Carrageenan-Based Hydrogels Containing Grape Seed Extract: Effect of their Antioxidant Properties

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A SPECIAL PROJECT SUBMITTED TO SCHOOL OF BIOTECHNOLOGY, ASSUMPTION UNIVERSITY, IN PART FULFILLMENT OF THE REQUIREMENTS OF THE DEGREE OF BACHELOR OF SCIENCE IN BIOTECHNOLOGY

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	containing grape seed extract:					
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Abstract

The kappa carrageenan polysaccharide can be extracted from red edible seaweeds which has an ability to form gel. Carrageenan-based hydrogels containing grape seed extract were prepared with 9 formulations: 0.5%, 1% and 2% grape seed extract with various concentrations of glycerol (0%, 12.5%, and 25%). The physical properties of carrageenan-based hydrogels were analyzed i.e. color measurement, moisture content, swelling properties, degradation, firmness. In addition, the antioxidant properties of carrageenan-based hydrogels were studied as total phenolic content and % scavenging activity. Among 9 formulations, the results reported their percentages of opacity were 99-100%, moisture contents were 9-12%, swelling properties were 14-29%, degradations were 20-72%, and firmness were 10-55%, respectively. The high firmness and high resistance to degradation were found in 3 formulations containing 25% glycerol and 0.5%, 1% and 2% grape seed extract. For antioxidant activities, the results showed the highest total phenolic content at 23.3±1.0 mg GAE/mL and scavenging activity (%) at 87.8±1.6% in formula containing 25% glycerol and 2% grape seed extract. The results suggested that grape seed extract was useful in the prevention of diseases in which free radicals implicated.

Key words: hydrogels, carrageenan, grape seed extract, antioxidant activity

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Introduction

Hydrogel is a three-dimensional (3D) network of hydrophilic polymers which can highly swell in water and absorb large amount of water while maintaining the structure due to chemical or physical cross-linking of individual polymer chains. Hydrogels were first reported by Wichterle and Lím (1960) [1]. By definition, water must constitute at least 10% of the total weight (or volume) for a material to be a hydrogel. Hydrogels also possess a degree of flexibility very similar to natural tissue due to their significant water content. The hydrophilicity of the network is due to the presence of hydrophilic groups such as -NH₂, -COOH, -OH, -CONH₂, - CONH -, and -SO₃H [2]. For most medical application , the novel engineering of hydrogels for drug delivery require dividing them to biodegradable hydrogels which are favoured over non-degradable hydrogels since they degrade in clinically relevant time scale [3], smart hydrogel or stimuli-sensitive hydrogel that respond to environmental changes, such as temperature, pH, light, and specific molecules such as glucose [4] and finally biomimetic hydrogels which are relatively inert polymer chains can be tailored with the selected biological moieties to yield bioactive hydrogels [5].

In this project, carrageenan is polymer used for preparing hydrogels. Carrageenans correspond to a family of hydrophilic polysaccharides consisting of linear and highly sulfated galactans found in several marine red algae species (class of Rhodophyceae) composed by repeating 3,6-anhydro-D-galactose and b-D-galactose-4-sulfated units [6]. The three main types of carrageenans include the kappa (j-), with one sulfate group, iota (i-) and lambda (k-) with two and three sulfate groups, respectively [7]. These natural polymers are widely used in several industrial, environmental, and commercial applications as gelling, thickening, emulsifying, and stabilizing agents due to their ability to form thermo-reversible gels and viscous solutions [8]. More recently, carrageenan hydrogels started to be explored in regenerative medicine as scaffolds and controlled-release systems for ophthalmic/oral drug preparations, growth factors, enzyme immobilization, and cell encapsulation [9]. Several bioactive agents are used in this study (i.e. grape seed extract, hyaluronic acid) as well as other pharmaceutical and cosmetic ingredients such as allantoin, glycerol, sorbitol and collagen.

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Grape seed extract is an industrial derivative of whole grape seeds. The extract contains proanthocyanidins [10]. Grape seed extract quality is measured by the content of procyanidins which are formed from proanthocyanidins. Generally, grape seed extract quality contains 95% procyanidins, but potency varies among products [11]. Grape seed extract is an industrial derivative of grape seeds. It is rich in antioxidants and oligomeric proanthocyanidin complexes and has been linked to a wide range of possible health benefit. treating tooth decay, protecting against pathogens, improving night vision, Alzheimer's disease, treating diabetic retinopathy and improving blood sugar control, relieving symptoms of chronic venous insufficiency, anti-aging properties (protecting collagen and elastin), reducing edema, relieving symptoms of chronic venous insufficiency, reducing iron levels in people with hemochromatosis, and reducing inflammation [12].

Sorbitol is a sugar alcohol found in fruits and plants with diuretic, laxative and cathartic property. Unabsorbed sorbitol retains water in the large intestine through osmotic pressure thereby stimulating peristalsis of the intestine and exerting its diuretic, laxative and cathartic effect. In addition, sorbitol has one-third fewer calories and 60 % the sweetening activity of sucrose and is used as a sugar replacement in diabetes [13].

