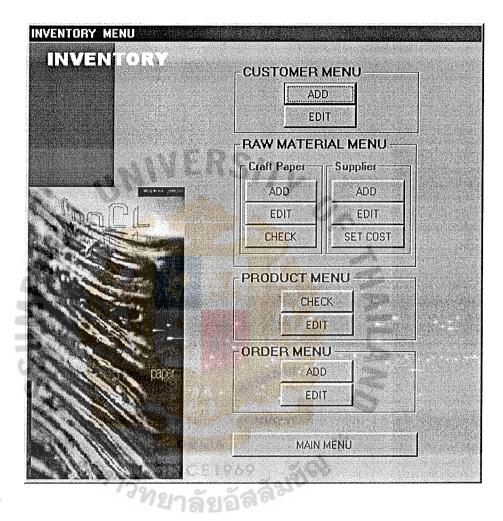


Figure B-2 Inventory Menu Form

	Customer Information	
	Customer ID. Auto Setting	
	Company Name :	
	Address :	
	Telephone No. :	
	FAX	
	Contact Person :	
	Bad List C Yes C Na	
	Credit Type	
	Update Cancel	200
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		100

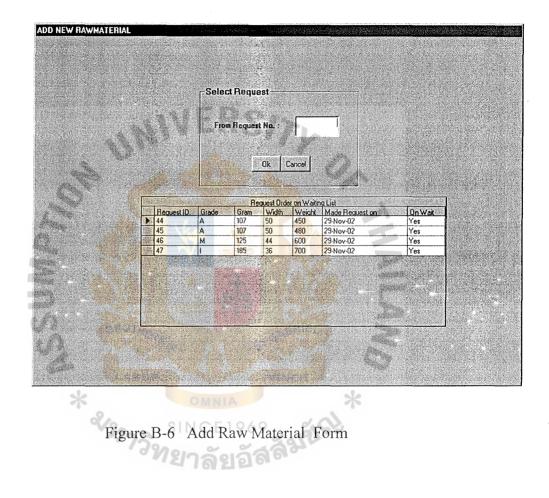
Figure B-3 Add new Customer Form

	Cus. ID	Company	Address	Telephone No.	Fax	Ccontact Person	8 ad Credit	Credit Type
	1	MaMa Ltd.	23 Pechburee Rd. Pratoor		022667567	Mr. Satang J.		7days
	2	ProJect Com Ltd.	21 Jangwatana Bangpud F	025032751	029840619	Mr. Arm S.		7days
	3	Siamsport Syndicate	44 Ladpao Rd. Soi 48 La		027658976	Mr. BoR Bhooh		Pay on Purchase
	4	Sony Co. Ltd.	33 Software Park Janwatt			Mr. Dhitsapong L.		15days
00000000	5	Yahoo	Yahoo Queen New York L			Mr. Falco D.		Pay on Purchase
	6	LG Co.	12 LG Building Selom Ban					7days
0.000		Narong Co. 🛛 👝	28 huahin Chonburee 122		026334535	Mr. Ranglong K.		15days
8	В	Loal Doctor Ltd.	29/155 Muangtongtanee	025032752	029840619	Mr. Atip S.	No	15days
		A.S.	SINCE B	ack to Main M	enu	2		

