

Practical Development of Information System in Business Context: Inventory and Production System for Hiwa Interpack Co., Ltd.

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Submitted in Partial Fulfillment of the Course BC 4500 280 Hour Training Program Bachelor's Degree of Business Administration in Business Computer Program Assumption University

December 2002

| Project Name: | Production System, Hiwa Co. |
|----------------|------------------------------------------------|
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| Advisor: | A. Dhirachat Chayaporn |
| Academic Year: | December 2002 |

The Department of Business Information Systems, ABAC School of Management has approved the aforementioned project, which includes complete Project Write-up and System submitted in fulfillment of the 3-credit course BIS 4995 Information System Development towards the requirements for the Bachelor's Degree of Business Administration in Business Information Systems



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December 2002

Practical Development of Information System in Business Context:

Inventory and Production System for Hiwa Interpack Co., Ltd.

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I. INTRODUCTION

1.1 Background of the Organization

In 1975, Hiwa International Co., Ltd. was established by Mr.Suthep and Mrs.Roongvilai Suwannagate. The company was doing business as а manufacturer of Carton Boxes. The process just printing and finishing the carton boxes. The business was growing fast. The owners of the company had a vision of expand their business. They established a new plant in the year 1982, bought an corrugator machine in order to producing sheet board paper under the name Hiwa Interpack Co., Ltd. The company was continuing expand. In 1987, R.S.Press Co., Ltd was established in order to provide printing material products. Also in this year Hiwa Interpack Co., Ltd was set up a new corrugator machine line to satisfy their customer demand. 2 years after, R.S.Press Co., Ltd was purchased a brand new Roland printer machine. To celebrate of the brand new machine, the owner Mr.Suthep were selected to take doctorate degree from Kenshington University, California, U.S.A. Dr.Suthep continuing develop their business. Hiwa Interpack Co., Ltd purchased new corrugator machine to satisfy their customer demand in 1993. Nowaday Hiwa Interpack Co., Ltd has 3 lines of corrugated sheet board paper machine. The capacity of Hiwa Interpack Co., Ltd becomes 70,000 tons per year. The management system has to expand by the side.

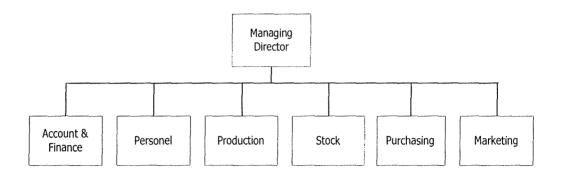
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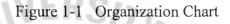
127 Moo 7 Petchkasem 81 Rd. Suanluang, Kratoomban, Samutsakorn

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Structure





Job Description

| Corrugated Board | : Produce Single Wall and Double Wall Corrugated Paper |
|-------------------|--------------------------------------------------------|
| Z M | Board through the scheduled customer order. |
| Single Face Sheet | : Produce Single Face Corrugated Sheet through the |
| S | Scheduled customer order. |

1.2 Objectives of the System

- (1) To reduce the time of Production Planning.
- (2) To provide the correct calculation of Raw Materials required.
- (3) To reduce the production cost.
- (4) Report immediately while the job done.
- (5) More effective in controls the machine.

1.3 Scope of the System

- (1) Inventory Management System.
- (2) Production Planning System.

1.4 Project Plan

The tentative plan for this project: "Production & Stock Management of Hiwa Interpack Co., Ltd." is exhibited in Figure.



| No. | Task Name | | September | | | | October | | | | | November | | | | | December | | | |
|------|-----------|--------------------------------------------|-----------|-----|-------|-----|---------|----|----|---|---|----------|---|---|---|---|----------|---|---|---|
| INO. | | I ask Ivallie | 1 | 2 | 3 | 4 | 1 | 2 | 3 | 4 | 4 | 1 | 2 | 3 | 4 | 4 | 1 | 2 | 3 | 4 |
| | I. | Analysis of the Existing System | | | | | | | | | | | | | | | | | | |
| | | Study the Existing System | | NF. | | | | | | | | | | | | | | | | |
| 1. | | Identify the Existing Problems | | M. | | 0 | 17 | | | | | | | | | | | | | |
| 2. | | Existing Data Flow Diagram | | | | | | | ~ | | | | | | | | | | | |
| | II. | Preliminary Investigation | | - | | | | | 0 | ~ | | | | | | | | | | |
| 3. | | Define the objectives and scope | | | | | | | | | | | | | | | | | | |
| 4. | | Hardware Requirements | | | | | | M | | - | | | | | | | | | | |
| 5. | | Software Requirements | | | | | | Ye | | | | 1 | | | | | | | | |
| | III. | Analysis and Design of the Proposed System | | | | | | | Ø | | P | | | | | | | | | |
| 6. | | Entity-Relationship Diagram | | | | | | | | | | | | | | | | | | |
| 7. | | Database Design | | | | | | | | | 5 | | | | | | | | | |
| 8. | | Data Flow Diagram | EPA | | | | | | | | | | | | | | | | | |
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| 15. | | Documentation | | | | | | | | | | | | , | | | | | | |

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Figure 1-2 Project Plan for : Production & Stock Management of Hiwa Interpack Co., Ltd

II. THE EXISTING SYSTEM

2.1 Background of Existing System

The Company already has some hardware and software used in some departments. In Department of Production still using manual operation with no document control system.

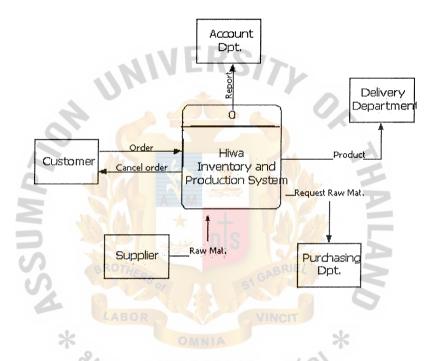


Figure 2-1 Context Diagram of Existing System

2.2 **Problem Definition**

(1) The Production Planning consume much time.

The Production Planning Step stills using manual calculation. Its caused many errors in the calculation of Raw Material required.

(2) No authorities of Decision Logic System.

All of decision were made by the Managing Director.

(3) High Cost of Production.

Wrong calculation of Raw Material required in production caused high waste.

III. THE PROPOSED SYSTEM

3.1 System Specification

(1) Hardware Requirements

Table 3-1 Hardware Requirements

| HAREWARE | SPECIFICATION |
|-----------|---------------------|
| CPU | CPU Pentium III 800 |
| RAM | SD-RAM 256 Mb |
| Hard disk | HDD 40 GB |

We Desired to use CPU Pentium III 800 because now in the market when compare the potential with cost CPU Pentium III 800 is the best and Pentium is more reliable than other CPU. We use SD-RAM 256 Mb because SD-RAM is Cheapest and not necessary to use other type of RAM because SD-RAM speed can handle system tasks. Hard disk we choose HDD 40 GB This spec of hard disk can handle can keep all of data for many decades.

(2) Software Requirements

Table 3-2 Software Requirements

| SOFTWARE | SPECIFICATION |
|------------------|--------------------------------------------------|
| Operating System | Microsoft Window 2000 |
| Application | Microsoft Visual Basic 6.0 & Microsoft Access 97 |

We choose Microsoft Window 2000 because the company already uses it as their Operating system and it is stable and reliable enough for our system and we developed the system by using Microsoft Visual Basic 6.0 because our programmer expert in this application system the database we use Microsoft access 97 because company already have it and because our database design is not complicate so Microsoft Access 97 can be use.