Glycerin is a trihydroxyalcohol with localized osmotic diuretic and laxative effects. Glycerin elevates the blood plasma osmolality thereby extracting water from tissues into interstitial fluid and plasma. This agent also prevents water reabsorption in the proximal tubule in the kidney leading to an increase in water and sodium excretion and a reduction in blood volume. Administered rectally, glycerin exerts a hyperosmotic laxative effect by attracting water into the rectum, thereby relieving constipation. In addition, glycerin is used as a solvent, humectant and vehicle in various pharmaceutical preparations [14]. Glycerin is used safely in numerous cosmetics and personal care products such as soaps, toothpaste, shaving cream, and skin/hair care products to provide smoothness and lubrication. It is also a well-known humectant that prevents the loss of moisture from products so they don't dry out as quickly. Other reported functions for glycerin include use as a fragrance ingredient, denaturant, hair conditioning agent, oral care agent, skin conditioning agent- humectant, skin protectant, oral health care drug, and viscosity decreasing agent [15].

Collagen is a hard, insoluble, and fibrous protein that makes up one-third of the protein in the human body. In most collagens, the molecules are packed together to form long, thin fibrils. These act as supporting structures and anchor cells to each other. They give the skin strength and elasticity. There are at least 16 different types of collagen, but 80 to 90 percent of them belong to types 1, 2, and 3. These different types have different structures and functions. The collagens in the human body are strong and flexible. Collagen is resorbable. This means it can be broken down, converted, and absorbed back into the body. It can also be formed into compacted solids or lattice-like gels [16]. Its diverse range of functions and the fact that it is naturally occurring make it clinically versatile and suitable for various medical purposes. Collagen for medical use can originate from humans, cows, pigs, or sheep. Skin fillers, collagen injections can improve the contours of the skin and fill out depressions. Fillers that contain collagen can be used cosmetically to remove lines and wrinkles from the face. It can also improve scars, as long as these do not have a sharp edge. These fillers are sourced from humans and cows. Skin tests should be done before using collagen from cows, to avoid aggravating any allergies. Collagen can fill relatively superficial volumes. More extensive gaps are usually filled with substances such as fat, silicone, or implants. Wound dressing, collagen can help heal wounds by attracting new skin cells to the wound site. It promotes healing and provides a platform for new tissue growth. Collagen dressings can help heal: chronic wounds that do not respond to other treatment, wounds that expel bodily fluids such as urine or sweat, granulating wounds, on which different tissue grows, necrotic or rotting wounds, partial and full-thickness wounds, second-degree burns, and sites of skin donation and skin grafts. Guided tissue regeneration, collagen-based membranes have been used in periodontal and implant therapy to promote the growth of specific types of cell. In oral surgery, collagen barriers can prevent fast-growing cells around the gum from migrating to a wound in a tooth. This preserves a space where tooth cells have the chance to regenerate. Collagen-based membranes can aid healing in these cases and they are resorbable, so this barrier does not need to be surgically removed after the main operation [17].

Hyaluronic acid or HA is a non-sulphated GAG and is composed of repeating polymeric disaccharides of D-glucuronic acid and N-acetyl-D-glucosamine linked by a glucuronidic β (1 \rightarrow 3) bond [18]. In aqueous solutions HA forms specific and stable tertiary structures. Despite the simplicity in its composition, without variations in its sugar composition or without branching points, HA has a variety of physicochemical properties. HA polymers occur in a vast number of configurations and shapes, depending on their size, salt concentration, pH, and associated cations [19]. Unlike other GAG, HA is not covalently attached to a protein core, but it may form aggregates with proteoglycans. HA encompasses a large volume of water giving solutions high viscosity, even at low concentrations [20].

Allantoin is a skin active ingredient with keratolytic, moisturizing, soothing, anti-irritant properties, promotes the renewal of epidermal cell and accelerates wounds healing. Allantoin is safe and non-irritant, highly compatible with the skin and with cosmetic raw materials. Allantoin enjoys a long history of use in cosmetics and topical pharmaceuticals with no findings of toxicity or adverse reactions. Comply with CTFA and JSCI requirements [21]. The beneficial effects on the skin of Allantoin were well documented. Allantoin is a mild keratolytic agent that dissolves the intercellular cement that holds the cornified cells together, helping the natural desquamation of stratum corneum and increasing skin smoothness. The moisturizing effect results from its ability to increase the water bounded to the intercellular matrix and keratin, thereby softening skin and making the skin look healthier. The soothing, anti-irritant and skin protectant effect is due to the ability of Allantoin to form complexes and neutralize many irritant and sensitizing agents. Allantoin enhances epidermal cell-proliferation, promotes the regeneration of damaged epithelium and accelerates wound healing [22]. Moreover, allantoin is suitable for any personal care application. Its use notably increases the performance of every cosmetic preparation: used at low levels on intact skin gives a smooth and healthy appearance; used on irritated, chapped and cracked skin provide relief from pain and promote healing. Allantoin is also useful as only active ingredient. The many cosmetic applications include: Body and face care, Hand-care: gels, lotions, creams, Shaving-care: shaving soaps, aftershaves, gels, lotions, creams, Baby-care: diaper rash, bath products, gels, lotions, creams, powders, wipes, Lips-care: sticks, creams, Sun-care: sunscreens, aftersuns, suntans, gels, lotions, creams, Hair products: shampoos, tonics, Bath products: shower gels, bubble baths, intimate, powders, wipes, Oral preparations: toothpastes, mouthwashes [23].