Figure B-4 Edit Customer Record Form

30	Raw Mat ID.	Grade			Weight	Sup. ID	Supplier Company			Total cost Instal	Install Date	
	1	A .	107	36	550	1	Paper Ltd.	\$22.15	550	\$12,182.50	25-Nov-02	
	2	A	107	36	450	1	Paper Ltd.	\$22.15	450	\$9,967.50	25-Nov-02	
	4	М	125	36	1018	2	Tar Piak Co. Ltd.	\$14.00	1200	\$16,800.00	25-Nov-02	
	5	М	125	36	963	2		\$14.00	1000	\$14,000.00	25-Nov-02	
		S₩	150	36	62	4			500	\$14,440.00	25-Nov-02	
	7	s₩	185	40	700	4	Westley Co.	\$28.88	700	\$20,216.00	25-Nov-02	000003
	8	S₩	150	44	1000	4	Westley Co.	\$28.88	1000	\$28,880.00	25-Nov-02	000003
946	9	Ś₩	150	36	750	4	Westley Co.		750	\$21,660.00	25-Nov-02	
	10	A	107	36	1200	3	PPP&P Co.	B22.13	1200	\$26,556.00	25-Nov-02	
	11	A	107	44	50		PPP&P Co.	B22.13	500	\$11,065.00	25-Nov-02	000004
		A	107	44	500		PPP&P Co.	B22.13	500	\$11,065.00	25-Nov-02	
	13	A	107	44	700	3	PPP&P Co.	\$22.13	700	\$15,491.00	25-Nov-02	000004
*	14	A	107	36	600	3	PPP&P Co.	B 22.13	600	B13.278.00	25-Nov-02	000004
	15	1	185	42	720	2	Tar Piak Co. Ltd.	\$19.00	720	\$13,680.00	25-Nov-02	000005
2	16	1	150	48	800	2	Tar Piak Co. Ltd.	\$19.00	800	\$15,200.00	25-Nov-02	000005
	17	М	125	40	865	2	Tar Piak Co. Ltd.	\$14.05	1000	\$14,050.00	25-Nov-02	000005
	18	М	125	44	120	2	Tar Piak Co. Ltd.	814.05	660	\$9,273.00	26-Nov-02	000005
2	19	М	107	44	500	1	Paper Ltd.	\$13.98	500 🔰	\$6,990.00	26-Nov-02	000006
	20	М	107	44	480	1	Paper Ltd.	813.98	480	\$6,710.40	26-Nov-02	000006
	21	1	107	44	50	3	PPP&P Co.	\$18.95	500	\$9,475.00	26-Nov-02	000007
	22		107	44	600	3	PPP&P Co.	\$18.98		\$11,388.00	26-Nov-02	000007
		A	107	44	500	4	Westley Co.	\$21.55		\$10,775.00	26-Nov-02	
		A	125	44		4	Westley Co.	\$21.55		\$6,465.00	26-Nov-02	
		A	125	44	88		Westley Co.	The second second second second			26-Nov-02	
	27	1	107	40	413		Kolla Co.				26-Nov-02	000010
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Figure B-5 Check Raw Material On hand Form



	Raw MaLID	Grade	Gram	Width	Weight	Sup, ID	Supplier Company	Cost/Ka	Weight Install	Total cost Install	Install Date	PO No.
▶	1	A	107	36	550	1	Paper Ltd.	\$22.15	550	\$12,182.50	25-Nov-02	000001
	2	A	107	36	450	1	Paper Ltd.	\$22.15	450	\$9,967.50	25-Nov-02	000001
	3	М	125	36	0	2	Tar Piak Co. Ltd.	\$14.00	670	\$9,380.00	25·Nov-02	000002
	4	м	125	36	1018	2	Tar Piak Co. Ltd.	\$14.00	1200	\$16,800.00	25·Nov-02	000002
	5	М	125	36	963	2	Tar Piak Co. Ltd.	\$14.00	1000	\$14,000.00	25-Nov-02	000002
	6	S₩	150	36	62	4	Westley Co.	\$28.88	500	\$14,440.00	25-Nov-02	000003
	7	S₩	185	40	700	4	Westley Co.	\$28.88	700	\$20,216.00	25-Nov-02	000003
	8	SW	150	44	1000	4	Westley Co.	\$28.88	1000	\$28,880.00	25-Nov-02	000003
	9	S₩	150	36	750	4	Westley Co.	\$28.88	750	\$21,660.00	25-Nov-02	000003
	10	A	107	36	1200	3	PPP&P Co.	\$22.13	1200	\$26,556.00	25-Nov-02	000004
	11	A	107	44	50	3	PPP&P Co.	\$22.13	500	811,065.00	25-Nov-02	000004
	12	A	107	44	500	3	PPP&P Co.	\$22.13	500	\$11,065.00	25-Nov-02	000004
	13	A	107	44	700	3	PPP&P Co.	\$22.13	700	\$15,491.00	25-Nov-02	000004
	14	A	107	36	600	3	PPP&P Co.	822.13	600	\$13,278.00	25-Nov-02	000004
	15	1	185	42	720	2	Tar Piak Co. Ltd.	\$19.00	720	\$13,680.00	25-Nov-02	000005
	16	1	150	48	800	2	Tar Piak Co. Ltd.	B 19.00	800	\$15,200.00	25-Nov-02	000005
55.77	17	M	125	40	865	2	Tar Piak Co. Ltd.	\$14.05	1000	\$14,050.00	25-Nov-02	000005
1.16	18	М	125	44	120	2	Tar Piak Co. Ltd.	\$14.05	660	\$9,273.00	26-Nov-02	000005
	19	М	107	44	500	1	Paper Ltd.	\$13.98	500	\$6,990.00	26-Nov-02	000006
	20	М	107	44	480	1	Paper Ltd.	\$13.98	480	\$6,710.40	26-Nov-02	000006
	21	1	107	44	50	3	PPP&P Co.	\$18.95	500	\$9,475.00	26-Nov-02	000007
200	22	1	107	44	600	3	PPP&P Co.	\$18.98	600	\$11,388.00	26-Nov-02	000007
16	23	A	107	44	500	4	Westley Co.	\$21.55	500	\$10,775.00	26-Nov-02	800000
	24	A	125	44	216	4	Westley Co.	\$21.55	300	₿6,465.00	26-Nov-02	000008
	25	A	125	44	88	4	Westley Co.	\$21.55	530	\$11,421.50	26-Nov-02	000008
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Figure B-7 Edit Raw Material Record Form