3.2 System Design

(1) Data Flow Diagram

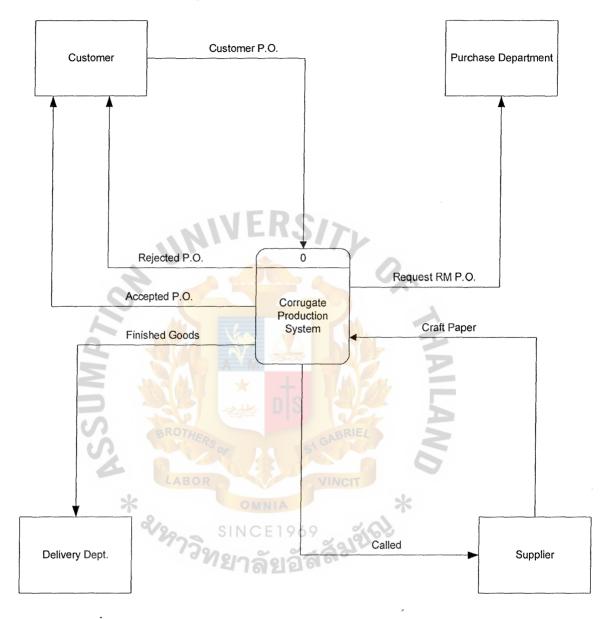


Figure 3-1 Context Diagram

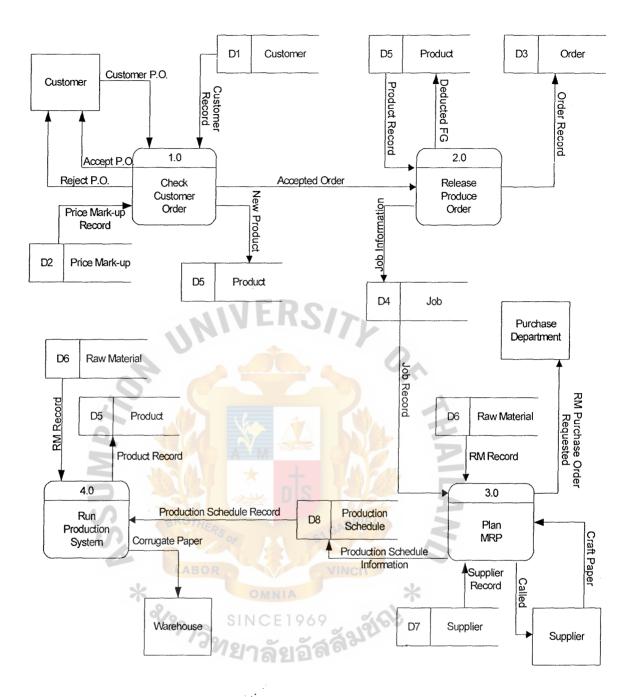


Figure 3-2 Data Flow Diagram - Level 0

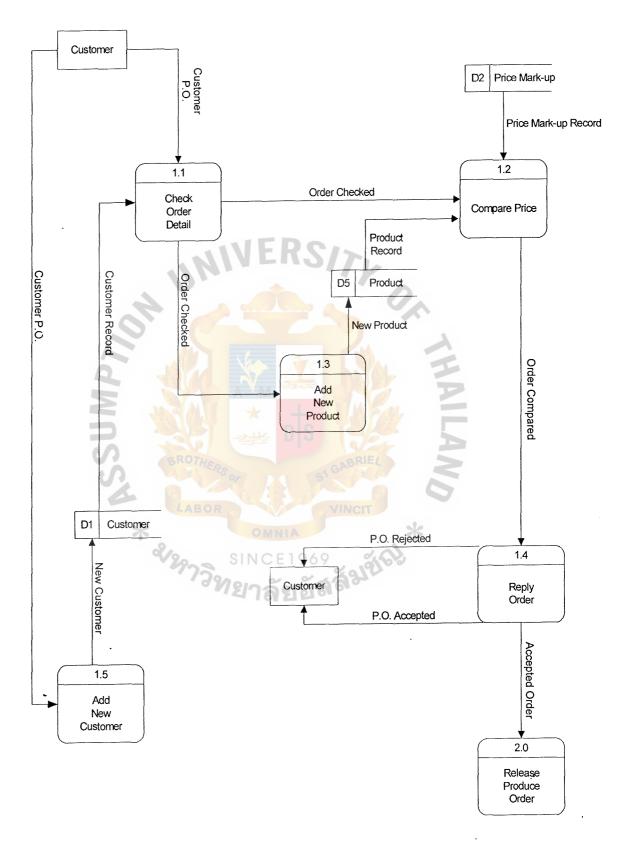


Figure 3-3 Data Flow Diagram – Level 1 for Process 1

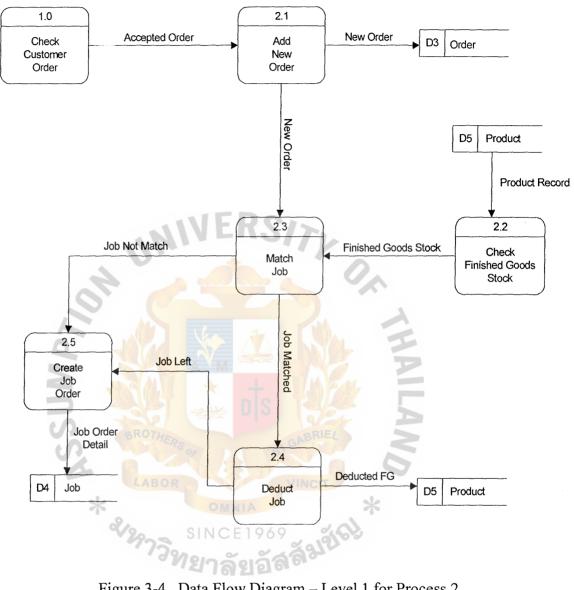


Figure 3-4 Data Flow Diagram – Level 1 for Process 2

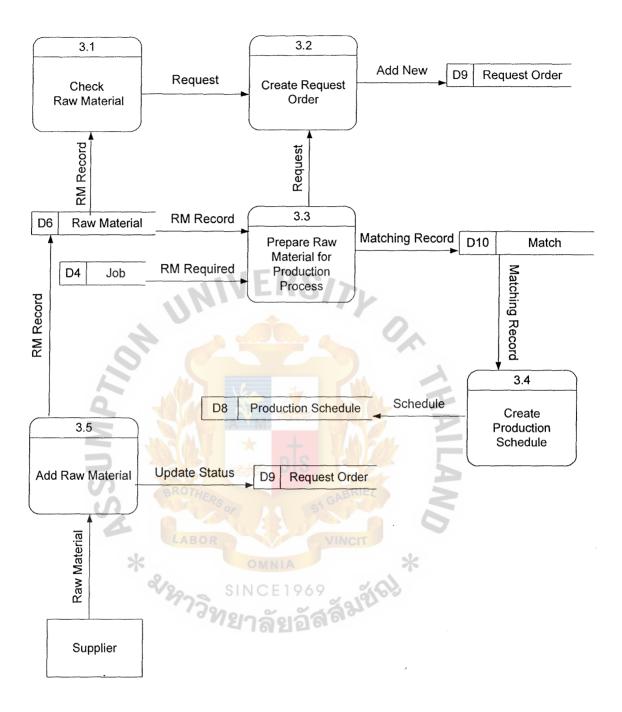


Figure 3-5 Data Flow Diagram – Level 1 for Process 3

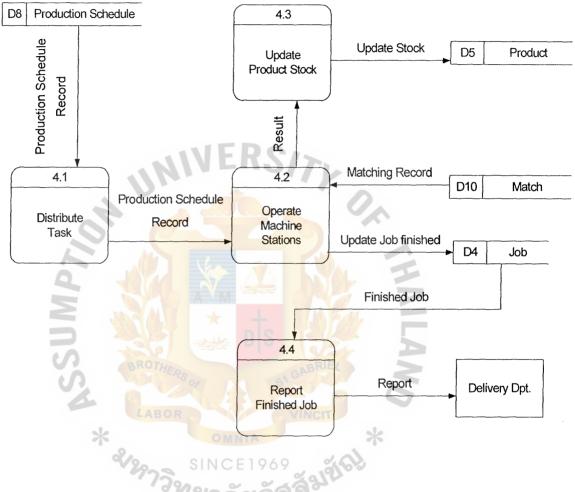


Figure 3-6 Data Flow Diagram – Level 1 for Process 4

(2) Entity-Relationship Diagram

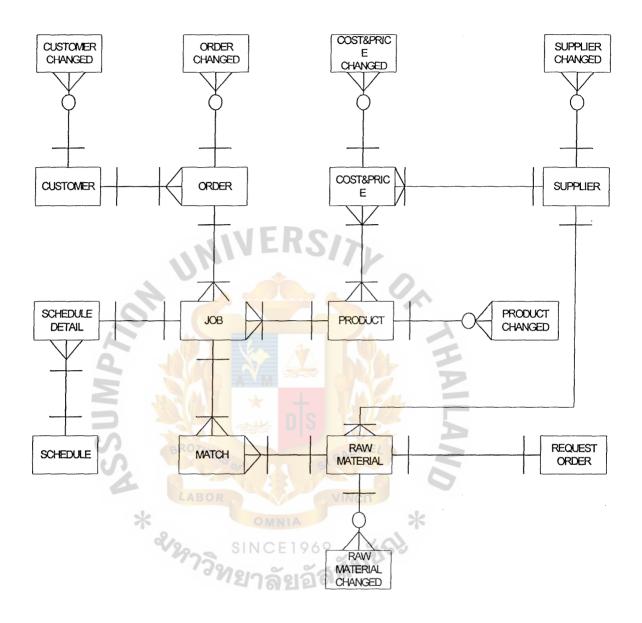


Figure 3-7 Entity-Relationship Diagram

(3) Database Design

There is 18 table of the database

- Cost & Price Table Keep all current cost/kg, supplier, and price/kg of each grade of raw material (craft paper).
- Cost & Price Change Table Keep record all change occur on cost/kg, supplier, and price/kg of each grade of raw material (craft paper).
- 3. Customer Table Keep current information of customer.
- 4. Customer Change Table Keep record all change occur on Customer.
- 5. Job Table Keep in formation and status of job.
- 6. Login Table Keep user name, Password and status of authority and login.
- 7. Match Table Keep the result of matching between raw material and job.
- 8. Order Table Keep information and status of the order.
- 9. Order Change Table Keep information of change in each order.
- 10. Product Table Keep the information and stock of product.
- Product Change Table Keep information of changing of stock of the product.
- 12. Raw Material Table Keep information and stock of raw material.
- Raw Material Change Table keep information of changing of raw material.
- 14. Request Order Table Keep Information and status of request order.
- 15. Schedule Table Keep information and status of Production schedule.

- 16. Schedule Detail Table Keep the detail in the Production Schedule (Job).
- 17. Supplier Table Keep current information and cost of supplier.
- Supplier change Table Keep information of all Change occur on supplier.

Database Design is exhibited in Appendix C



Process Specification (4)

| Table 3-3 Process Specification for Process 1. | .0 |
|--------------------------------------------------------|----|
|--------------------------------------------------------|----|

| Data In:(1)Customer Record(2)Customer P.O.(3)Price Mark-Up RecordData Out:(1)Accept P.O.(2)Reject P.O.(3)Accepted Order(1)Check P.O. detail with customer record |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| (3) Price Mark-Up Record (1) Accept P.O. (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record |
| Data Out: (1) Accept P.O. (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record |
| (2) Reject P.O. (3) Accepted Order (1) Check P.O. detail with customer record |
| (3) Accepted Order (1) Check P.O. detail with customer record |
| (1) Check P.O. detail with customer record |
| |
| |
| (2) Compare asking price with price mark-up |
| record |
| (3) If product not in the list then add to record |
| Process: (4) If customer not in the list then add to record |
| (5) If asking price is equal or more than price |
| (c) If asking price is less than price mark-up then |
| (6) If asking price is less than price mark-up then |
| reject P.O. |
| Attachment: (1) Customer |
| (2) Data Store D1 |
| (3) Data Store D2 |
| (4) Data Store D5 |
| (5) Process 2.0 |

| Process Name: | Check Order Detail |
|---------------|----------------------------------------------------|
| Data In: | (1) Customer P.O. |
| | (2) Customer Record |
| Data Out: | (1) Order Checked |
| Process: | (1) Check customer is or is not in bad debt record |
| Attachment: | (1) Customer |
| NIV | (2) Data Store D1 |
| UN | (3) Process 1.2 |
| 5 C | (4) Process 1.3 |

Table 3-4Process Specification for Process 1.1

Table 3-5 Process Specification for Process 1.2

| Process Name: | Compare Price |
|---------------|------------------------------------------------|
| Data In: | (1) Order Checked |
| LABOR | (2) Product Record |
| * 2/2973 | (3) Price Mark-Up Record |
| Data Out: | (1) Order Compared |
| Drogoggi | (1) Compare customer asking price with mark-up |
| Process: | price |
| Attachment: | (1) Data Store D2 |
| | (2) Data Store D5 |
| | (3) Process 1.1 |
| | (4) Process 1.4 |
| | (5) Process 1.5 |

| Add New Product |
|---------------------------------------|
| (1) Order Checked |
| (1) New Product |
| (1) Add new product to product record |
| (1) Data Store D5 |
| (2) Process 1.1 |
| - |

Table 3-6Process Specification for Process 1.3

 Table 3-7
 Process Specification for Process 1.4

| Process Name: | Reply Order |
|---------------------------------------|----------------------------------|
| Data In: | (1) Order Compared |
| Data Out: | (1) P.O. Rejected |
| S BROTH | (2) P.O. Accepted |
| S S S S S S S S S S S S S S S S S S S | (3) Accepted Order |
| Process: | (1) Reply the order to customer. |
| Attachment: | (1) Customer |
| . a N 8 | (2) Process 1.2 |
| | (3) Process 2.0 |

Table 3-8Process Specification for Process 1.5

.

| Process Name: | Add New Custo | omer |
|---------------|----------------|---------------------------|
| Data In: | (1) Customer | P.O |
| Data Out: | (1) New Cust | omer |
| Process: | (1) Reject P.C |). and notice to customer |
| Attachment: | (1) Customer | |

| | (2) | Data Store D1 |
|--|-----|---------------|
| | | |

Table 3-9Process Specification for Process 2.0

| Process Name: | Release Produce Order |
|---------------|-------------------------------------------------|
| Data In: | (1) Accepted Order |
| | (2) Product Record |
| Data Out: | (1) Order Record |
| VIN | (2) Job Information |
| , Ui | (1) Record new order |
| | (2) Split order into each job |
| | (3) Get FG on hand information |
| Process: | (4) Match job with FG on hand |
| | (5) If job match with FG on hand then deduct it |
| BROTHERS OF | and create job order for the rest |
| LABOR | (6) If job not match create job order |
| Attachment: | (1) Data Store D3 |
| าววิทย | (2) Data Store D4 |
| | (3) Data Store D5 |
| | (4) Process 1.0 |

Table 3-10Process Specification for Process 2.1

2

| Process Name: | Add New Order |
|---------------|-----------------------------------|
| Data In: | (1) Accepted Order |
| Data Out: | (1) New Order |
| Process: | (1) Add new order to order record |

| Attachment: | (1) | Data Store D3 |
|-------------|-----|---------------|
| | (2) | Process 1.0 |
| | (3) | Process 2.2 |

Table 3-11 Process Specification for Process 2.2

| Process Name: | Check Finished Goods Stock |
|---------------|----------------------------------------------------|
| Data In: | (1) Product Record |
| Data Out: | (1) Finished Goods Stock |
| Process: | (1) Get FG on hand information from product record |
| Attachment: | (1) Data Store D5 |
| | (2) Process 2.3 |

Table 3-12 Process Specification for Process 2.3

| Process Name: | Match Job Miller | | |
|----------------------------------------|-------------------------------|--|--|
| * | OMNIA 💥 | | |
| Data In: | (1) New Job | | |
| 77200 | | | |
| · 1/2 | (2) Finished Goods Stock | | |
| Data Out: | (1) Job Match | | |
| | | | |
| | (2) Job Not Match | | |
| •••••••••••••••••••••••••••••••••••••• | | | |
| Process: | (1) Match job with FG on hand | | |
| Attachment: | (1) Process 2.1 | | |
| Attachinent. | (1) 1100055 2.1 | | |
| | (2) Process 2.2 | | |
| | | | |
| | (3) Process 2.4 | | |
| | (4) Process 2.5 | | |
| | (1) 1100033 2.5 | | |

| Process Name: | Deduct Job | |
|---------------|-----------------------------------|--|
| Data In: | (1) Job Matched | |
| Data Out: | (1) Deducted Finished Goods | |
| | (2) Job Left | |
| Process: | (1) Deduct job with existing FG | |
| 1100055. | (2) Create job order for the rest | |
| Attachment: | (1) Data Store D5 | |
| Un. | (2) Process 2.3 | |
| on C | (3) Process 2.5 | |

 Table 3-13
 Process Specification for Process 2.4

Table 3-14 Process Specification for Process 2.5

| Process Name: | Create Job Order | |
|---------------|--------------------------------------------|--|
| Data In: | (1) Job Not Match | |
| LABOR | (2) Job Left | |
| Data Out: | (1) Job Order Detail | |
| Process: | (1) Create job order and add to job record | |
| Attachment: | (1) Data Store D4 | |
| | (2) Process 2.3 | |
| | (3) Process 2.4 | |

Table 3-15 Process Specification for Process 3.0

| Process Name: | Plan MRP | |
|---------------|-------------------------|--|
| Data In: | (1) Job Record | |
| | (2) Raw Material Record | |

| | (3) Craft Paper | | |
|-------------|-----------------|-----------------------------------------|--|
| | (4) | Supplier Record | |
| Data Out: | (1) | Request Raw Material Order | |
| | (2) | Production Schedule Record | |
| | (1) | Get RM and Job information | |
| Process: | (2) | Request RM P.O. | |
| 1100055. | (3) | Receive craft paper from supplier | |
| III | (4) | Add new production schedule information | |
| Attachment: | (1) | Purchase Department | |
| or C | (2) | Staff | |
| | (3) | Data Store D4 | |
| | (4) | Data Store D6 | |
| | (5) | Data Store D7 | |
| BROTHERS of | (6) | Data Store D8 | |

 Table 3-16
 Process Specification for Process 3.1

| ~/72 | | <u> </u> | | |
|---------------|-----|--------------------------|--|--|
| Process Name: | Che | Check Raw Material | | |
| | 101 | | | |
| Data In: | (1) | Raw Material Record | | |
| | | | | |
| Data Out: | (1) | Request | | |
| Duiu Out. | | request | | |
| | (1) | Get RM information | | |
| Process: | (1) | Get Kivi mormation | | |
| 1100035. | (2) | Check that is it enough? | | |
| | (2) | Check that is it chough? | | |
| A 44 1 | (1) | Dete Steve D(| | |
| Attachment: | (1) | Data Store D6 | | |
| | | D 44 | | |
| | (2) | Process 3.2 | | |
| | | | | |

| Process Name: | Create Request Order | |
|---------------|----------------------------------|--|
| Data In: | (1) Request | |
| Data Out: | (1) Add New | |
| Duesses | (1) Receive request for RM order | |
| Process: | (2) Create request order | |
| Attachment: | (1) Data Store D9 | |
| UNIN | (2) Process 3.1 | |
| | (3) Process 3.3 | |

Table 3-17Process Specification for Process 3.2

 Table 3-18
 Process Specification for Process 3.3

| Process Name: | Prepare Raw Material for Production Process | |
|---------------|---------------------------------------------|----------------------|
| Data In: | (1) RM Record | |
| Sto HERS OF | (2) | RM Required |
| Data Out: | (1) | Request Cr |
| 2/2973 SI | (2) _E | Matching Record |
| 1382 | (1) | Create RM require |
| Process: | : (2) Get RM record and job requ | |
| | (3) | Matching RM with job |
| Attachment: | (1) | Data Store D4 |
| | (2) | Data Store D6 |
| | (3) | Data Store D9 |
| | (4) | Data Store D10 . |
| | (5) | Process 3.2 |

| Process Name: | Create Production Schedule | |
|---------------|----------------------------|--|
| Data In: | (1) Matching Record | |
| Data Out: | (1) Schedule | |
| Process: | (1) Get matching record | |
| 1100055. | (2) Create new schedule | |
| Attachment: | (1) Data Store D8 | |
| IN | (2) Data Store D10 | |