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Objectives

- 1. To develop the formulation of carrageenan-based hydrogel containing grape seed extract.
- 2. To investigate the physical properties of the prepared carrageenan-based hydrogel.
- 3. To determine radical scavenging properties of the prepared carrageenan-based hydrogel.



Materials and Methods

1. Materials

Carrageenan was purchased from Chemipan (Thailand), sorbitol from Sigma Aldrich, and glycerin from Lab Valley (Thailand). Substances used were vitamin c, collagen, grape seed extract, hyaluronic acid and allantoin (Chemipan, Thailand). The laboratory grade reagents used in the preparation of PBS buffer solution were as follows: NaCl, KCl, Na₂HPO₄•12H₂O and KH₂PO₄.

Equipments

- 1. Hot Air Oven
- 2. Color measurement, Hunter Lab CIEL*a*b*
- 3. Texture analysis, TA.XTpulsC Texture analyser
- 4. Shaking incubator
- 5. Spectrophotometer

2.1 Preparation of hydrogels

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In the first step, carrageenan solutions (2% w/v), sorbitol solutions (5% w/v) were prepared, then mixed with glycerol and water following each formulae, in order to obtain the final volume of 100 mL solution. According to each of formulae, grape seed extract was continually added. Afterwards, small amount of ingredients are as follows: vitamin c, collagen, hyaluronic acid (HA) and allantoin (AL) were added to each of formulae. After mixing all ingredients, heated to 60-70°C for 30 minutes, then poured in the semi-circle silicone molds with 2.8 cm diameter and 1.7 cm height. In the final step, the solutions were cooled at 4°C for a day. The composition of each of formulae to prepare hydrogels is shown in Table 1.

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Sample no.	2% w/v Carragee	5% w/v Sorbitol	Glycerol	Water	Vitamin C	Grape Seed	Collagen (g)	HA (g)	AL
Ç		(mL)	(mL)	(mL)	(g)	Extract (mL)			(g)
F81	50	25	-	25	0.1	0.5	0.2	0.2	0.5
F82	50	25	-	25	0.1	1	0.2	0.2	0.5
F83	50	25	-	25	0.1	2	0.2	0.2	0.5
F111	50	25	12.5	12.5	0.1	0.5	0.2	0.2	0.5
F112	50	25	12.5	12.5	0.1	1	0.2	0.2	0.5
F113	50	25	12.5	12.5	0.1	2	0.2	0.2	0.5
F121	50	25	25	ERS	0.1	0.5	0.2	0.2	0.5
F122	50	25	25	-	0.1	1	0.2	0.2	0.5
F123	50	25	25		0.1	2	0.2	0.2	0.5

Table 1. The composition of mixtures to prepare hydrogels

2.2. Moisture content properties

Hydrogel samples with a diameter of 2.8 cm and a height of 1.7 cm were weighed and taken in the hot air-drying oven at 60°C for 2 hours. The weight of each samples was weighed after taking out from the oven. The moisture content (% M) was calculated according to the following formula:

Moisture Content (%) =
$$\frac{Wi-Wd}{Wi} \times 100$$

Where W_i represents the initial weight of sample, and W_d corresponds to the weight of sample after drying. The test samples were completely done in triplicate for each.

2.3. Swelling properties

As a function of swelling time, temperature and pH, swelling capacity of hydrogel in PBS buffer (pH 7.4) at 37°C, distilled water (pH 5.5) at 37°C, PBS buffer (pH 7.4) at 25°C and distilled water (pH 5.5) at 25°C were determined. 5g of the sample was immersed in 40 ml each of condition.

This experimental part was performed by placing hydrogel samples with a diameter of 2.8 cm and a height of 1.7 cm in each condition. At each time intervals; 0, 2, 4, 6, and 24 h, swollen gels were taken out from the swelling medium, and dried to remove the excess from the surface by using filter paper. The degree of swelling (% S) can be calculated by using the below equation:

Degree of swelling (%) =
$$\frac{Ws - Wd}{Wd} \times 100$$

Where W_s is the weight of swollen sample at t time, and W_d is the weight of initial sample at 0 time. The test samples were completely done in triplicate for each.

2.4. Mechanical strength properties

Semi-circle samples with a diameter of 2.8 cm and a height of 1.7 cm were used for mechanical test using texture analyzer. Compression platen probe with 100 mm diameter was used to analyze the firmness, test speed is 20 mm/sec and target distance is 5 mm. The result was obtained from the raw data and force (N) was plotted.