	Supplier Editor	
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	Address :	
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	Telephone No. :	
	FAX No.	
	Contact Person :	
	Cast of SW :	
	Cost of A :	
1920	Cost of I : RIEL	
	Cost of M :	
		-
	Update Cancel	
-	SINCE1969	

Figure B-8 Add Supplier Form

	Sup. ID	Company	Address	Telephone No.	Fax	Contact Person
	1	Paper Ltd.	123 Soi Lalaiysup Seelom Ba	026678989	023455656	Mr. Weera H.
	2	Tar Piak Co. Ltd.	56 Bahn Bangkuwad Pratum		029865149	Mr. Supap Buaprang
	3	PPP&P Co.	Sun Tower Jangwattana Bar		029556722	Ms. Jieng Ji Huan
	4	Westley Co. 👝 👔	2 <mark>6 Pra RAMA9</mark> Rd. Huamark		023156786	Mrs. Sunee K.
	5		UBC Tower Vipawadeerung		022717172	Mr. Korakoch J.
	6	Kolla Co.	12/31 <mark>2 Hanf</mark> a Bangkok 1112		027655958	Ms. Lanna K.
	7	Saunshee Ltd.	146 Bangkuwad BangHoo P		029987879	Mrs. Somyoch L.
	8	Th <mark>ai Ba</mark> lm Co.	24 Surawong Village Chok C		029987644	Mrs. Sopin S.
	9	Thai Cart Co.	46 Sahnsaino <mark>i S</mark> unsa <mark>i Chien</mark> g	053491206	053765543	Mr. Narong S.
<u>ا</u>				1		