 Table 3-19
 Process Specification for Process 3.4

 Table 3-20
 Process
 Specification
 for
 Process
 3.5

| Process Name: | Add Raw Material | |
|---------------|-------------------------------------|--|
| Data In: | (1) Raw Material | |
| Data Out: | (1) Update Status | |
| BROTHERS | (2) RM Record | |
| LABOR | (1) Receive RM from supplier | |
| Process: | (2) Add new information of RM | |
| าววิท | (3) Check status of RM for arriving | |
| Attachment: | (1) Supplier | |
| | (2) Data Store D6 | |
| | - (3) Data Store D9 | |

| Table 3-21 | Process S | Specification | for Process 4.0 |
|------------|-----------|---------------|-----------------|
|------------|-----------|---------------|-----------------|

| Process Name: | Run | Run Production System | |
|---------------|-----|----------------------------|--|
| Data In: | (1) | Production Schedule Record | |
| | (2) | Raw Material Record | |

| Data Out: | (1) | Product Record |
|-------------|-----|--------------------------------------|
| | (2) | Corrugate Paper |
| Process: | (1) | Get production schedule record |
| | (2) | Get RM record |
| | (3) | Add FG information to product record |
| | (4) | Keep FG into warehouse |
| Attachment: | (1) | Warehouse |
| ONUNIV | (2) | Data Store D5 |
| | (3) | Data Store D6 |
| | (4) | Data Store D8 |

Table 3-22 Process Specification for Process 4.1

| Process Name: | Distribute Task | |
|---------------|-------------------------------------------|--|
| Data In: | (1) Production Schedule Record | |
| LABOR | (2) Raw Material | |
| Data Out: | (1) Task 1 | |
| | (2) Task 2 | |
| | (3) Task 3 | |
| Process: | (1) Get RM and production schedule record | |
| | (2) Distribute task to its work station | |
| Attachment: | (1) Data Store D6 | |
| | (2) Data Store D8 | |
| | (3) Process 4.2 | |
| | (4) Process 4.3 | |
| | (5) Process 4.4 | |

| Process Name: | Operate Machine Station |
|---------------|-------------------------------------|
| Data In: | (1) Production Schedule Record |
| | (2) Matching Record |
| Data Out: | (1) Result |
| | (2) Update Job Finished |
| Process: | (1) Running job according schedule. |
| Process: | (1) Keep finished job in job file. |
| Attachment: | (1) Process 4.1 |
| 5 2 | (2) Process 4.3 |
| | (3) Data Store 4 |
| | (4) Data Store 10 |

Table 3-23Process Specification for Process 4.2

 Table 3-24
 Process Specification for Process 4.3

| Update Product Stock |
|-----------------------------------------|
| Opuate Floudet Block |
| (1) Pagult |
| (1) Result |
| (1) Updated Stock |
| (1) Update the change in product stock. |
| , , , , , , , , , , , , , , , , , , , |
| (1) Process 4.2 |
| (2) Data Store D5 |
| |

Table 3-25Process Specification for Process 4.4

| Process Name: | Report Finished Job | |
|---------------|---------------------|--|
| Data In: | (1) Finished Job | |
| Data Out: | (1) Report | |

| Process: | (1) | Inform Delivery Department about finished goods. |
|-------------|-----|--------------------------------------------------|
| Attachment: | (1) | Delivery Department |
| | (2) | Data Store D4 |



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(5) Data Dictionary

Table 3-15 Data Dictionary of Order Processing System Database

| | Field Name | Meaning |
|-------------|----------------|--------------------------------------------------|
| | Accepted Order | *The customer order that company accept * |
| | Address | *Address of customer or supplier * |
| | | *Address No. + Road + City * |
| | Ask Price | *Customer request product price * |
| | WF | *unit: Baht; range: 00.00 * |
| | Bad List | *The finance status of customer * |
| | A 24 | *[Yes No] * |
| i | Cheap Price | *The cheapest price of craft paper * |
| | | *unit: Baht; range: 00.00 * |
| NNS2 | Company | *Name of customer's or supplier's company * |
| | BROTHERS | *{legal-character} * |
| | Contact Person | *Sales or purchaser of company * |
| | Cost | *Cost of the product sold by the supplier to our |
| | Cost SINC | company * |
| | 16 | *unit: Baht; range: 00.00 * |
| | Cost of A | *Cost of raw material A * |
| | | *unit: Baht; range: 00.00 * |
| | Cost of I | *Cost of raw material I * |
| | | *unit: Baht; range: 00.00 * |
| | Cost of M | *Cost of raw material M * |
| | | *unit: Baht; range: 00.00 * |
| | Cost of SW | *Cost of raw material SW * |
| | L | · |

| | *unit: Baht; range: 00.00 * |
|-----------------------|--------------------------------------------------|
| Cost/kg. | *Cost of the product sold by the supplier to our |
| | company per kilogram * |
| Craft Paper | *Raw material * |
| Craft paper Available | *Supplier have craft paper on hand * |
| | *RM. ID + RM. Name + Quantity * |
| Craft Paper Checked | *Check craft paper arrival * |
| WE | *RM. ID + RM. Name + Quantity * |
| Craft Paper Matched | *Match craft paper with job * |
| Craft Paper- | *Supplier do not have craft paper on hand * |
| Unavailable | |
| Credit Type | *Range of credit * |
| | *[Pay on purchase 7 days 15 days] * |
| Customer Name | *Customer's name * |
| LABOR | *{legal-character} * |
| Customer ID | *Identification number of customer * |
| Vy Jane SINC | *{legal-character} * |
| Customer Information | * * |
| | *Cust. ID. + Company Name + Address + Tel. |
| | No. + Fax No. + Contact Person + Bad List + |
| | Credit Type * |
| Customer P.O. | *Customer's purchase order * |
| | *Cust.Name + Address + Tel. No. + Fax No. + |
| | Contact person + P.O. ID. + OrderDate + |
| | ProductID.+ Ask Price + Quantity + DueDate* |
| | |

| | Customer Record | * * |
|---|----------------------|--------------------------------------------------|
| | Date Planned | *Arrange the date by nearest * |
| | | *units: day/ month/ year; range: 1/ Jan/ '00-31/ |
| | | Dec/ '99 * |
| | Deducted FG | *Finished goods deducted * |
| | Due Date | *The due date to send and receive product * |
| | | *units: day/ month/ year; range: 1/ Jan/ '00-31/ |
| | ANV F | Dec/ '99 * |
| | Enough Stock | *Enough raw material stock on hand * |
| | Fax No. | *Facsimile number * |
| Å | | *{legal-character}9 * |
| | Finished Goods- | *Information of finished goods * |
| | Information | *ProductID. + Product Name + Width + |
| 2 | BROTHERS | Length + Quantity + Price * |
| | Finished Goods Stock | *Stock on hand of finished goods * |
| | Grade 1 | *Grade of paper layer 1 * |
| | Grade 2 | *Grade of paper layer 2 * |
| | Grade 3 | *Grade of paper layer 3 * |
| | Grade 4 | *Grade of paper layer 4 * |
| | Grade 5 | *Grade of paper layer 5 * |
| | Gram | *Thickness of paper * |
| | | *units: gram * |
| | In Date | *Install date of raw material * |
| | | *units: day/ month/ year; range: 1/ Jan/ '00-31/ |
| | | Dec/ '99 * |
| (| | |

| | Job ID | *Identification number of job * |
|---|------------------|-----------------------------------------------------------------------------------------------|
| | | *{legal-character} * |
| | Job Left | *New job deduct by finished goods on hand * |
| | Job Matched | *New job match with finished goods on hand * |
| | Job Not Match | *New job not match with finished goods on |
| | | hand * |
| : | Job Order Detail | *Information of job * |
| | UNIVE | *Job ID + Order ID. + Product ID. + Quantity + Job Run + Kg. 1 + Kg. 2 + Kg. 3 + Kg. 4 Kg. |
| | 2 | 5 + Due Date * |
| 1 | Job Record | ** |
| 2 | | *Job Order Detail * |
| 2 | Kg. 1 | *Weight of paper layer 1* |
| S | BROTHERO | *units: kilogram * |
| | Kg. 2 | *Weight of paper layer 2* |
| | * | *units: kilogram * |
| | Kg. 3 | *Weight of paper layer 3* |
| | • พยาล | *units: kilogram * |
| | Kg. 4 | *Weight of paper layer 4* |
| | | *units: kilogram * |
| | Kg. 5 | *Weight of paper layer 5* |
| | | *units: kilogram * |
| | Length | *Length of paper * |
| | | *units: metre * |
| | Length Planned | *Arrange the length of paper * |
| | | |

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| Net | *Net price of product * |
|-----------------------|-------------------------------------------------|
| | *unit: Baht; range: 00.00 * |
| New Customer | * * |
| | *Customer information * |
| New Job | * * |
| | *Job Information * |
| New Order | * * |
| | *Order Information * |
| New Product | ** |
| 3 24 | *Product Information * |
| New Production - | *Schedule of production * |
| Schedule | |
| New RM. | *New raw material * |
| BROTHERS | *Raw Material Information |
| Not Enough Stock | *Not enough raw material in stock * |
| Order Checked | *Check order detail * |
| Order Compared | *Order price compared with mark-up price * |
| Order Date | *Date on which customer place order to our |
| | company * |
| | *units: day/ month/ year; range: 1/ Jan/ '00-31 |
| | Dec/ '99 * |
| Order ID | *Identification number of the order placed to |
| | our company by the customer * |
| | *{legal-character} * |
| Other Supplier Called | *Call other supplier for craft paper * |

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| - | P.O. Accepted | *Accept customer's P.O. * |
|---|----------------------------|----------------------------------------------|
| | P.O. No. | *Purchase order specific number * |
| | | *{legal-character} * |
| | P.O. Rejected | *Reject customer's P.O. * |
| | Price | *Selling price of the product per item * |
| | | *unit: Baht; range: 00.00 * |
| | Price Mark-Up Record | * * |
| | | *unit: Baht; range: 00.00 * |
| | Price/kg. | *Selling price of the product per kilogram * |
| | 8 25 | *unit: Baht; range: 00.00 * |
| 4 | Product ID | *Identification number of product * |
| | | * {legal-character} * |
| | Production Schedule- | *** |
| 5 | Record | *Job ID. + Order ID. + Product ID. + Job Run |
| | LABOR | Due Date * |
| | Product Name | *Name of product * |
| | ั ^{จรุ} งวริทยาส์ | *{legal-character} * |
| | Product Record | * * |
| | | *Product ID. + Product Name + Width + |
| | | Length + Quantity + Price * |
| | Quantity | *Quantity of product or raw material * |
| | RM. Deducted | *Deduct raw material by material used * |
| | RM. P.O. Requested | *Request to order raw material * |
| | RM. Record | * * |
| | | *Grade + Gram + Width + Weight Available + |
| | | |

| | P.O. No. + Supplier ID. + Supplier Name + |
|----------------------|--------------------------------------------------|
| | |
| | Cost/Kg. + Weight Install + Install Date + |
| | Total Cost Install * |
| Raw ID | *Identification number of raw material * |
| | *{legal-character} * |
| Request Date | *Date of request raw material * |
| | *units: day/ month/ year; range: 1/ Jan/ '00-31/ |
| | Dec/ '99 * |
| Supplier Called | *Call supplier for craft paper * |
| Supplier ID | *Identification number of supplier * |
| | * {legal-character} * |
| Supplier Name | *Supplier's name * |
| | *{legal-character} * |
| T. Cost | *Total Cost * |
| LABOR | *unit: Baht; range: 00.00 * |
| Task 1 | *Task of work station 1 * |
| Task 1 Completed | *Task of work station 1 completed * |
| Task 1 Material Used | *Material used by work station 1 * |
| Task 2 | *Task of work station 2 * |
| Task 2 Completed | *Task of work station 2 completed * |
| Task 2 Material Used | *Material used by work station 2 * |
| Task 3 | *Task of work station 3 * |
| Task 3 Completed | *Task of work station 3 completed * |
| Task 3 Material Used | *Material used by work station 3 * |
| Tel. No. | *Telephone number * |
| L | |

| Total* {legal-character} *Total* Total price of product **unit: Baht; range: 00.00 *VAT* Value Add Tax **unit: Baht; range: 00.00 *Weight Available* Weight of paper left **units: kilograms *Weight In* Weight of paper install **units: kilograms *Width* Width of paper **units: inch * | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|--------------------------------|
| VAT*unit: Baht; range: 00.00 *VAT*Value Add Tax **unit: Baht; range: 00.00 *Weight Available*Weight of paper left *Weight In*Weight of paper install *Weight Mu*Weight of paper install *Width*Width of paper * | | *{legal-character} * |
| VAT*Value Add Tax *Weight Available*unit: Baht; range: 00.00 *Weight Available*Weight of paper left **units: kilograms **units: kilograms *Weight In*Weight of paper install *Width*Width of paper * | Total | *Total price of product * |
| Weight Available*unit: Baht; range: 00.00 *Weight Available*Weight of paper left **units: kilograms *Weight In*Weight of paper install *Width*Width of paper * | | *unit: Baht; range: 00.00 * |
| Weight Available*Weight of paper left * *units: kilograms *Weight In*Weight of paper install * *units: kilograms * *Units: kilograms *Width*Width of paper * | VAT | *Value Add Tax * |
| *units: kilograms * Weight In *Weight of paper install * *units: kilograms * *Units: kilograms * *Width | | *unit: Baht; range: 00.00 * |
| Weight In *Weight of paper install * Width *units: kilograms * Width *Width of paper * | Weight Available | *Weight of paper left * |
| Width * width of paper * | | *units: kilograms * |
| Width *Width of paper * | Weight In | *Weight of paper install * |
| | UNIVE | *units: kilograms * |
| *units: inch * | Width | *Width of paper * |
| | | *units: inch * |
| | | |
| | | |
| | BRUTHERS OF | SI GABRIEL |
| BROTHERS OF SIGABRIEL | LABOR | |
| BROTHERS OF SI GABRIEL | * ОМ | NIA * |
| BROTHERS OF SIGABRIEL | SINC | E1969 |
| BROTHERS OF SINCE 1969 SINCE 1969 SINCE 1969 | 139812 | ້ລາວັ ດດີ²³້ |

(6) Interface Design

There are 31 Interfaces:

- Login form Let user log in to the system to identify who is using the system.
- Main menu form Let user choose the system they want to work (Inventory, Production, Report, Security).
- 3. Inventory menu form Menu of all process in inventory system.
- 4. Add customer form Add customer record.
- 5. Edit customer record form Let user edit customer record.
- 6. Add Raw material form Add raw material in the system.
- 7. Edit raw material form Edit raw material information that may be have mistake on adding or check and update real weight of it.

have mistake on adding or check and update real weight of it.
8. Check raw material form - Check raw material on hand and make request order.