2.5. Color Measurement

CIE whiteness, brightness, $L^*a^*b^*$ color and opacity of the gels were measured with Hunter Lab CIE $L^*a^*b^*$ system colorimeter. The followings are the ways that were used to measure samples in this measurement: covering with white ceramic plate, and covering with white ceramic plate and the black cover. Opacity (% O) is a measure for the transparency of hydrogels can be calculated by using the following equation:

Opacity (%) =
$$\frac{Rwb}{Rw} \times 100$$

Where R_{wb} refers to reflectance of a sample sheet over perfect black, and R_w refers to reflectivity of the same sample over perfect white. The test samples were completely done in triplicate for each.

2.6. In vitro degradation properties

The enzymatic degradation behavior of the carrageenan-based hydrogels was performed by immersing 5 g of hydrogel into PBS buffer (pH 7.4) and distilled water (pH 5.5) and incubated them in a shaking incubator with 50 rpm for 24 hours. After 4 hours passed, the gels were taken out and weighed (w_t). The weight loss (% W) was calculated by using the below equation:

Weight loss (%) =
$$\frac{W0 - Wt}{W0} \times 100$$

Where W_0 is the initial weight of each sample, and W_t is the weight of sample at each time intervals. The test samples were completely done in triplicate for each.

2.7. Total phenolic compounds

Folin-Ciocalteu (FC) method was used to determine the total phenolic compounds of carrageenan-based hydrogel. 0.1 ml of carrageenan-based hydrogel released solution which is obtained from degradation test, was mixed with 1.25 mL of 0.1 N FC reagent solution, and vortexed immediately. After 4 minutes, 1 ml of 0.7 M Na₂CO₃ was added to the mixture. Afterwards, the mixture was totally shaken and left

to incubate at room temperature for 1 hour. In the final step, UV-Vis spectroscopy at 760 nm was used to measure the absorbance of the solution. Gallic acid was used as the standard curve for determining the phenol content. Results were reported in the gallic acid equivalents and the total phenols were expressed as milligram gallic acid equivalents per mL (mgGAE/mL). The test samples were completely done in triplicate for each.

2.8. DPPH free radical scavenging activity

The DPPH free radical scavenging activity was determined using the method proposed by Brand-Williams. The test samples were compared to a known antioxidant, ascorbic acid (1000 ppm). 0.3 ml of DPPH solution (0.1 mM, in methanol) was mixed with 3ml of methanol and 0.5 ml carrageenan-based hydrogel release solutions at different pH solutions; pH 5.5 and pH 7.4 which obtained from degradation test. After mixing, the samples were kept for 1 hour at room temperature in the dark. The DPPH radical was determined by measuring the absorbance at 517 nm via UV-Vis spectroscopy. Methanol was used as blank, and 3ml of methanol mixed with 0.3 ml of DPPH was used as control. The test samples were completely done in triplicate for each.

Inhibition (%) =
$$\frac{Abs \ control - Abs \ sample}{Abs \ control} \times 100$$

Where Abs_{control} is absorbance of methanol and DPPH solution (10:1)

Abs_{sample} is absorbance of sample in methanol and DPPH solution (10:1)

2.9 Shape retention and microbial growth studies

Hydrogel samples with a diameter of 2.8 cm and a height of 1.7 cm were placed into petri dishes and left at room temperature to observe the shape retention and microbial growth at 1, 5 and 7 days, respectively.



Results and discussions

1. Moisture content properties

Moisture Content was determined at hot air oven 60°C for 2 hours, As shown in figure1, F121, F122, and F123 formulae showed the higher moisture content (%) than the others. These formulae contain the highest 25% glycerol, this can be explained that glycerol acts as moisturizing agent which this moisturizing agent has high ability to absorb water from the surroundings that could effect on its evaporating from the deeper layers of the hydrogels, an effect known as trans-epidermal water loss (TEWL) [24]. Thus, when glycerol evaporated and released from the hydrogels increased, it means that moisture content (%) increased as well. While F81, F82 and F83 formulae contain no glycerol showed the lower moisture content (%) among the rest, this can be illustrated that there is no glycerol which acts as moisturizing agent to be evaporated and released from the deeper layers of the hydrogels.

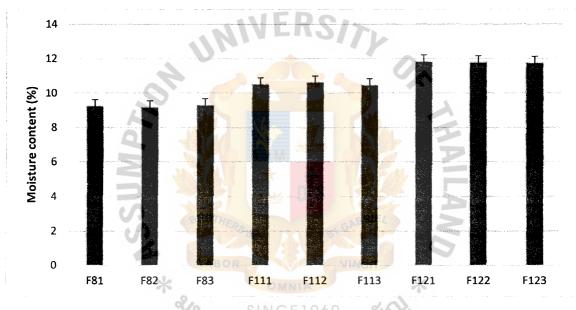


Figure1. Moisture content (%) of carrageenan-based hydrogels

2. Swelling Properties

2.1Effect of temperature on the swelling capacity

Effect of temperature on percent swelling was determined at two different temperature (RT and 37°C). It was found that both pH conditions, the degree of swelling rose with the increase of temperature, this could be explained that at the temperature at 37°C the rate of water penetration inside the polymeric network was greater than the rate of penetration at RT. Furthermore, water molecules form hydrogen bonds with hydrophilic groups of the candidate polymer leading to the stable shell of hydration around these hydrophilic groups and resulting in the greater absorption of water and making the increase of percent swelling [25].