Figure B-9 Edit Supplier Record Form

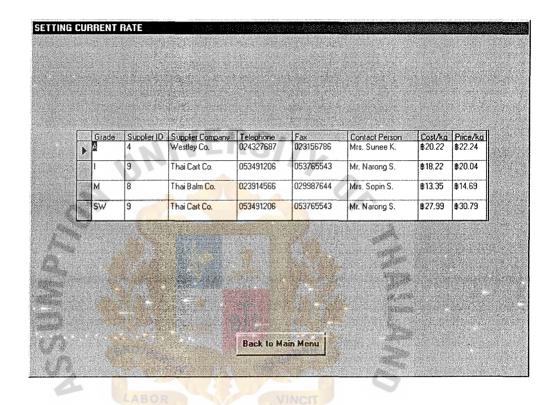


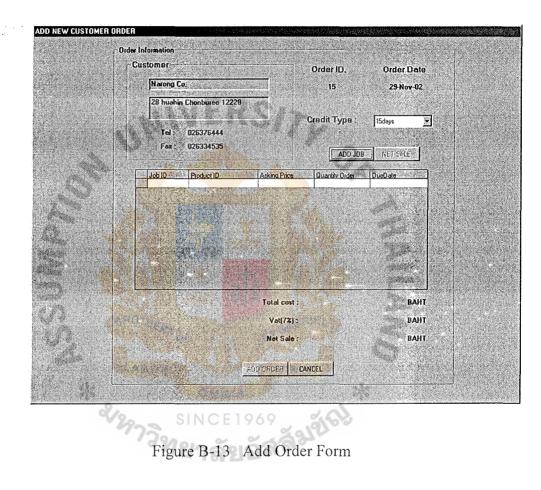
Figure B-10 Set Cost&price Form

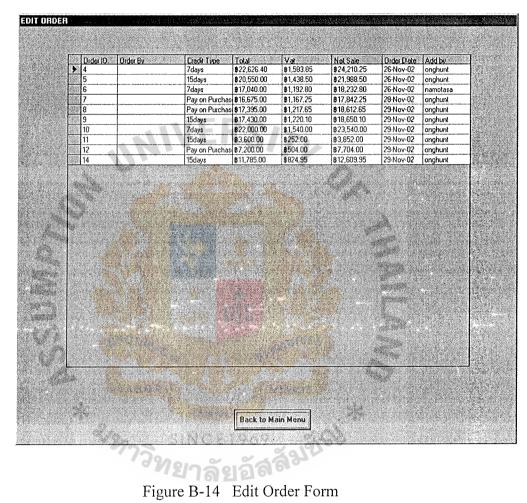
	Product ID.	Grade1	Gram1	Grade2	uram2	i urade 3		Grade4	Gram4	Grade5	Gram5	Width	Length	Quantity	Price/un
		A	107	М	125	1	107	М	125	A	125	44	50	0	\$18.45
	11M211N0N04048	I	107	М	125	1	107					40	48	0	\$8.73
	S3M2N0N0N03638		150		125							36	38	10	\$6.51
	S4M211M2S43638		185		125	1	107	М	125	S₩	185	36	38	0	\$16.98
	11M2N0N0N05053	1			125							50	53	0	\$8.38
		A	107	A	107	A	107	A	107	A	107	36	38	15	\$12.82
	A1M2M2M2A15054		107		125	М		М	125	A	107	50	54	0	\$21.41
	A1M2I4M2A15255		107		125	1		М	125	A	107	52	55	0	\$26.13
	S2M2S2N0N04044				125		125		L			40	44	0	\$11.87
	A4M2A4N0N04848				125	A	185		L			48	48	0	\$16.33
82	\$1M2N0N0N03839				125							38	39	0	\$5.78
	S2M2A1M2S26065	S₩	125	М	125	A	107	М	125	S₩	125	60	65	50	\$39.69
			1000	ing for P Product						Seech.	View				

SINCE1969 Figure B-11 Check Product Form

202	PID	Grade1	Giam1	Grede2	Gram2	Grade3	Gram3	Grade4	Gram4	Grade5	GianS	Width	Length	Quantity	Price/ur
	A1M2I1M2A24450	A	107	м	125	1	107	м	125	A	125	44	50	0	\$18.45
	11M2I1N0N04048	1	107	М	125	1	107					40	48	0	\$8.73
60	S3M2N0N0N03638		150	М	125	<u> </u>						36	38	10	\$6.51
	S4M211M2S43638		185	м	125	1	107	м	125	S₩	185	36	38	0	\$16.98
	11M2N0N0N05053		107	М	125							50	53	0	\$8.38
	A1A1A1A1A13638		107	A	107	A	107	A	107	A	107	36	38	15	\$12.82
	A1M2M2M2A15054		107	М	125	М	125	М	125	A	107	50	54	0	\$21.41
	A1M214M2A15255		107	М	125	11	185	м	125	A	107	52	55	0	\$26.13
	S2M2S2N0N04044		125	М	125	SW	125	-				40	44	0	\$11.87
	A4M2A4N0N04848		185	М	125 🧹	A	185					48	48	0	\$16.33
	S1M2N0N0N03839		107	М	125							38	39	0	\$5.78
	\$2M2A1M2\$26065	\$₩	125	М	125	A	107	м	125	S₩	125	60	65	50	\$39.69
	1794 1794														
			Searchi	ng for Pro pduct (D						Search	ViewA				
			Searchi	N. Carlan					- 1	Search	ViewA				

Figure B-12 Update Stock Form





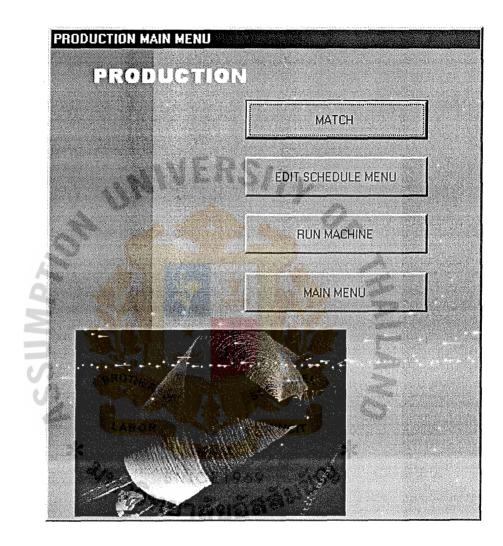
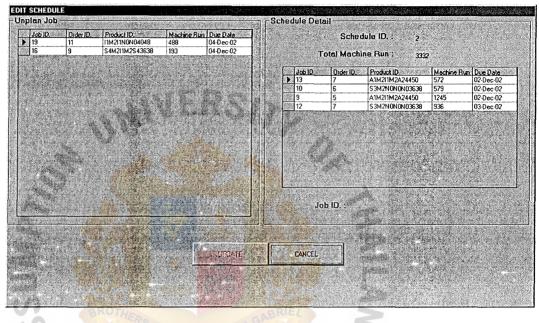