- 9. Add supplier form Add supplier record to the system.
- Edit supplier form Edit supplier record update current cost of each grade of craft paper that each supplier sold us.
- Set cost & price form Set current supplier that we buy craft paper for
 each grade and price we will sell to customer.
- Check Product Form Check current product price when customer order product that not in list.
- Edit Product Form Update product stock when stock was checked for current status of product.
- 14. Add order Form Add customer order each order can have many job.

- Edit Order Form Change order(delete job in order) or delete order (delete all job in order).
- 16. Production Menu Form Menu of all process in production system.
- 17. Matching Form Match job with raw material.
- Add or Edit Schedule Form Add new schedule or edit existing schedule.
- 19. Machine Form Control machine working process
- 20. Report Menu Form Menu of all report.
- 21. Customer Order Report Form Choose range of date user want to see the report of order that was ordered by customer.
- 22. Order Change Report Form Choose range of date user want to see the report of order that was changed (Decrease only).
- 23. Order Delete Report Form Choose range of date user want to see the report of order that was deleted.
- 24. Customer Change Report Form Choose customer that user want to see the report of all change history of customer.
- 25. Customer Transaction Report Choose customer that user want to see the report of all transaction history of customer.
- 26. Request Order report form Choose range of date user want to see the report of request order that was made in that period.
- 27. Raw Material Installed Report Choose range of date or PO no. that user want to see the report of Raw material that was installed in that period.
- Raw Material Change Report Form Select raw material that user want to see all change history of that raw material.

- Supplier Change Report Form Select Supplier that user want to see all change history of that supplier.
- Cost Change Report Form Select grade of craft paper to see all change history of each grade.
- Product Change Report Form Select Product to see all change history of it.



(7) Report Design

There are 13 reports

- Customer order report Report of order that was order in select range of date can be daily weekly or monthly or any range up to user selection.
- 2. Order change report Report of order change in select range of date can be daily weekly or monthly or any range up to user selection.
- Order Delete Report Report of order delete in select range of date can be daily, weekly or monthly or any range of date up to user selected.

Customer Change Report - Report of all of customer change in the past till now.

5. Customer Transaction Report - Report of all customer transaction history.

6. Request Order Report - Report of request order that was made in select range of date can be daily weekly or monthly or any range up to user selection.

- 7. Request Order Waiting List Report Report of request that are in
 - waiting list.
- Raw Material Report Report of raw material install in select range of date can be daily weekly or monthly or any range up to user selection.
- 9. Raw Material Change Report of all change history of raw material.
- 10. Supplier Change Report Report of all change history of supplier.
- Cost & Price Change History Report of all change history of Cost & price of each grade.

- 12. Product Change Report Report of all change history of Product.
- 13. Job Completed Report Report of job complete in each day.

Report Design is exhibited in Appendix C



IV. SYSTEM IMPLEMENTATION

4.1 Overview of the System Implementation

The new system will be implemented to replace all work of the old system in both Inventory system and Production system by Direct Cut method. Because, the new system keep all data into database no need to use document to keep any data in the system any more this will save cost of the paper.

4.2 Test Plan

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We use the Bottom Up Testing to test this program because it is easy to debuging and checking its code. We can check program while coding to make program more accuracy. We let the staff of this company who will be involved in program accompanying in testing it because they are the right person who will give us the right and accuracy information.

V. CONCLUSIONS AND RECOMMENDATIONS

5.1 Conclusions

This program will help Hiwa Interpack Co., Ltd. To operate their business easier and quicker than the old system because they will use the online system to run their business. The staff of this company can get information immediately whenever they want and the program can reduce the duplication of job that can occur during the operation. Hiwa Interpack Co., Ltd. can save cost of production because they use the online computer that can save the cost to spend for paper. The staff can work effectively because they have more time to do other job.

5.2 Recommendations

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For the more effectiveness in using this program, Hiwa Interpack Co., Ltd. should let their staff who will be involved or affected to the program to get training. If the user of this program do not understand the system, the company will fail to successful in information system that support their business.

APPENDIX A DATABASE DESIGN

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| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|-------------|-------|--------|----------|-------------|---------|-------------|
| 1 | Grade | varchar (1) | Y | Y | | Raw,Product | A,I,K,M | Primary Key |
| 2 | SupplierID | integer | Y | A BRA | S/>. | | | Foreign Key |
| 3 | Cost/Kg | Single | Y | | | | | Attribute |
| 4 | Price/Kg | Single | Y | | | | | Attribute |

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Table A-2 Cost&Price Change Table

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|-------------|-------|----------------------------------------|----------|--------------|----------|-------------|
| 1 | Grade | varchar (1) | Y | Y | P P | Raw, Product | A,I,K,M | Primary Key |
| 2 | SupplierID | integer | Y | | VINCI | | | Foreign Key |
| 3 | Cost/Kg | Single | Y | OMNIA | | * | | Attribute |
| 4 | Price/Kg | Single | YSI | NCE190 | 59 | | | Attribute |
| 5 | EditDate | date | 2200 | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | 2325 | | Dd/mm/yy | Attribute |
| 6 | User | Varchar(8) | 4 | 1926 | 01- | | | Attribute |

| Table A-3 Customer Table | Table | A-3 | Customer | Table |
|----------------------------|-------|-----|----------|-------|
|----------------------------|-------|-----|----------|-------|

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре | | |
|-------------------------------------------------------|---------------------------------|--------------|-------|--------|----------|-------------|-------|-------------|--|--|
| 1 | CustomerID | integer | Y | Y | | Order | | Primary Key | | |
| 2 | Company | varchar (50) | Y | IER | C12. | | | Attribute | | |
| 3 CustomerName varchar (50) Y Attrib | | | | | | | | | | |
| 4 | Address | varchar (80) | | | Y | 0 | | Attribute | | |
| 5 Telephone int (9) / Carea code, 7 digits> Attribute | | | | | | | | | | |
| 6 | | | | | | | | | | |
| 7 | BadList | Yes/No | Y | 2 | | | | Attribute | | |
| 8 CreDit Option 2 2 7days,15days,Pay on Attribute | | | | | | | | | | |
| | | | | | | | | | | |
| Table A | Table A-4 Customer Change Table | | | | | | | | | |

 Table A-4
 Customer Change Table

| | | | 6/ 6 | | 1 22 | | | |
|-----|--------------|--------------|-------|--------|----------|-------------|---------------------------------|-------------|
| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
| 1 | ID | integer 🔵 | Y | Y | 1000 | 6 | | Primary Key |
| 2 | CustomerID | integer 🗾 | воҮ | | VINCIT | | | Foreign key |
| 3 | Company | varchar (50) | Y | OMNIA | | * | | Attribute |
| 4 | CustomerName | varchar (50) | Y | | 60 d.l | N. | | Attribute |
| 5 | Address | varchar (80) | 23. | NOL 17 | Y | 0.0 | | Attribute |
| 6 | Telephone | int (9) | 15 | าลัยอี | ลละ | | <area 7="" code,="" digits=""/> | Attribute |
| 7 | Fax | int (9 | | | | | <area 7="" code,="" digits=""/> | Attribute |
| 8 | BadList | Yes/No | Y | | | | | Attribute |
| 9 | CreDit | Option | | | | | 7days,15days,Pay on | Attribute |
| 10 | EditDate | date | | | | | Dd/mm/yy | Attribute |
| 11 | User | Varchar(8) | | | | | | Attribute |

| | Table | A-5 | Job | Table |
|--|-------|-----|-----|-------|
|--|-------|-----|-----|-------|

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|--------------|-------------|-------|--------|----------|--------------|----------|-------------|
| 1 | JobID | integer | Y | Y | | Order Detail | | Primary Key |
| 2 | OrderID | integer | Y | I E K | 5/71 | | | Foreign Key |
| 3 | ProductID | Varchar(14) | Y | | | | | Foreign Key |
| 4 | Asking Price | single | Y | | | | | Attribute |
| 5 | Quantity | int | | | | | | Attribute |
| 6 | DueDate | date | | | | | Dd/mm/yy | Attribute |
| 7 | Weight1st | int | DE | | Y | | | Attribute |
| 8 | Weight2nd | int 📃 | | | Y | | | Attribute |
| 9 | Weight3rd | int N | | | Y | | | Attribute |
| 10 | Weight4th | int 🔛 | 2 | | Y | | | Attribute |
| 11 | Weight5th | int 🔨 | 0/ 13 | | Y | | | Attribute |
| 12 | MachineRun | int | THERS | | GYRIEL | | Metres | Attribute |
| 13 | Matched | Yes/No | 1 | | 30000 | 6 | Yes/No | Attribute |
| 14 | Planned | Yes/No 🚺 | BOR | | VINCIT | | Yes/No | Attribute |
| 15 | Completed | Yes/No | | OMNIA | | * | Yes/No | Attribute |
| 16 | DeleteM | Yes/No | 0.1 | | | | Yes/No | Attribute |
| 17 | Delete | Yes/No | 23. " | NCETY | 2012 | | Yes/No | Attribute |
| 18 | User | Varchar(8) | a.N.5 | กลัยอ้ | ลล | | | Attribute |

| Table A-6 | LogIn | Table |
|-----------|-------|-------|
|-----------|-------|-------|

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|-------------|-------|--------|----------|-------------|--------|-------------|
| 1 | User | varchar (8) | Y | Y | | Many | | Primary Key |
| 2 | Password | varchar (8) | Y | IEK. | S/7. | | | Attribute |
| 3 | Author | Yes/No | W- | | Y | | Yes/No | Attribute |
| 4 | Log | Yes/No | | | | 0 | Yes/No | Attribute |



Table A-7 Match Table

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|------------|-------|--------|----------|-------------|--------|-------------|
| 1 | JobID | integer | Y | 1213 | | Many | | Foreign Key |
| 2 | KgNo | integer | Y | | VINCIT | | 1-5 | Foreign Key |
| 3 | RawID | integer | Y | OMNIA | | * | | Foreign Key |
| 4 | Run | integer | SI | NCE19 | 69 | | | Attribute |
| 5 | Complete | Yes/No | 12200 | | 1482V | | Yes/No | Attribute |
| | _ , | 1 | 1 12 | 19515 | 1010 | | | |

•, •

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре | |
|------------------------------|--------------|--------------|---------|-------------|----------|-------------|--------------|-------------|--|
| 1 | OrderID | integer | Y | Y | | Job | | Primary Key | |
| 2 | CustomerID | integer | Y | HER | S12 | | | Foreign Key | |
| 3 | CreDit | Option | | | Y | | 7days,15days | Attribute | |
| 4 | Total | Currency | | | | 0 | | Attribute | |
| 5 | Vat | Currency | | | | ~ | | Attribute | |
| 6 | Net | Currency | | | | 2 | | Attribute | |
| 7 | OrderDate | Date | Y | 2~ - | | | Dd/mm/yy | Attribute | |
| 8 | Complete | Yes/No | | 62 <u>/</u> | | | Yes/No | Attribute | |
| 9 | Delete | Yes/No | A | N-M | | / | Yes/No | Attribute | |
| 10 | Delete Date | Date | Y | \star – | 1482 | 12 | Dd/mm/yy | Attribute | |
| 11 | User | Varchar(8) | | | | | | Attribute | |
| 12 | User Delete | Varchar(8) | THER | | BRIEL | 5 | | Attribute | |
| | | | | | | | | | |
| Table A-9 Order Change Table | | | | | | | | | |
| | · | * | | OMNIA | | * | ····· | | |
| NTa | Tigld Manage | Light True a | Tradarr | TIMIANA | Nullable | Foreign Voy | Charle | Var. Tame | |

| ~~ | | (ui oinui (0) | 1 TED | | CADINEL | | | 1 Ittilio ato | | |
|--------------------------------|------------|------------------|-------|--------|----------|-------------|----------|---------------|--|--|
| | | | | | 510. | 01 | | | | |
| Table A-9 Order Change Table | | | | | | | | | | |
| | | × | | OMNIA | | × | | | | |
| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре | | |
| 1 | ID | integer | Y | Y | 2219 | 0.0 | | Primary Key | | |
| 2 | OrderID | integer | Y Z | าลยอ | ลล | | | Foreign Key | | |
| 3 | Total | Currency | | | | | | Attribute | | |
| 4 | Vat | Currency | | | | | | Attribute | | |
| 5 | Net . | Currency | | | | | | Attribute | | |
| 6 | Edit Date | Date | Y | | | | Dd/mm/yy | Attribute | | |
| 7 | User | Varchar(8) | | | | | | Attribute | | |

