

ABSTRACT

This project report is written based on a case study of Jaton Computer (Thailand) Co., Ltd. with the intention of author to enhance the productivity of the current process by applying the work measurement technique with the packing process. With the benefits of a standard time reduction acquired from the improved packing line and work force balancing among other process. We could be successful in obtaining the higher labor productivity with an existing number of direct operators and also correcting its bottleneck, high inventory and waiting time among process.

Therefore, an idea of improving the productivity in this study was believed to be helpful and could be applied for other manufacturers.