Figure B-15 Production Menu Form

1a	<u>. </u>	-			<u></u>	(Ban Ma	L Choose	- Danu	Material -				
6rad e	A	Gram	<u> </u>	Weight SELECT	196			ria#		.ID Giade	Gram	Width	Weich
ird Grade	м	Gram	_ %	Weight SELECT	343	Row Ma	Choyte						
Srd Grade	м	Gram -		Weight SELECT	223	Raw Mai	Choose		¢.				
fin Grade	M	Gram		Weight SELECT	366	Raw Mal	. Choose		Search Raw M	deid			
Grade	A	Gram		Weight SELECT	196	Raw Mat	Choose		- 10 M	174 - C. (2010)	Gram 10	-	th <u>ચ</u> _
	1						MATCH		CANCEL	1			-

Figure B-16 Matching Form





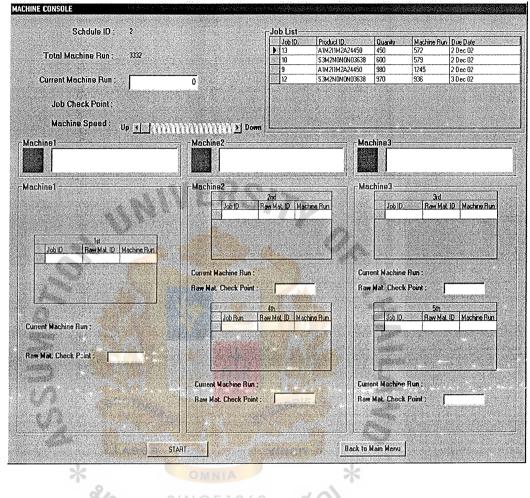
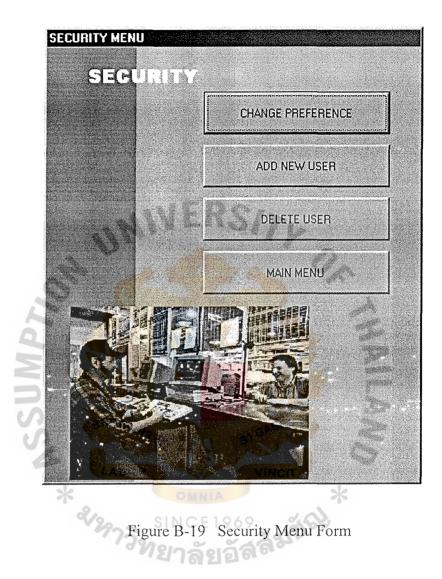
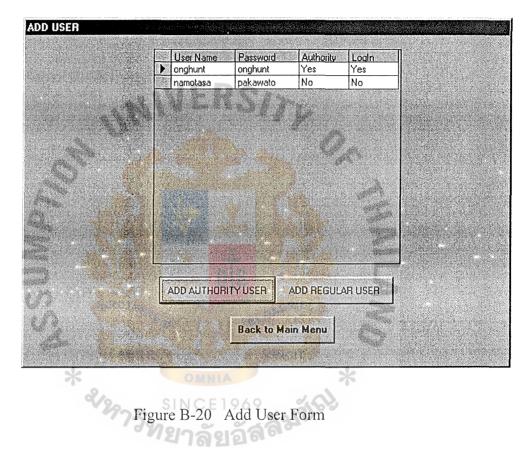


Figure B-18 Machine Form





USER NA	ME :	onghunt		
		L	1995. 1995	
PASSWO	AD:			
PASSWORD[a	gain) :		4	
	SI		NCEL	
	SI			