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|------------------------------------------------------------|--------|----------------|----------|-------------|---------------|-------------|
| 1 | ProductID | varchar (14) | Y | Y | | Job | | Primary Key |
| 2 | Grade1 | varchar (1) | Y | 1 ER | Y | | A,I,K,M | Foreign Key |
| 3 | Gram1 | Varchar(3) | | | Y | | 107,125 etc. | Attribute |
| 4 | Grade2 | varchar (1) | Y | - | Y | | A,I,K,M | Foreign Key |
| 5 | Gram2 | Varchar(3) | | | Y | | 107,125 etc. | Attribute |
| 6 | Grade3 | varchar (1) | Y | | Y | \$ | A,I,K,M | Foreign Key |
| 7 | Gram3 | Varchar(3) | | 2 | Y | | 107,125 etc. | Attribute |
| 8 | Grade4 | varchar (1) | Y | \$ 2 [] | Y | | A,I,K,M | Foreign Key |
| 9 | Gram4 | Varchar(3) | | M 250 | Y | | 107,125 etc. | Attribute |
| 10 | Grade5 | varchar (1) | Y | \times + | Y ? | 12- | A,I,K,M | Foreign Key |
| 11 | Gram5 | Varchar(3) | 10 | | Y | | 107,125 etc. | Attribute |
| 12 | Width | (1) (1) (2) (2) (2) (3) (3) (3) (3) (3) (3) (3) (3) (3) (3 | THE | | BRIEL | | Even 36 to 70 | Attribute |
| 13 | Length | Int(2) | -ns or | | SIGN | 5 | | Attribute |
| 14 | Quantity | int | | | Y | 9 | | Attribute |
| 15 | UnitPrice | single | BOR | | VINCI | | | Attribute |



| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре | | | | |
|-------|-------------------------------|--------------|-------|--------|----------|-------------|----------|-------------|--|--|--|--|
| 1 | ID | int | Y | Y | | | | Primary Key | | | | |
| 2 | ProductID | varchar (14) | Y | IER | S12. | | A,I,K,M | Foreign Key | | | | |
| 3 | From | int | | | Y | | | Attribute | | | | |
| 4 | То | int | | | Y | 0 | | Attribute | | | | |
| 5 | User | Varchar(8) | | | | | | Attribute | | | | |
| 6 | Edit Date | Date | Y | | | <u> </u> | Dd/mm/yy | Attribute | | | | |
| Table | Table A-12 Raw Material Table | | | | | | | | | | | |

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Table A-11 Product Change Table

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|-------------|-------------|-------|--------|----------|-------------|---------------|-------------|
| 1 | RawID | int 🚬 | Y | Yn | | Job | | Primary Key |
| 2 | Grade | varchar (1) | Y | | | | A,I,K,M | Foreign Key |
| 3 | Gram | Varchar(3) | HERS | | GY | | 107,125 etc. | Attribute |
| 4 | Width | int(2) | | | | 6 | Even 36 to 70 | Attribute |
| 5 | Weight | int U | BOR | | VINCIT | | | Attribute |
| 6 | SupplierID | int | Y | OMNIA | | * | | Foreign Key |
| 7 | Cost | single | SI | NCELO | 60 d.6 | <u></u> | | Attribute |
| 8 | TotalCost | double | 73. | | 2219 | | | Attribute |
| 9 | Installdate | date | 15 | าลยอ | ลุลุล | | Dd/mm/yy | Attribute |
| 10 | Weight In | int | | | | | | Attribute |
| 11 | PO No. | Varchar(6) | Y | | | | | Attribute |
| 12 | Rqt ID. | int | У | у | | | | Foreign Key |
| 13 | Select | Yes/No | | | | | Yes/No | Attribute |
| 14 | User | Varchar(8) | | | | | | Attribute |

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|------------|-------|--------|----------|-------------|----------|-------------|
| 1 | ID | int | Y | Y | | | | Primary Key |
| 2 | RawID | int | Y | V E R | 512 | | | Foreign Key |
| 3 | SupplierID | int | Y | | | | | Foreign Key |
| 4 | Cost | single | | | | | | Attribute |
| 5 | TotalCost | double | | | | | | Attribute |
| 6 | Weight | int | | | | 1 | | Attribute |
| 7 | PO No. | Varchar(6) | Y | 6. 1 | | | | Attribute |
| 8 | User | Varchar(8) | | | | - 2 | | Attribute |
| 9 | Edit Date | Date 🕥 | Y | | | | Dd/mm/yy | Attribute |

Table A-13Raw Material Change Table

Table A-14 Request Order Table

| | | BRI | | | | > > | | |
|-----|------------|-------------|-------|--------|----------|-------------|---------------|-------------|
| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
| 1 | Rqt. ID. | int 4 | воу | Y | VINCIT | Raw mat. | | Primary Key |
| 2 | Grade | varchar (1) | Y | OMNIA | | * | A,I,K,M | Foreign Key |
| 3 | Gram | Varchar(3) | S | NCELO | 60 Y del | 2 | 107,125 etc. | Attribute |
| 4 | Width | int(2) | 73. | ~ 0 | 222 | | Even 36 to 70 | Attribute |
| 5 | Weight | int | 012 | กลัยอ | เลือ | • | | Attribute |
| 6 | Rqt. Date | Date | Y | | | | Dd/mm/yy | Attribute |
| 7 | OnHand | Yes/No | | | | | Yes/No | Attribute |
| 8 | User | Varchar(8) | | | | | | Attribute |

| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|---------------|--------------|-------|--------|----------|--------------|----------|-------------|
| 1 | ScheduleID | varchar (10) | Y | Y | | ProSchDetail | | Primary Key |
| 2 | TotalRun | int | | IEK. | 5/7. | | Meters | Attribute |
| 3 | Schedule Date | Date | Y | | | | Dd/mm/yy | Attribute |
| 4 | Complete | Yes/No | | | | | Yes/No | Attribute |
| 5 | Work | Yes/No | | | | | Yes/No | Attribute |

Table A-15Schedule Table



Table A-16 Schedule Detail (ProSchDetail)Table

| No. | Field Name | Field Type 🎽 | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|------------|--------------|-------|--------|----------|-------------|-------|-------------|
| 1 | ScheduleID | varchar (10) | BOY | Y | VINCIT | | | Foreign Key |
| 2 | JobID | varchar (10) | Y | OMANUA | | × | | Foreign Key |



| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|---------------|--------------|----------|--------|----------|-------------|---------------------------------|-------------|
| 1 | SupplierID | int | Y | Y | | Raw,Cost | | Primary Key |
| 2 | Company | varchar (50) | Y | IEK, | SIT | | | Attribute |
| 3 | Address | varchar (80) | 77 | _ | 7 | | | Attribute |
| 4 | Telephone | int (9) | | | | | <area 7="" code,="" digits=""/> | Attribute |
| 5 | Fax | int (9) | | | | | <area 7="" code,="" digits=""/> | Attribute |
| 6 | ContactPerson | varchar (50) | <u> </u> | | | | | Attribute |
| 7 | CostA | single | | | | | | Attribute |
| 8 | CostI | single 🔜 | | V. 🚑 | | | | Attribute |
| 9 | CostK | single | | | - MAR | | | Attribute |
| 10 | CostM | single | 22 | | | | | Attribute |



| No. | Field Name | Field Type | Index | Unique | Nullable | Foreign Key | Check | Кеу Туре |
|-----|---------------|--------------|-------|------------|----------|-------------|---------------------------------|-------------|
| 1 | ID. | int | | | | | | |
| 2 | Supplier ID. | int | Y | NER | ×12 | _ | | Foreign Key |
| 3 | Company | varchar (50) | Y | | | | | Attribute |
| 4 | Address | varchar (80) | | | | | | Attribute |
| 5 | Telephone | int (9) | | | | | <area 7="" code,="" digits=""/> | Attribute |
| 6 | Fax | int (9) | | | | 2 | <area 7="" code,="" digits=""/> | Attribute |
| 7 | ContactPerson | varchar (50) | | les = | | | | Attribute |
| 8 | CostA | Single - | | X | | | | Attribute |
| 9 | CostI | single | | M M | | | | Attribute |
| 10 | CostK | single | | \times – | | Alt | | Attribute |
| 11 | CostM | single | | | S | | | Attribute |
| 12 | User | Varchar(8) | OTHER | | BRIE | 5 5 | | Attribute |
| 13 | Edit Date | Date | Y | 7 23 | 510 | | Dd/mm/yy | Attribute |



APPENDIX B INTERFACE DESIGN

LAND

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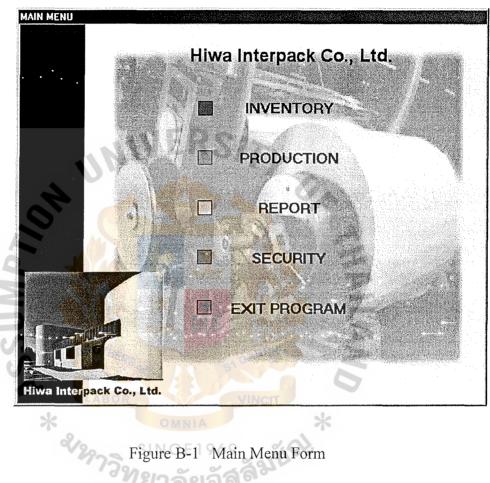


Figure B-1 Main Menu Form ยอัสสิ

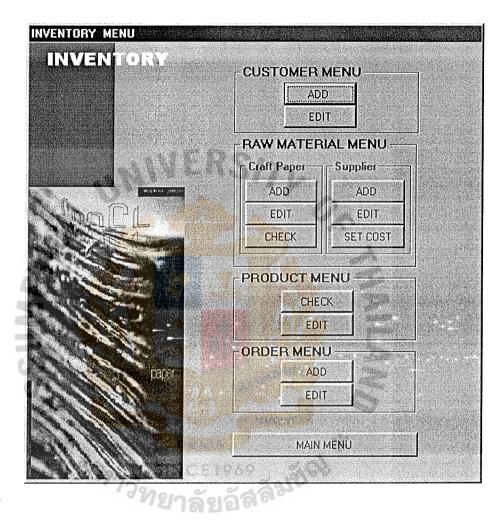


Figure B-2 Inventory Menu Form

| | Customer Information | |
|---|---------------------------|-----|
| | Customer ID. Auto Setting | |
| | Company Name : | |
| | Address : | |
| | | |
| | Telephone No. : | |
| | FAX | |
| | Contact Person : | |
| | Bad List C Yes C Na | |
| | Credit Type | |
| | | |
| | Update Cancel | 200 |
| 1 | | |
| | | 100 |

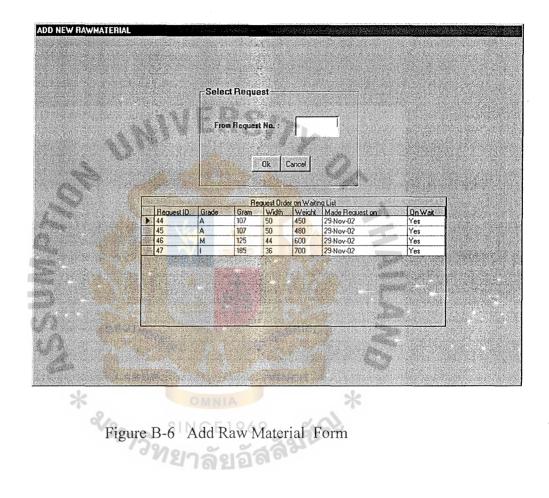
Figure B-3 Add new Customer Form

| | Cus. ID | Company | Address | Telephone No. | Fax | Ccontact Person | 8 ad Credit | Credit Type |
|----------|---------|---------------------|--------------------------|---------------|-----------|-------------------|-------------|-----------------|
| | 1 | MaMa Ltd. | 23 Pechburee Rd. Pratoor | | 022667567 | Mr. Satang J. | | 7days |
| | 2 | ProJect Com Ltd. | 21 Jangwatana Bangpud F | 025032751 | 029840619 | Mr. Arm S. | | 7days |
| | 3 | Siamsport Syndicate | 44 Ladpao Rd. Soi 48 La | | 027658976 | Mr. BoR Bhooh | | Pay on Purchase |
| | 4 | Sony Co. Ltd. | 33 Software Park Janwatt | | | Mr. Dhitsapong L. | | 15days |
| 00000000 | 5 | Yahoo | Yahoo Queen New York L | | | Mr. Falco D. | | Pay on Purchase |
| | 6 | LG Co. | 12 LG Building Selom Ban | | | | | 7days |
| 0.000 | | Narong Co. 🛛 👝 | 28 huahin Chonburee 122 | | 026334535 | Mr. Ranglong K. | | 15days |
| 8 | В | Loal Doctor Ltd. | 29/155 Muangtongtanee | 025032752 | 029840619 | Mr. Atip S. | No | 15days |
| | | | | | | | | |
| | | A.S. | SINCE B | ack to Main M | enu | 2 | | |