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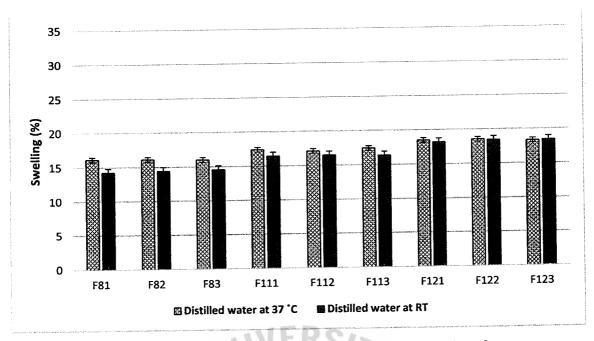


Figure2. Effect of temperature at 37°C and RT on the swelling capacity of carrageenan-based hydrogels in distilled water (pH 5.5)

2.2 Effect of pH at 37°C on the swelling capacity

Effect of temperature on percent swelling was studied at two different pH intervals (pH 5.5 and pH 7.4). After 24 hours, the swelling behavior was clearly observed. Hydrogel samples in pH 7.4 were very differently from those in pH 5.5 as shown in the Figure3. In pH 7.4, water molecules highly forms hydrogen-bonding so they generate more space for the molecules to penetrate inside [26], thus swells more, and hydrogel is sensitive to basic pH conditions that makes absorbing more basic liquids [27]. Both pH conditions, F121, F122 and F123 (25% glycerol) showed the maximum degree of swelling among the rest, this can be explained that their main composition consisted of the same amount of carrageenan and sorbitol, however it contained higher amount of glycerol (25% glycerol or glycerol:water as 2:0). Glycerol is a hydroscopic so it has a higher ability to absorb water than sorbitol, thus swells more than the other formulae [28].

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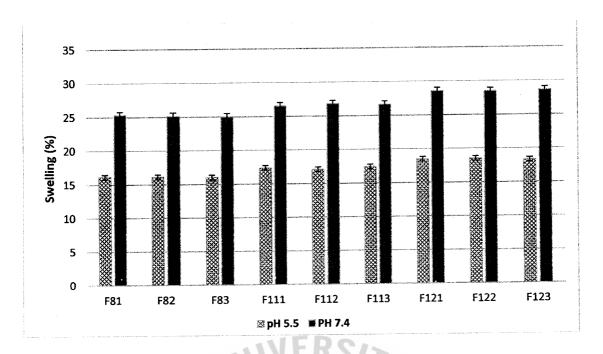


Figure3. Effect of pH at 37°C on the swelling capacity of carrageenan-based hydrogels in distilled water (pH 5.5) and PBS buffer (pH 7.4)

2.3 Effect of pH at room temperature on the swelling capacity

Effect of pH at room temperature on percent swelling was investigated in two different pH (pH 5.5 and pH 7.4). After 24 hours, the swelling capacity could be obviously seen that hydrogels sample in pH 7.4 were significantly different from samples in pH 5.5 as shown in Figure 4. This can be explained that in pH 7.4, water molecules undergo hydrogen-bonding forms so generates more space which results in swelling more. Also, hydrogel is sensitive to basic pH that makes absorbing more basic liquids [29]. Both pH conditions, F121, F122 and F123 reached the highest degree of swelling capacity among the others, due to glycerol which is a hydroscopic so it has a higher ability to absorb water than sorbitol, thus swells more than the other formulae [30].

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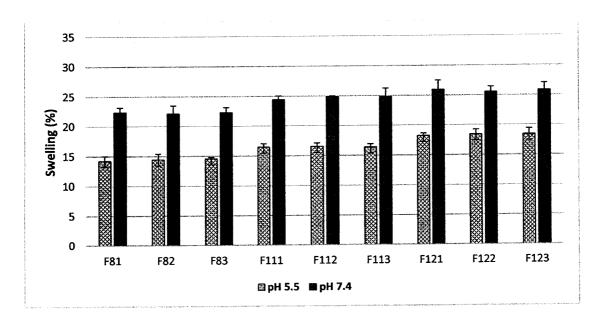


Figure 4. Effect of pH at RT on the swelling capacity of carrageenan-based hydrogels in distilled water (pH 5.5) and PBS buffer (pH 7.4)

3. Texture Compression Analysis

Hydrogel firmness is used as the quality evaluation for texture parameter. Texture analyses were performed using a probe that compressed on the prepared samples, with a defined force, the result of force was plotted. The hydrogel composition influences its compression analysis. Figure 5 represents the obtained result of firmness from textural analysis. According to the obtained result, it can be seen that F81, F82, F83 exhibited the lowest compression force, and F121, F122, and F123 exhibited the highest compression force comparing to the others. Carrageenan-based hydrogels with higher water content firmed at a slower rate than hydrogels with the lower water content. Besides, it was found that the application of glycerol caused changes in the mechanical properties of carrageenan-based hydrogels as well. By increasing the amount of glycerol, the firmness values of all of the samples increased due to the tightly cross-linking of glycerol polymers [31].