Figure B-21 Change Preference Form

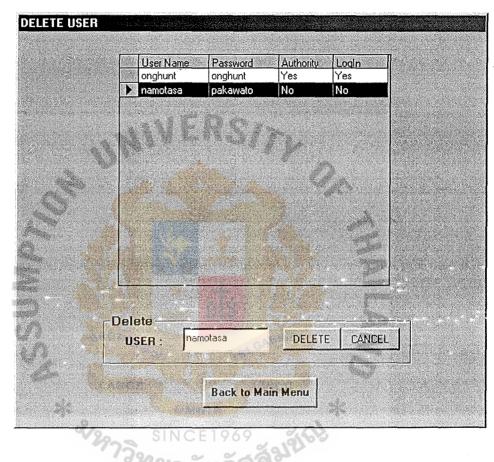


Figure B-22 Delete User Form

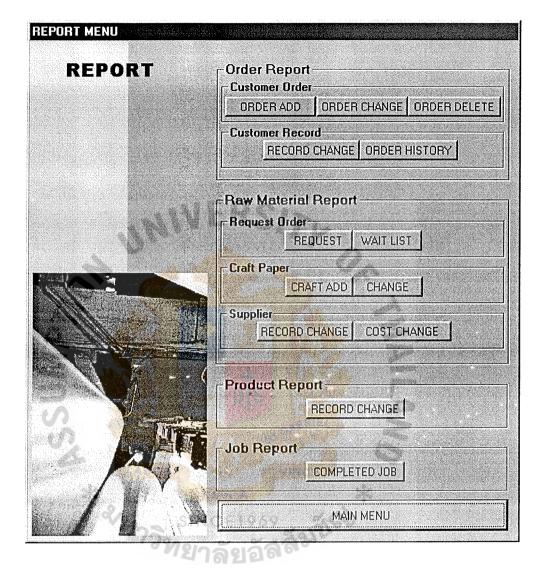


Figure B-23 Report Menu Form

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	To :	29-Nov-02	SET	
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Figure B-26 Order Deleted Report Form

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NC,	ยาลัยลั	ัสสีม		

CUSTOMER	TRANSACTI	ON RECORD REP	ORT	
	Select C	ustomer Name		
	Co	mpany Name :		
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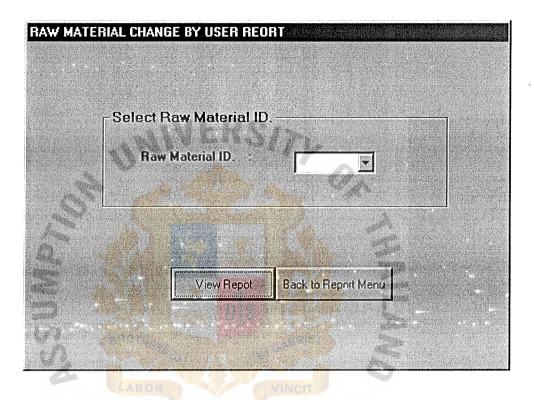


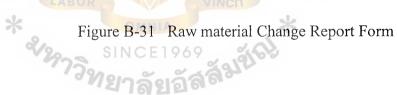
a anno 100 ann



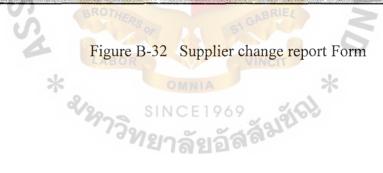
Report by	PO No.		
Range of Date			\neg
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una marine To na i and	29-Nov-02	SET	
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Figure B-30 Raw material installed report Form





Select Supplier	
Company Name :	
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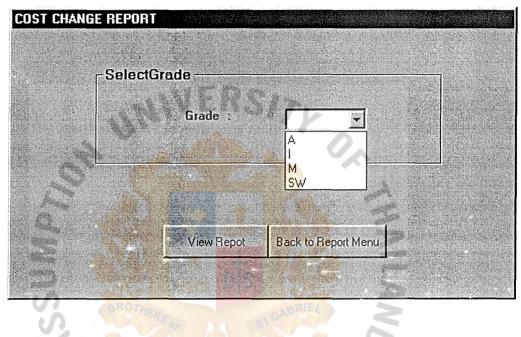


Figure B-33 Cost Change report Form



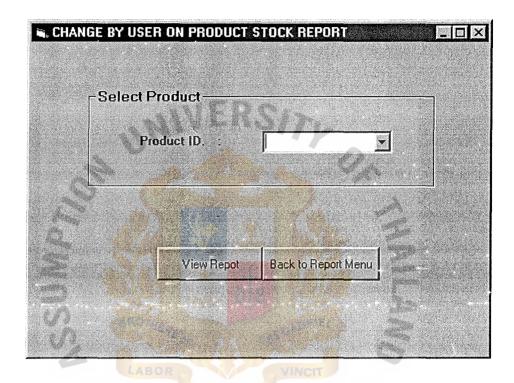


Figure B-34 Product change report Form



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1 of ?