Figure B-4 Edit Customer Record Form

| 30 | Raw Mat ID. | Grade | | | Weight | Sup. ID | Supplier Company | | | Total cost Instal | Install Date | |
|-----|-------------|-------|-----------|-----------|-------------|----------|-------------------|-----------------------------------------------|--------|-------------------|--------------|--------|
| | 1 | A . | 107 | 36 | 550 | 1 | Paper Ltd. | \$22.15 | 550 | \$12,182.50 | 25-Nov-02 | |
| | 2 | A | 107 | 36 | 450 | 1 | Paper Ltd. | \$22.15 | 450 | \$9,967.50 | 25-Nov-02 | |
| | 4 | М | 125 | 36 | 1018 | 2 | Tar Piak Co. Ltd. | \$14.00 | 1200 | \$16,800.00 | 25-Nov-02 | |
| | 5 | М | 125 | 36 | 963 | 2 | | \$14.00 | 1000 | \$14,000.00 | 25-Nov-02 | |
| | | S₩ | 150 | 36 | 62 | 4 | | | 500 | \$14,440.00 | 25-Nov-02 | |
| | 7 | s₩ | 185 | 40 | 700 | 4 | Westley Co. | \$28.88 | 700 | \$20,216.00 | 25-Nov-02 | 000003 |
| | 8 | S₩ | 150 | 44 | 1000 | 4 | Westley Co. | \$28.88 | 1000 | \$28,880.00 | 25-Nov-02 | 000003 |
| 946 | 9 | Ś₩ | 150 | 36 | 750 | 4 | Westley Co. | | 750 | \$21,660.00 | 25-Nov-02 | |
| | 10 | A | 107 | 36 | 1200 | 3 | PPP&P Co. | B22.13 | 1200 | \$26,556.00 | 25-Nov-02 | |
| | 11 | A | 107 | 44 | 50 | | PPP&P Co. | B22.13 | 500 | \$11,065.00 | 25-Nov-02 | 000004 |
| | | A | 107 | 44 | 500 | | PPP&P Co. | B22.13 | 500 | \$11,065.00 | 25-Nov-02 | |
| | 13 | A | 107 | 44 | 700 | 3 | PPP&P Co. | \$22.13 | 700 | \$15,491.00 | 25-Nov-02 | 000004 |
| * | 14 | A | 107 | 36 | 600 | 3 | PPP&P Co. | B 22.13 | 600 | B13.278.00 | 25-Nov-02 | 000004 |
| | 15 | 1 | 185 | 42 | 720 | 2 | Tar Piak Co. Ltd. | \$19.00 | 720 | \$13,680.00 | 25-Nov-02 | 000005 |
| 2 | 16 | 1 | 150 | 48 | 800 | 2 | Tar Piak Co. Ltd. | \$19.00 | 800 | \$15,200.00 | 25-Nov-02 | 000005 |
| | 17 | М | 125 | 40 | 865 | 2 | Tar Piak Co. Ltd. | \$14.05 | 1000 | \$14,050.00 | 25-Nov-02 | 000005 |
| | 18 | М | 125 | 44 | 120 | 2 | Tar Piak Co. Ltd. | 814.05 | 660 | \$9,273.00 | 26-Nov-02 | 000005 |
| 2 | 19 | М | 107 | 44 | 500 | 1 | Paper Ltd. | \$13.98 | 500 🔰 | \$6,990.00 | 26-Nov-02 | 000006 |
| | 20 | М | 107 | 44 | 480 | 1 | Paper Ltd. | 813.98 | 480 | \$6,710.40 | 26-Nov-02 | 000006 |
| | 21 | 1 | 107 | 44 | 50 | 3 | PPP&P Co. | \$18.95 | 500 | \$9,475.00 | 26-Nov-02 | 000007 |
| | 22 | | 107 | 44 | 600 | 3 | PPP&P Co. | \$18.98 | | \$11,388.00 | 26-Nov-02 | 000007 |
| | | A | 107 | 44 | 500 | 4 | Westley Co. | \$21.55 | | \$10,775.00 | 26-Nov-02 | |
| | | A | 125 | 44 | | 4 | Westley Co. | \$21.55 | | \$6,465.00 | 26-Nov-02 | |
| | | A | 125 | 44 | 88 | | Westley Co. | The second second second second | | | 26-Nov-02 | |
| | 27 | 1 | 107 | 40 | 413 | | Kolla Co. | | | | 26-Nov-02 | 000010 |
| | Î l | | 10.700 mg | 100,4000 | | | | 10 - | | • 0.020 | ~~~ <u>~</u> | * |
| | | T | Searchi | ng for Ra | w material- | | | | | <u> </u> | | |
| | | | Gra | nde ! | A | Gram: 10 |)7 👻 Width : | <u> -</u> | Search | View All | | |
| | | L | <u></u> | | (agentine) | | | <u>. </u> | | | | |
| | | | | | 0 | 観察すみ | | | 1000 | | | |
| | | | | | | | Back to M | ain Menu | | | | |
| | | | | | | | | a and | | | | |

Figure B-5 Check Raw Material On hand Form



| | Raw MaLID | Grade | Gram | Width | Weight | Sup, ID | Supplier Company | Cost/Ka | Weight Install | Total cost Install | Install Date | PO No. |
|-------|-----------|-------|------|-----------------------|----------|-----------------|-------------------|-----------------------------------------|----------------|--------------------|-----------------------------------------|----------|
| ▶ | 1 | A | 107 | 36 | 550 | 1 | Paper Ltd. | \$22.15 | 550 | \$12,182.50 | 25-Nov-02 | 000001 |
| | 2 | A | 107 | 36 | 450 | 1 | Paper Ltd. | \$22.15 | 450 | \$9,967.50 | 25-Nov-02 | 000001 |
| | 3 | М | 125 | 36 | 0 | 2 | Tar Piak Co. Ltd. | \$14.00 | 670 | \$9,380.00 | 25·Nov-02 | 000002 |
| | 4 | м | 125 | 36 | 1018 | 2 | Tar Piak Co. Ltd. | \$14.00 | 1200 | \$16,800.00 | 25·Nov-02 | 000002 |
| | 5 | М | 125 | 36 | 963 | 2 | Tar Piak Co. Ltd. | \$14.00 | 1000 | \$14,000.00 | 25-Nov-02 | 000002 |
| | 6 | S₩ | 150 | 36 | 62 | 4 | Westley Co. | \$28.88 | 500 | \$14,440.00 | 25-Nov-02 | 000003 |
| | 7 | S₩ | 185 | 40 | 700 | 4 | Westley Co. | \$28.88 | 700 | \$20,216.00 | 25-Nov-02 | 000003 |
| | 8 | SW | 150 | 44 | 1000 | 4 | Westley Co. | \$28.88 | 1000 | \$28,880.00 | 25-Nov-02 | 000003 |
| | 9 | S₩ | 150 | 36 | 750 | 4 | Westley Co. | \$28.88 | 750 | \$21,660.00 | 25-Nov-02 | 000003 |
| | 10 | A | 107 | 36 | 1200 | 3 | PPP&P Co. | \$22.13 | 1200 | \$26,556.00 | 25-Nov-02 | 000004 |
| | 11 | A | 107 | 44 | 50 | 3 | PPP&P Co. | \$22.13 | 500 | 811,065.00 | 25-Nov-02 | 000004 |
| | 12 | A | 107 | 44 | 500 | 3 | PPP&P Co. | \$22.13 | 500 | \$11,065.00 | 25-Nov-02 | 000004 |
| | 13 | A | 107 | 44 | 700 | 3 | PPP&P Co. | \$22.13 | 700 | \$15,491.00 | 25-Nov-02 | 000004 |
| | 14 | A | 107 | 36 | 600 | 3 | PPP&P Co. | 822.13 | 600 | \$13,278.00 | 25-Nov-02 | 000004 |
| | 15 | 1 | 185 | 42 | 720 | 2 | Tar Piak Co. Ltd. | \$19.00 | 720 | \$13,680.00 | 25-Nov-02 | 000005 |
| | 16 | 1 | 150 | 48 | 800 | 2 | Tar Piak Co. Ltd. | B 19.00 | 800 | \$15,200.00 | 25-Nov-02 | 000005 |
| 55.77 | 17 | M | 125 | 40 | 865 | 2 | Tar Piak Co. Ltd. | \$14.05 | 1000 | \$14,050.00 | 25-Nov-02 | 000005 |
| 1.16 | 18 | М | 125 | 44 | 120 | 2 | Tar Piak Co. Ltd. | \$14.05 | 660 | \$9,273.00 | 26-Nov-02 | 000005 |
| | 19 | М | 107 | 44 | 500 | 1 | Paper Ltd. | \$13.98 | 500 | \$6,990.00 | 26-Nov-02 | 000006 |
| | 20 | М | 107 | 44 | 480 | 1 | Paper Ltd. | \$13.98 | 480 | \$6,710.40 | 26-Nov-02 | 000006 |
| | 21 | 1 | 107 | 44 | 50 | 3 | PPP&P Co. | \$18.95 | 500 | \$9,475.00 | 26-Nov-02 | 000007 |
| 200 | 22 | 1 | 107 | 44 | 600 | 3 | PPP&P Co. | \$18.98 | 600 | \$11,388.00 | 26-Nov-02 | 000007 |
| 16 | 23 | A | 107 | 44 | 500 | 4 | Westley Co. | \$21.55 | 500 | \$10,775.00 | 26-Nov-02 | 800000 |
| | 24 | A | 125 | 44 | 216 | 4 | Westley Co. | \$21.55 | 300 | ₿6,465.00 | 26-Nov-02 | 000008 |
| | 25 | A | 125 | 44 | 88 | 4 | Westley Co. | \$21.55 | 530 | \$11,421.50 | 26-Nov-02 | 000008 |
| | <u> </u> | •• | 105 | | - | de la | Lungo C. Lui | ***** | 700 | +0.500.00 | too u oo t | |
| | l | | - | 1 | | CAR. | | | 201 | | - | |
| | | | | S | earching | for Raw mat | erial | and | | 1 | | |
| | | | | | R as | v Material II | | | | 1 | | |
| | | | | | nde | T PROCESSION IL | · . | | Search | | | a (1997) |
| 1 | | 1 | | and the second second | | | | 10000000000000000000000000000000000000 | A CONTRACTOR | <u> </u> | | |
| | 1000 | | 1.1 | 1.1.1.50 | | | Back to Main | Manu | 199 | | | |
| | | | 1000 | | 1 | N. Saul | Dack to Main | M CHINA IN | - | | 5 S S S S S S S S S S S S S S S S S S S | |

Figure B-7 Edit Raw Material Record Form

| | Supplier Editor | |
|------|------------------|---|
| | | 1 |
| | Address : | |
| - | | |
| | Telephone No. : | |
| | FAX No. | |
| | Contact Person : | |
| | Cast of SW : | |
| | Cost of A : | |
| 1920 | Cost of I : RIEL | |
| | Cost of M : | |
| | | - |
| | Update Cancel | |
| - | SINCE1969 | |

Figure B-8 Add Supplier Form

| | Sup. ID | Company | Address | Telephone No. | Fax | Contact Person |
|----------|---------|------------------------------|-----------------------------------------------------------|---------------|-----------|--------------------|
| | 1 | Paper Ltd. | 123 Soi Lalaiysup Seelom Ba | 026678989 | 023455656 | Mr. Weera H. |
| | 2 | Tar Piak Co. Ltd. | 56 Bahn Bangkuwad Pratum | | 029865149 | Mr. Supap Buaprang |
| | 3 | PPP&P Co. | Sun Tower Jangwattana Bar | | 029556722 | Ms. Jieng Ji Huan |
| | 4 | Westley Co. 👝 👔 | 2 <mark>6 Pra RAMA9</mark> Rd. Huamark | | 023156786 | Mrs. Sunee K. |
| | 5 | | UBC Tower Vipawadeerung | | 022717172 | Mr. Korakoch J. |
| | 6 | Kolla Co. | 12/31 <mark>2 Hanf</mark> a Bangkok 1112 | | 027655958 | Ms. Lanna K. |
| | 7 | Saunshee Ltd. | 146 Bangkuwad BangHoo P | | 029987879 | Mrs. Somyoch L. |
| | 8 | Th <mark>ai Ba</mark> lm Co. | 24 Surawong Village Chok C | | 029987644 | Mrs. Sopin S. |
| | 9 | Thai Cart Co. | 46 Sahnsaino <mark>i S</mark> unsa <mark>i Chien</mark> g | 053491206 | 053765543 | Mr. Narong S. |
| | | | | | | |
| | | | | | | |
| <u>ا</u> | | | | 1 | | |