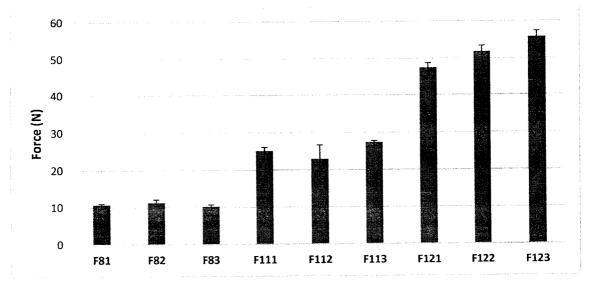


Figure 5. Firmness force of carrageenan-based hydrogels

4. Color measurement

For color measurement, the results showed as L*, a*, b*, and opacity (%). According to the table2, it can be seen that percent opacity of all prepared hydrogels were quite similar from 98-100 percent. Moreover, when b* value increased, making percent opacity increased as well, this can be explained that positive b* interpreted the yellow color which means when grape seed extract increased, it affected to b* values. Therefore, F83, F113, F123 formulae which contain 2% grape seed extract showed the highest percent opacity thus, the color of carrageenan-based hydrogels were obviously affected by grape seed extract concentration.

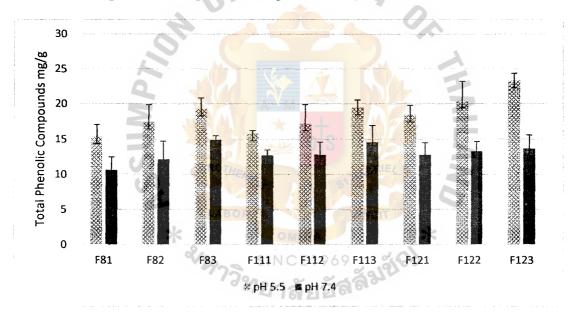
Sample no.	L*	a*	b*	% Opacity
F81	33.38 ± 0.24	-1.05 ± 0.05	5.27 ± 0.28	99.95 ± 0.47
F82	33.38 ± 0.66	0.17 ± 0.08	8.34 ± 0.25	99.45±0.20
F83	30.58 ± 0.48	1.25 ± 0.13	11.15±0.58	99.97 ± 0.37
F111	34.52 ± 1.18	-0.49 ± 0.11	6.62±0.66	98.71 ± 0.32
F112	33.40 ± 1.61	0.23±0.24	10.29±1.01	99.52 ± 0.48
F113	30.58 ± 0.82	1.47±0.13	13.66±0.14	99.08 ± 0.53
F121	36.47 ± 0.58	-0.69±0.12	-0.69±0.37	99.78 ± 0.56
F122	31.33 ± 1.03	0.40±0.04	9.99±0.65	100.04 ± 0.81
F123	27.55±0.68	1.90±0.10	11.61±0.08	99.94±0.15

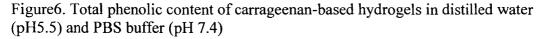
Table2. Color measurement as L*, a*, b*, and opacity (%) of carrageenan-based hydrogels

5. Antioxidant activities

5.1 Total phenolic compounds and DPPH assay

The antioxidant properties of the prepared hydrogels were determined from the degraded hydrogel solution after degrading 24 hours in PBS buffer (pH 7.4) and distilled water (pH 5.5) using total phenolic compound test and DPPH assay. Herein, total phenolic content of degraded solution was determined by the Folin-Ciocalteu colorimetric method and gallic acid was used as a standard phenolic compound. The content of total phenols is expressed as gallic acid equivalents (mg GAE/mL). As the figure6 shown, all carrageenan-based hydrogels degraded in pH 7.4 exhibited higher total phenolic compounds than that of pH 5.5 medium. At pH 5.5, the prepared hydrogel released grape seed extract molecules more effective than pH 7.4 resulting from the further hydrolysis of carrageenan hydrogels in acidic medium. At the same pH condition, the carrageenan-based hydrogels containing grape seed extract 2% has higher total phenolic content in comparison with the prepared hydrogels containing grape seed extract 0.5% and 1%. There was significant difference between the total phenolic content of prepared hydrogels containing grape seed extract 0.5%, 1% and 2% at each storage condition. The grape seed extract could act as antioxidant agent, and it was indicated that high total phenolic content was observed in the samples which contain phenolic compounds in high amounts [32].





For antioxidant properties, scavenging activity of carrageenan-based hydrogel containing grape seed extract was observed using DPPH assay. DPPH free radicals have ability to receive electron or bind with hydrogen from antioxidant molecules becoming a stable molecule. The decrease of DPPH radical quantity resulted in discoloration originally from purple to yellow. Degree of discoloration depended on radical scavenging activity of antioxidant compound in samples. Because the antioxidant activity was influenced by pH, and antioxidant activity could depend upon the oxidation rate of antioxidant compounds, and this oxidation rate was influenced by the surrounding pH [33].