CUSTOMER ORDER REPORT

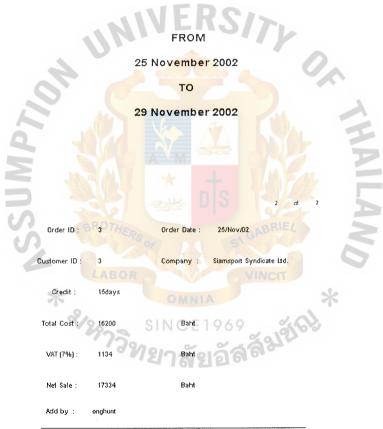


Figure C-1 Customer Order Report

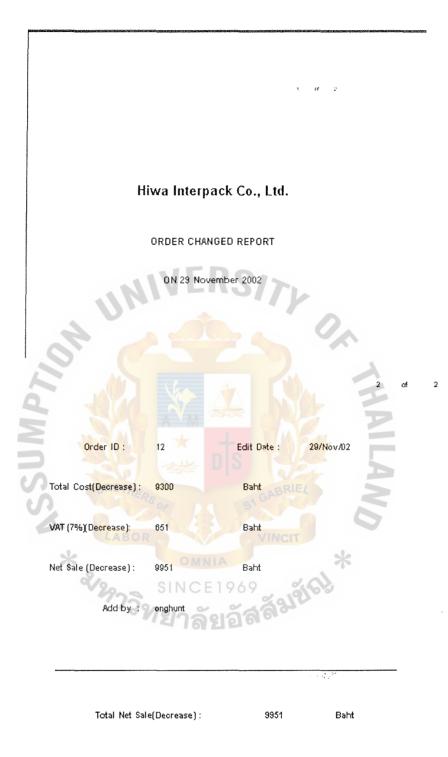
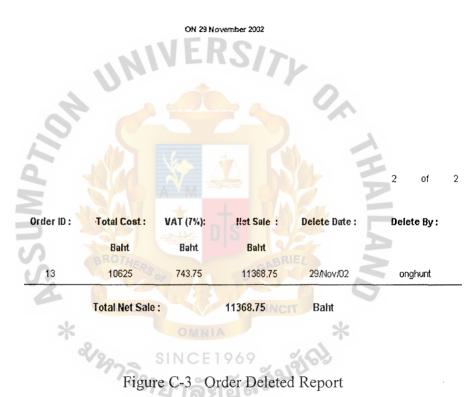


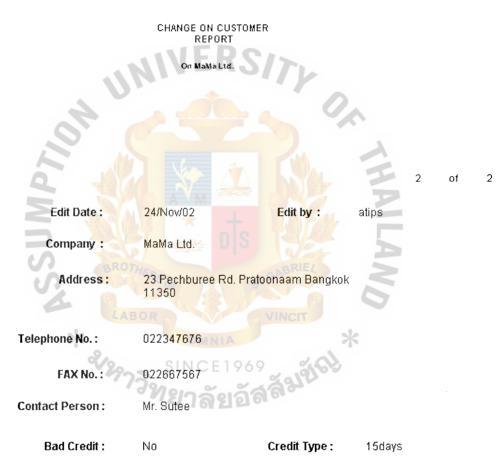
Figure C-2 Order Change Report

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ORDER DELETED REPORT



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Figure C-4 Customer Change Report



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Figure C-5 Customer Transaction Report

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REQUEST ORDER REPORT

ON 29 November 2002

S					2	of 2
Request No	Grade	Gram	Width	Weight	Request Date	Request by
43	BRO	107	36	380 REL	29/Nov/02	onghunt
44	A	107	50	450	29/Nov/02	onghunt
45	A	107	50	480	29/Nov/02	onghunt
46	M	125	44 139121	600	29/Nov/02	onghunt
47	1	185	36	700	29/Nov/02	onghunt

Figure C-6 Request order Report

1 of 1

Hiwa Interpack Co., Ltd.