Figure B-9 Edit Supplier Record Form

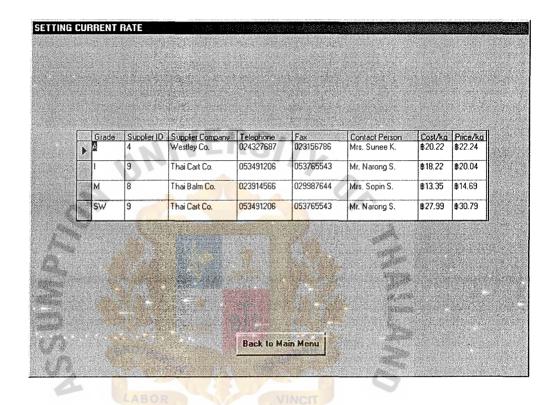


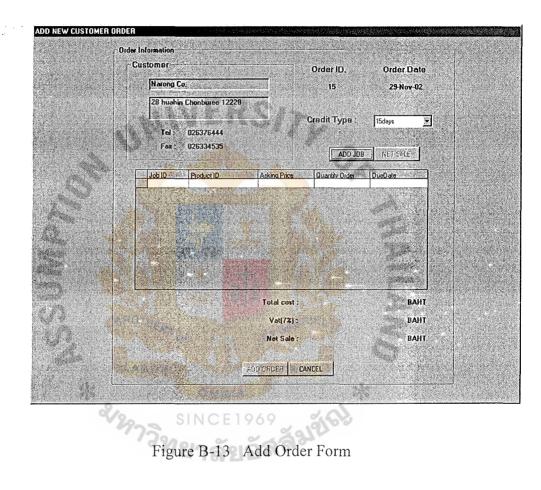
Figure B-10 Set Cost&price Form

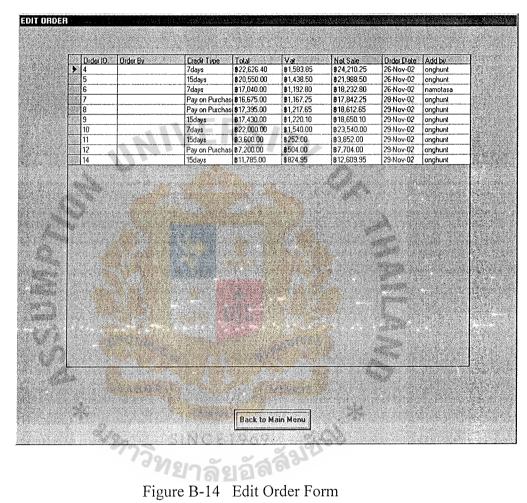
| | Product ID. | Grade1 | Gram1 | Grade2 | uram2 | i urade 3 | | Grade4 | Gram4 | Grade5 | Gram5 | Width | Length | Quantity | Price/un |
|----|-----------------|--------|-------|----------------------|-------|-----------|-----|--------|-------|--------|-------|-------|--------|----------|----------|
| | | A | 107 | М | 125 | 1 | 107 | М | 125 | A | 125 | 44 | 50 | 0 | \$18.45 |
| | 11M211N0N04048 | I | 107 | М | 125 | 1 | 107 | | | | | 40 | 48 | 0 | \$8.73 |
| | S3M2N0N0N03638 | | 150 | | 125 | | | | | | | 36 | 38 | 10 | \$6.51 |
| | S4M211M2S43638 | | 185 | | 125 | 1 | 107 | М | 125 | S₩ | 185 | 36 | 38 | 0 | \$16.98 |
| | 11M2N0N0N05053 | 1 | | | 125 | | | | | | | 50 | 53 | 0 | \$8.38 |
| | | A | 107 | A | 107 | A | 107 | A | 107 | A | 107 | 36 | 38 | 15 | \$12.82 |
| | A1M2M2M2A15054 | | 107 | | 125 | М | | М | 125 | A | 107 | 50 | 54 | 0 | \$21.41 |
| | A1M2I4M2A15255 | | 107 | | 125 | 1 | | М | 125 | A | 107 | 52 | 55 | 0 | \$26.13 |
| | S2M2S2N0N04044 | | | | 125 | | 125 | | L | | | 40 | 44 | 0 | \$11.87 |
| | A4M2A4N0N04848 | | | | 125 | A | 185 | | L | | | 48 | 48 | 0 | \$16.33 |
| 82 | \$1M2N0N0N03839 | | | | 125 | | | | | | | 38 | 39 | 0 | \$5.78 |
| | S2M2A1M2S26065 | S₩ | 125 | М | 125 | A | 107 | М | 125 | S₩ | 125 | 60 | 65 | 50 | \$39.69 |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | 1000 | ing for P Product | | | | | | Seech. | View | | | | |

SINCE1969 Figure B-11 Check Product Form

| 202 | PID | Grade1 | Giam1 | Grede2 | Gram2 | Grade3 | Gram3 | Grade4 | Gram4 | Grade5 | GianS | Width | Length | Quantity | Price/ur |
|-----|------------------|--------|---------|------------------------|-------|----------|-------|--------|-------|--------|-------|-------|--------|----------|----------|
| | A1M2I1M2A24450 | A | 107 | м | 125 | 1 | 107 | м | 125 | A | 125 | 44 | 50 | 0 | \$18.45 |
| | 11M2I1N0N04048 | 1 | 107 | М | 125 | 1 | 107 | | | | | 40 | 48 | 0 | \$8.73 |
| 60 | S3M2N0N0N03638 | | 150 | М | 125 | <u> </u> | | | | | | 36 | 38 | 10 | \$6.51 |
| | S4M211M2S43638 | | 185 | м | 125 | 1 | 107 | м | 125 | S₩ | 185 | 36 | 38 | 0 | \$16.98 |
| | 11M2N0N0N05053 | | 107 | М | 125 | | | | | | | 50 | 53 | 0 | \$8.38 |
| | A1A1A1A1A13638 | | 107 | A | 107 | A | 107 | A | 107 | A | 107 | 36 | 38 | 15 | \$12.82 |
| | A1M2M2M2A15054 | | 107 | М | 125 | М | 125 | М | 125 | A | 107 | 50 | 54 | 0 | \$21.41 |
| | A1M214M2A15255 | | 107 | М | 125 | 11 | 185 | м | 125 | A | 107 | 52 | 55 | 0 | \$26.13 |
| | S2M2S2N0N04044 | | 125 | М | 125 | SW | 125 | - | | | | 40 | 44 | 0 | \$11.87 |
| | A4M2A4N0N04848 | | 185 | М | 125 🧹 | A | 185 | | | | | 48 | 48 | 0 | \$16.33 |
| | S1M2N0N0N03839 | | 107 | М | 125 | | | | | | | 38 | 39 | 0 | \$5.78 |
| | \$2M2A1M2\$26065 | \$₩ | 125 | М | 125 | A | 107 | м | 125 | S₩ | 125 | 60 | 65 | 50 | \$39.69 |
| | 1794 1794 | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| | | | Searchi | ng for Pro pduct (D | | | | | | Search | ViewA | | | | |
| | | | Searchi | N. Carlan | | | | | - 1 | Search | ViewA | | | | |

Figure B-12 Update Stock Form





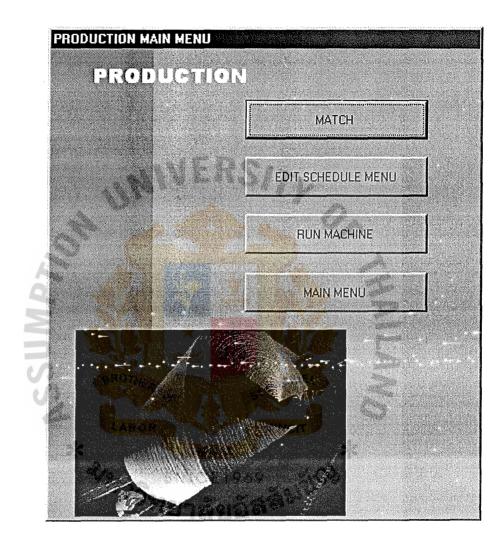
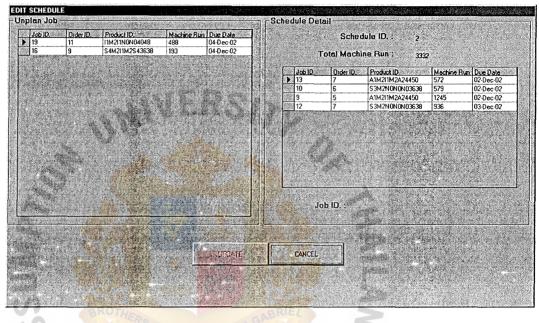


Figure B-15 Production Menu Form

| 1a | <u>. </u> | - | | | <u></u> | (Ban Ma | L Choose | - Danu | Material - | | | | |
|-------------------|----------------------------------------------|-----------|----------|------------------|---------|----------|----------|--------|--------------|-----------------|---------|-------|---------------|
| 6rad e | A | Gram | <u> </u> | Weight SELECT | 196 | | | ria# | | .ID Giade | Gram | Width | Weich |
| ird Grade | м | Gram | _ % | Weight SELECT | 343 | Row Ma | Choyte | | | | | | |
| Srd Grade | м | Gram - | | Weight SELECT | 223 | Raw Mai | Choose | | ¢. | | | | |
| fin Grade | M | Gram | | Weight SELECT | 366 | Raw Mal | . Choose | | Search Raw M | deid | | | |
| Grade | A | Gram | | Weight SELECT | 196 | Raw Mat | Choose | | - 10 M | 174 - C. (2010) | Gram 10 | - | th <u>ચ</u> _ |
| | 1 | | | | | | MATCH | | CANCEL | 1 | | | - |

Figure B-16 Matching Form





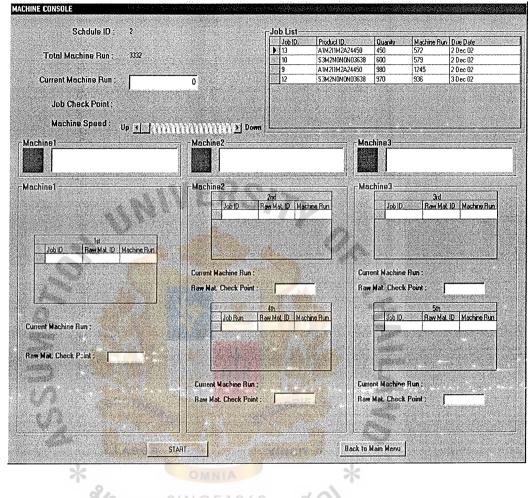
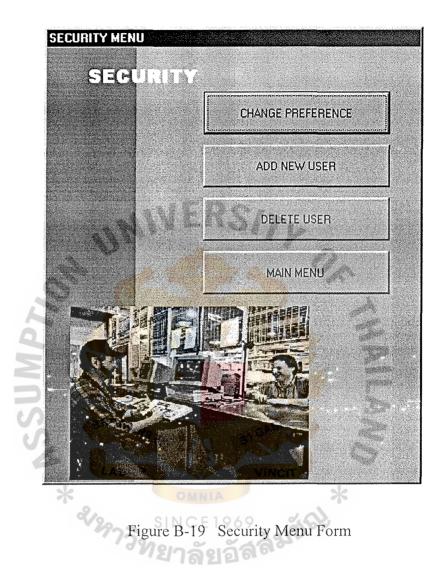
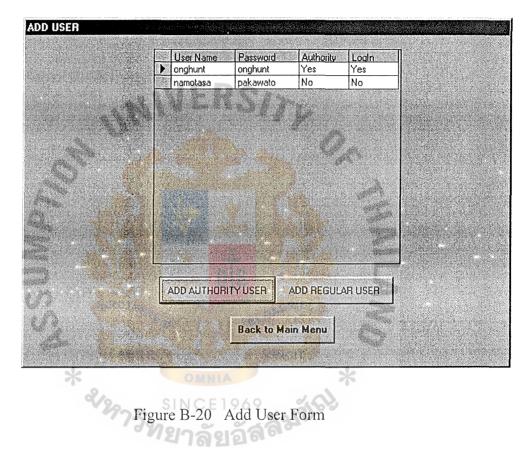


Figure B-18 Machine Form





| USER NA | ME : | onghunt | | |
|------------|---------|---------|---------------|--|
| | | L | 1995. 1995 | |
| PASSWO | AD: | | | |
| PASSWORD[a | gain) : | | 4 | |
| | SI | | NCEL | |
| | SI | | | |

Figure B-21 Change Preference Form

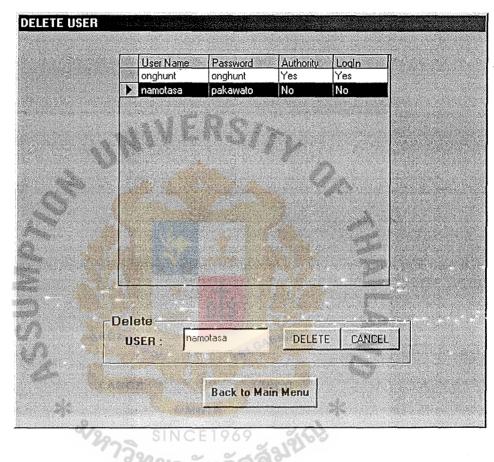


Figure B-22 Delete User Form

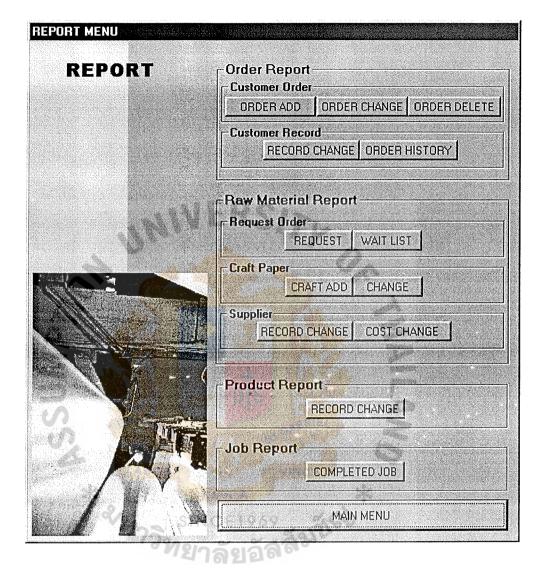


Figure B-23 Report Menu Form

| FR | ange of Date From : | 29-Nov-02 | CISELD |] |
|------|--------------------------|---------------|---------------------|------------------------------------------------------------------------------------------------------------------|
| | To : | 29-Nov-02 | SET | |
| | | | | and the second |
| Figu | ire B-24 Ci | ustomer Örder | sRIE report Form | m |
| | ราก ราก ราก ราก | | | |
| Figu | | ustomer Order | report For | m |

| | -title | | | |
|------------|------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| | | | | |
| F F | Range of Date - | | | |
| - | From : | 29-Nov-02 | SET | |
| | To : | 29-Nov-02 | SET | |
| | and the second | 1 | and the second | |
| | | | | |
| | | | | 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - |
| | | | | |
| 1 | | | | 84 - C |
| | | | 100 C | |
| | | | | |
| | Vieu | Report Rack | to Report Manual | |
| | View | Repot Back | to Report Menu | |
| | View | Repot Back | to Report Menu | |
| | View | Repot Back | to Report Menu | |
| | View | Repot Back | to Report Menu | |
| | New Yiew | Repot Back | to Report Menu | |
| | ROTHERS OF | | | |
| No. | Figure B- | | to Report Menu hange Report Fo | prm |
| K.S.K. | Figure B- | | | orm |
| * * | Figure B- | 25 Order C | hange Report Fo | orm |
| * | Figure B- | 25 Order C | hange Report Fo | orm |
| SA SA | Figure B- | 25 Order C | hange Report Fo | orm |
| *** *** | Figure B- | 25 Order C | | orm |

| ORDER DELET | TE REPORT | | | |
|-------------|-----------------|---------------|-------------|--|
| ſ | Range of Date - | | | |
| | From : | 29-Nov-02 | CTSELT) | |
| | To : | 29-Nov-02 | SET | |
| L | | | | |
| | | | | |
| | | | | |
| | View | Repot Back to | Report Menu | |
| | | | | |