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As figure 7 shown, the prepared hydrogels had greater antioxidant properties at pH 5.5 medium than pH 7.4 medium. In acidic media (pH 5.5), the prepared hydrogel released degrading molecules more effective than pH 7.4 as observed in the previous results. At the same pH condition, the carrageenan-based hydrogels containing grape seed extract 2% had considerably higher scavenging activity in comparison with the prepared hydrogels containing grape seed extract 0.5% and 1% as it contained the higher amount of antioxidant agent. There was significant difference between scavenging activity of prepared hydrogels containing grape seed extract 0.5%, 1% and 2% at each storage condition. From these results, it can be seen that both the ratio of grape seed extract and the different pH conditions could impact the antioxidant properties including total phenolic content and scavenging activity.

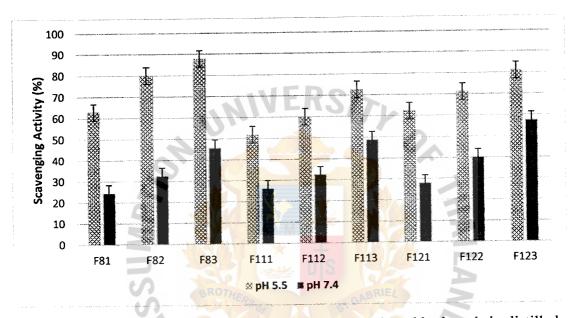


Figure 7. Radical scavenging activity (%) of carrageenan-based hydrogels in distilled water (pH5.5) and PBS buffer (pH 7.4)

6. Shape retention and microbial growth

According to the figure8, F121, F122, and F123 demonstrated no microbial growth on the surface of hydrogels after keeping at room temperature for 7 days. This can be explained that these formulae contained the highest percentages of glycerol (25% from the total volume). As glycerol property, it could bind to adjacent water molecules with hydrogen bonds. When water molecules were bound, water molecules were not free and not released as the free water content to microbes. Thus, this was resulted from low water activity as the above supporting reasons.

Sample no.	Day 1	Day 5	Day 7
F81			
F82	APTION OF	HERSIN CON	- CARA
F83	SC BROTH	SIN C.E 1969	
F111			

16



Figure8. Physical appearance of carrageenan-based hydrogels

Conclusions

According to the overall results, they can be concluded as followings: First, carrageenan-based hydrogels were successfully prepared for 9 different formulae; 0.5%, 1% and 2% grape seed extract with various ratio of glycerol and water. Second, the results obtained that formulae F121, F122 and F123 (with 25% glycerol containing grape seed extract 0.5%, 1% and 2%) showed the higher firmness, higher resistance to degradation, and no microbial growth after storage for 7 days, comparable to all formulae. Finally, comparing formulae F121, F122 and F123, F123 showed the highest total phenolic content and % scavenging activity. Thus, the most optimum formula of carrageenan-based hydrogels was F123 containing 25% glycerol and 2% grape seed extract. Grape seed extract exhibited high antioxidant activities in carrageenan-based hydrogels which could enhance the repair and healing of cells and tissues in chronic wounds, and prevent oxidative damage.



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Appendix

Appendix A: Moisture content properties after 2 hours

		l	Wt. after	Wt.	
Sample no.		Wt. plate	oven	sample	percent
F81	1	40.7953	47.7604	6.9651	12.05726
	2	45.3865	51.7289	6.3424	12.98089
	3	46.5618	53.249	6.6872	12.37439
mean		10.5010	33.215	0.0072	12.47084
SD					0.469311
				<u></u>	00102011
F82	1	43.4859	49.2003	5.7144	12.605
	2	44.0085	50.1011	6.0926	13.03056
	3	49.9683	55.8102	5.8419	12.15529
mean				0	12.59695
SD		A the second		~	0.43769
				٤	
F83	1	44.6835	51.1325	6.449	12.90122
Q	2	44.5898	50.8807	6.2909	12.39886
	3	42.7737	48.4251	5.6514	12.82337
mean	AN OF				12.70782
SD	39				0.270382
	BROT	HERO	GABRIE	5 5	
F111	1	47.1521	54.123	6.9709	13.63095
0	2LAB	42.4645	49.5287	7.0642	14.56924
	3	45.7392	52.9422	7.203	14.15244
mean	21				14.11754
SD	197	SINCEI	209 202	69	0.470115
		<i>°ท</i> ยาลัย	อัสสร		
F112	1	44.2315	51.7687	7.5372	14.93791
	2	40.0519	47.3085	7.2566	13.25414
	3	47.884	54.8639	6.9799	14.25379
mean					14.14861
· SD					0.846796
F113	1	43.633	51.0552	7.4222	13.06082
	2	46.7901	53.7573	6.9672	14.51516
	3	47.4851	53.9835	6.4984	14.62976
mean					14.06858
SD					0.874624
F121	1	44 9174	57 457	7 5306	15 77537