REQUEST ORDER WAITING LIST

Request No	Grade	Gram	Width	Weight	Request Date	Request by	
44	A	107	50	450	29/Nov/02	onghunt	
45	A	107	50	480	29/Nov/02	onghunt	
46	M	125	44	600	29/Nov/02	onghunt	
47	BRO	185	36	ST GTOO	29/Nov/02	onghunt	
	Figure C-7 Request order Waiting list Report						

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CRAFT PAPER ADD IN REPORT

FROM

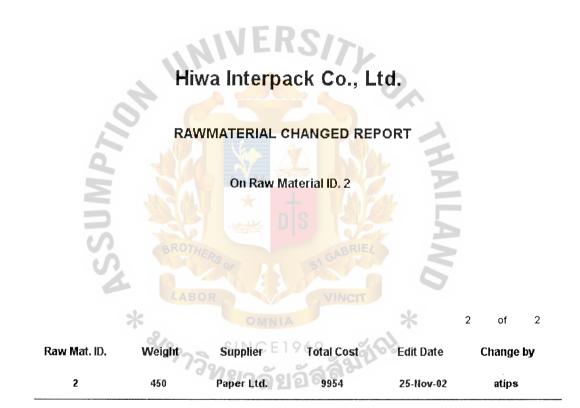
26 November 2002

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29 November 2002

2							2 01	i 3
Raw Mat. ID.	Grade	Gram	Width	Weight Install	Total Cost	Supplier	instali Date	Add by
18	MRC	125 THERS	44	660	9273	Tar Piak Co. Ltd.	26-No v-02	namotasa
19	M	· 107	44	500	6990 VINCIT	Paper Ltd.	26-Nov-02	namotasa
20*	M	107	44	480	6710.4	Paper Ltd.	26-Nov-02	namotasa
21	19	107	44 8173	500	9475	PPP&P Co.	26-Nov-02	namotasa
22	I	107	44	600	11388	PPP&P Co.	26-Nov-02	namotasa
23	A	107	44	500	10775	Westley Co.	26-Nov-02	namotasa
24	A	125	44	300	6465	Westley Co.	26-Nov-02	namotasa
25	A	125	44	530	11421.5	Westley Co.	26-Nov-02	namotasa
26	М	125	44	700	9506	UBC Paper Co. Ltd.	26-Nov-02	onghunt
27	1	107	40	490	6933.5	Kolla Co.	26-Nov-02	onghunt

Figure C-8 Raw material Report



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Figure C-9 Raw Material Change Report

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CHANGE ON SUPPLIER REPORT



Telephone No. :

FAX No. :

Contact Person :

Mr. Weera H.

026678989

023455656

Cost of Craft Paper

SW	SW A		М	
28.8	21.85	19.45	13.95	

Figure C-10 Supplier Change Report

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of

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COST CHANGE REPORT

On Cost of Grade SW

					1
Supplier	Cost From Supplier/Kg	Cost Charge Customer/Kg	Supplier	Editl Date	Change by
Paper Ltd.	29	31.9	Paper Ltd.	24-Nov-02	atips
PPP&P Co.	28.35	31.185	PPP&P Co.	24-Nov-02	atips
Tar Plak Co.	28.5	SI 31.35 E 1 9	Tar Piak Co.	24-Nov-02	atips
PPP&P Co.	28.35	31.185	PPP&P Co.	26-Nov-02	onghunt
Tar Piak Co.	28.5	31.35	Tar Piak Co.	26-Nov-02	onghunt
PPP&P Co.	28.35	31.185	PPP&P Co.	28-Nov-02	onghunt
Tar Piak Co.	28.5	31.35	Tar Piak Co.	28-Nov-02	onghunt
UBC Paper Co.	28.82	31.702	UBC Paper	29-Nov-02	onghunt

Figure C-11 Cost Change Report



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Figure C-12 Product change Report

1 of 1

Hiwa Interpack Co., Ltd.

JOB COMPLETED

ON

29 November 2002

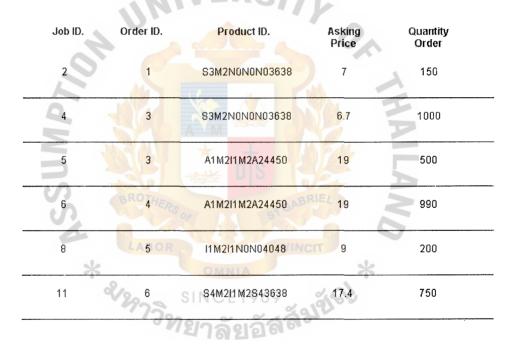


Figure C-13 Job Complete Report

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