Figure B-26 Order Deleted Report Form

SINC

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* & 212973

| -Select Cu | stomer Nar | ne ——— | | |
|------------|--------------------------|---------------------------------------|---------------|------|
| Com | pany Name 💠 | | | |
| | | | | |
| | | | | |
| | View Rep <mark>ot</mark> | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | epoit Menu | |
| | | 16 <u>1</u> 67. | | |
| BOD Fig | | ustomer Ch | ange Report 1 | Form |
| Tig | | ustomer Cha | ange Report | rom. |
| LABOR | | VINCIT | * | |
| ึ จังหาวิท | SINCE19 | 69 โสลัมขั้น | 3 | |
| NC, | ยาลัยลั | ัสสีม | | |

| CUSTOMER | TRANSACTI | ON RECORD REP | ORT | |
|----------|-----------|---------------|---------------------|--|
| | Select C | ustomer Name | | |
| | Co | mpany Name : | | |
| | | | | |
| | | | | |
| | | View Repot | Back to Report Menu | |
| | | | | |

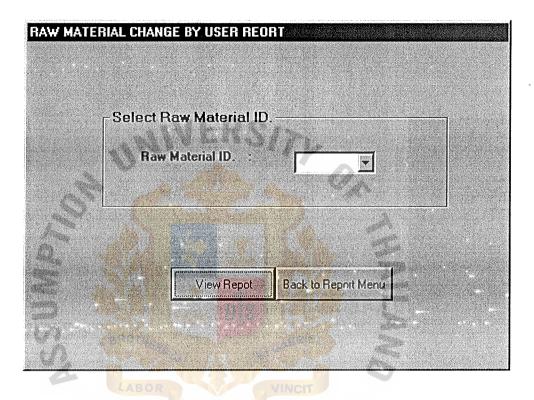


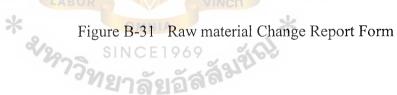
| a anno 100 ann |
|----------------|
| |
| |
| |
| |



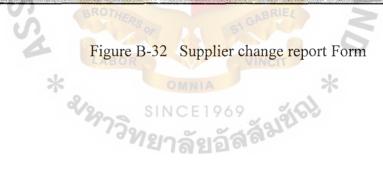
| Report by | PO No. | | |
|-------------------------------|----------------|---------------|--------|
| Range of Date | | | \neg |
| From : | 29-Nov-02 | SET | |
| una marine To na i and | 29-Nov-02 | SET | |
| and the second | | | |
| | | | |
| | | | 79232 |
| Vie | W Repot Back t | o Report Menu | |

Figure B-30 Raw material installed report Form





| Select Supplier | |
|-----------------|---------------------|
| Company Name : | |
| | |
| | dia di se |
| View Repot | Back to Report Menu |



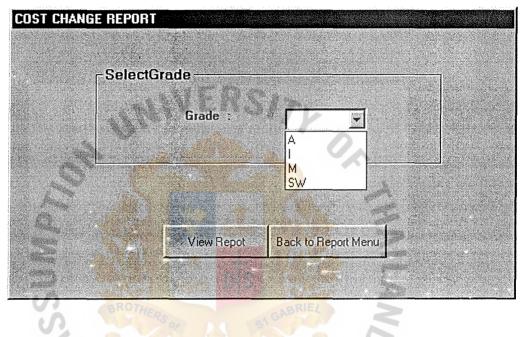


Figure B-33 Cost Change report Form



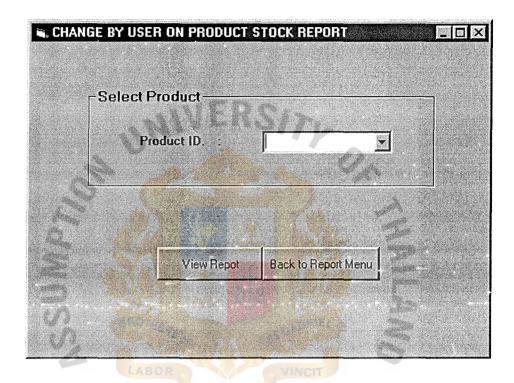


Figure B-34 Product change report Form



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CUSTOMER ORDER REPORT

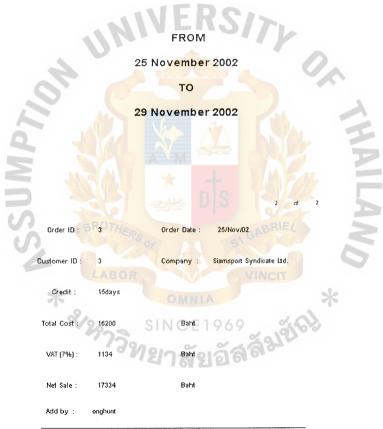


Figure C-1 Customer Order Report

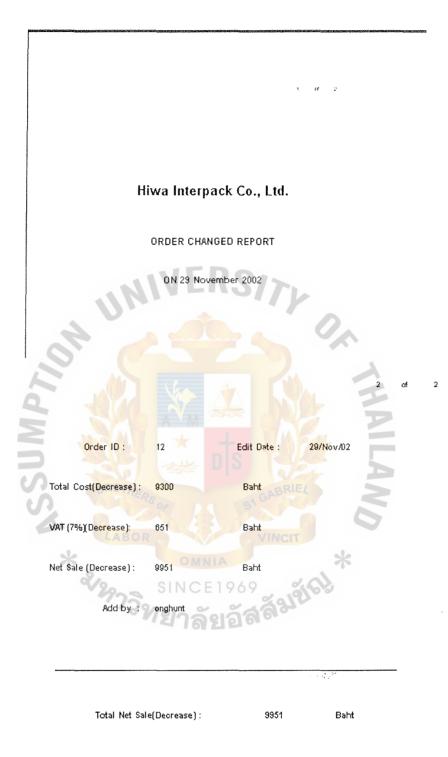
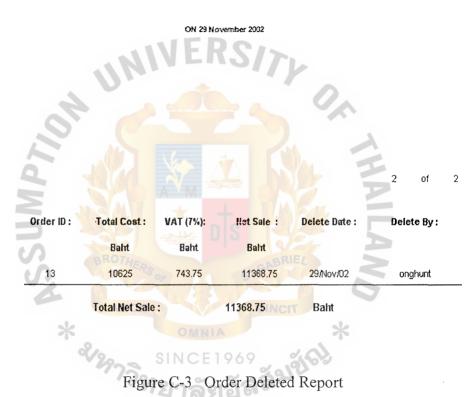


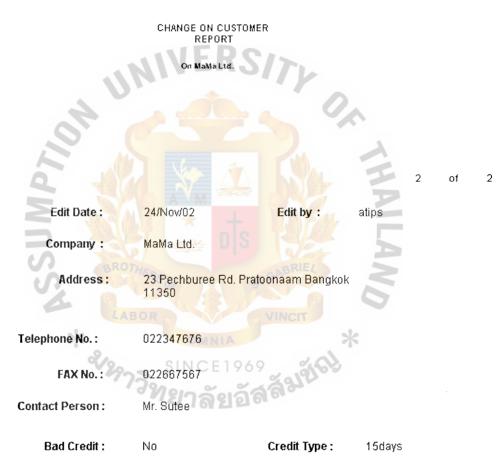
Figure C-2 Order Change Report

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ORDER DELETED REPORT



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Figure C-4 Customer Change Report



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Figure C-5 Customer Transaction Report

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REQUEST ORDER REPORT

ON 29 November 2002

| S | | | | | 2 | of 2 |
|------------|-------|------|--------------|---------|--------------|---------------|
| Request No | Grade | Gram | Width | Weight | Request Date | Request by |
| 43 | BRO | 107 | 36 | 380 REL | 29/Nov/02 | onghunt |
| 44 | A | 107 | 50 | 450 | 29/Nov/02 | onghunt |
| 45 | A | 107 | 50 | 480 | 29/Nov/02 | onghunt |
| 46 | M | 125 | 44 139121 | 600 | 29/Nov/02 | onghunt |
| 47 | 1 | 185 | 36 | 700 | 29/Nov/02 | onghunt |

Figure C-6 Request order Report

1 of 1

Hiwa Interpack Co., Ltd.

REQUEST ORDER WAITING LIST

| Request No | Grade | Gram | Width | Weight | Request Date | Request by | |
|------------|----------------------------------------------|------|-------|---------|--------------|---------------|--|
| 44 | A | 107 | 50 | 450 | 29/Nov/02 | onghunt | |
| 45 | A | 107 | 50 | 480 | 29/Nov/02 | onghunt | |
| 46 | M | 125 | 44 | 600 | 29/Nov/02 | onghunt | |
| 47 | BRO | 185 | 36 | ST GTOO | 29/Nov/02 | onghunt | |
| | Figure C-7 Request order Waiting list Report | | | | | | |

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CRAFT PAPER ADD IN REPORT

FROM

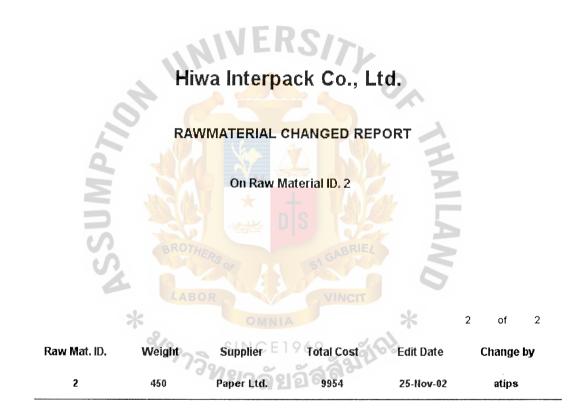
26 November 2002

то

29 November 2002

| 2 | | | | | | | 2 01 | i 3 |
|--------------|-------|--------------|------------|-------------------|----------------|-----------------------|-------------------|-----------|
| Raw Mat. ID. | Grade | Gram | Width | Weight Install | Total Cost | Supplier | instali Date | Add by |
| 18 | MRC | 125 THERS | 44 | 660 | 9273 | Tar Piak Co. Ltd. | 26-No v-02 | namotasa |
| 19 | M | · 107 | 44 | 500 | 6990 VINCIT | Paper Ltd. | 26-Nov-02 | namotasa |
| 20* | M | 107 | 44 | 480 | 6710.4 | Paper Ltd. | 26-Nov-02 | namotasa |
| 21 | 19 | 107 | 44 8173 | 500 | 9475 | PPP&P Co. | 26-Nov-02 | namotasa |
| 22 | I | 107 | 44 | 600 | 11388 | PPP&P Co. | 26-Nov-02 | namotasa |
| 23 | A | 107 | 44 | 500 | 10775 | Westley Co. | 26-Nov-02 | namotasa |
| 24 | A | 125 | 44 | 300 | 6465 | Westley Co. | 26-Nov-02 | namotasa |
| 25 | A | 125 | 44 | 530 | 11421.5 | Westley Co. | 26-Nov-02 | namotasa |
| 26 | М | 125 | 44 | 700 | 9506 | UBC Paper Co. Ltd. | 26-Nov-02 | onghunt |
| 27 | 1 | 107 | 40 | 490 | 6933.5 | Kolla Co. | 26-Nov-02 | onghunt |

Figure C-8 Raw material Report



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Figure C-9 Raw Material Change Report

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CHANGE ON SUPPLIER REPORT



Telephone No. :

FAX No. :

Contact Person :

Mr. Weera H.

026678989

023455656

Cost of Craft Paper

| SW | SW A | | М | |
|------|-------|-------|-------|--|
| 28.8 | 21.85 | 19.45 | 13.95 | |

Figure C-10 Supplier Change Report

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of

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COST CHANGE REPORT

On Cost of Grade SW

| | | | | | 1 |
|---------------|--------------------------|----------------------------|--------------|------------|-----------|
| Supplier | Cost From Supplier/Kg | Cost Charge Customer/Kg | Supplier | Editl Date | Change by |
| Paper Ltd. | 29 | 31.9 | Paper Ltd. | 24-Nov-02 | atips |
| PPP&P Co. | 28.35 | 31.185 | PPP&P Co. | 24-Nov-02 | atips |
| Tar Plak Co. | 28.5 | SI 31.35 E 1 9 | Tar Piak Co. | 24-Nov-02 | atips |
| PPP&P Co. | 28.35 | 31.185 | PPP&P Co. | 26-Nov-02 | onghunt |
| Tar Piak Co. | 28.5 | 31.35 | Tar Piak Co. | 26-Nov-02 | onghunt |
| PPP&P Co. | 28.35 | 31.185 | PPP&P Co. | 28-Nov-02 | onghunt |
| Tar Piak Co. | 28.5 | 31.35 | Tar Piak Co. | 28-Nov-02 | onghunt |
| UBC Paper Co. | 28.82 | 31.702 | UBC Paper | 29-Nov-02 | onghunt |

Figure C-11 Cost Change Report



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Figure C-12 Product change Report

1 of 1

Hiwa Interpack Co., Ltd.

JOB COMPLETED

ON

29 November 2002

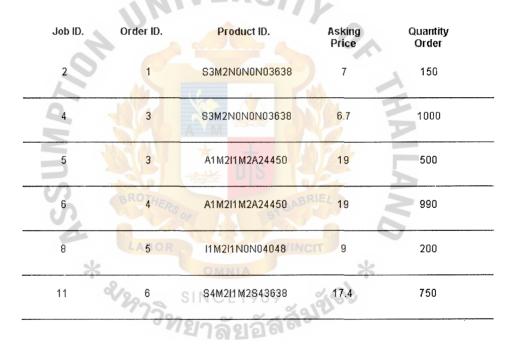


Figure C-13 Job Complete Report

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