L	2	46.0869	53.395	7.3081	15.33641
	3	45.4122	53.7388	8.3266	15.06377
mean					15.39185
SD ±					0.359026
F122	1	44.8807	52.8259	7.9452	15.84101
	2	45.0308	53.83	8.7992	14.75248
	3	41.3023	50.2012	8.8989	16.05816
mean					15.55055
n, SD					0.699628
F123	1	47.8965	55.3519	7.4554	16.27545
	2	43.0745	50.7472	7.6727	15.69721
	3	44.4749	52.6105	8.1356	14.63322
mean		NFR	C15		15.53529
SD					0.833005

Appendix B: Swelling properties

Appendix B-1 Swelling (%) in distilled water buffer at RT, after 2 hours

		NO					
				Wt.		Wt.	
	\geq	Wt.		sampl		Swollen	
Sample no.		plate	0 h	е	2 h	sample	percent
F81	1	40.795	46.921	6.125	47.468	6.672	8.932
	2	45.387	50.906	5.519	51.463	6.077	10.099
	3	46.562	52.422	5.860	53.098	6.537	11.550
% Swelling			ABOR		VINCIT		10.194
SD		*		AINMO		*	1.312
		2/2	SIN	ICE196	9 26	2	
F82	1	43.486	48.480	4.994	49.034	5.548	11.089
	2	44.009	49.307	5.299	49.816	5.808	9.602
	3	49.968	55.100	5.132	55.595	5.627	9.652
% Swelling							10.114
SD							0.845
							10.445
F83	1	44.684	50.3005	5.617	50.8872	6.2037	1
	2	44.590	50.1007	5.5109	50.6107	6.0209	9.2544
		42.773					11.119
	3	7	47.7004	4.9267	48.2482	5.4745	0
and and							10.272
% Swelling							8
sn (1	ļ			n 0442

]	J	1	ł		
		47.152	<u> </u>		<u> </u>		10.955
F111	1	1	53.1728	6.0207	53.8324	6.6803	5
		42.464					11.034
	2	5	48.4995	6.035	49.1654	6.7009	0
		45.739					13.361
Store starts, at 200 starts of the start starts and	3	2	51.9228	6.1836	52.749	7.0098	1
% Swelling							11.783 6
SD							1.3668
		44.231					11.401
F112	1	5	50.6428	6.4113	51.3738	7.1423	7
		40.051					12.294
	2	9	46.3467	6.2948	47.1206	7.0687	3
				EDC			12.050
	3	47.884	53.869	5.985	54.5902	6.7062	1
A/ G 11			0.			0	11.915
% Swelling							4
SD		<u> </u>					0.4613
							10.070
F110		10 (00	50.0050		50 72 (2)	7 1020	10.079
F113	1	43.633	50.0858	6.4528	50.7362	7.1032	3
	2	46.790	52 746	5 0550	53.449	6 (590	11.803
	2	47.485	52.746	5.9559	55.449	6.6589	4
	3	47.403	53.0328	5.5477	53.7712	6.2861	0
The second s			55.0520	3.3477	55.1112	0.2001	11.730
% Swelling		4	LABOR		VINCIT	0	9
SD		×	LABOR		VINCI	×	1.6166
				OMNIA			
		44.917	200 SII	VCE196	9		12.160
F121	1	4	51.2676	6.3502	52.0398	7.1224	2
	-	46.086		1.91.51.51			12.701
	2	9	52.2742	6.1873	53.0601	6.9732	8
		45.412					15.490
	3	2	52.4845	7.0723	53.58	8.1678	0
% Swelling							13.450 7
SD							1.7867
		44.880					12.051
F122	1	7	51.5673	6.6866	52.3731	7.4924	0
		45.030					13.176
	2	8	52.5319	7.5011	53.5203	8.4895	.7
		41.302					14.923
	2	3	48 7777	7 4600	49 887	8 5847	0

% Swelling.							13 383
SD							1.4476
		47.896					14.980
F123	1	5	54.1385	6.242	55.0736	7.1771	8
		43.074					13.536
	2	5	49.5428	6.4683	50.4184	7.3439	8
		44.474					11.533
	3	9	51.42	6.9451	52.221	7.7461	3
% Swelling							13.350 3
SD							1.7313

Appendix B-2	Swelling (%) in	n distilled water	r buffer at RT,	after 4 hours

· · · · · · · · · · · · · · · · · · ·		1					T
			N	Wt.		Wt.	
				sampl		Swollen	
Sample no.		Wt. plate	0 h	e	4 h	sample	percent
}		O'	46.920	6.125	47.566		10.543
F81	1	40.7953	6	3	4	6.7711	2
	6		50.905	5.519	51.589		12.393
	2	45.3865	6	1	6	6.2031	3
	\geq		<mark>52.4</mark> 21	5.859	53.105		11.679
	3	46.5618	5	7	9	6.5441	8
				= nlo	a de		11.538
% Swelling	V	BRO	THERS		GABRIEL	2	8
SD						6	0.9331
			BOR		VINCIT		
		*		4.994	49.113	*	12.683
F82	1	43.4859	48.48	1	4	5.6275	0
		29	49.307	5.298	49.897	10	11.136
	2	44.0085	221	ลัๆอ้า	3	5.8888	7
			55.100	5.131	55.630		10.337
	3	49.9683	1	8	6	5.6623	5
							11.385
% Swelling							7
SD							1.1924
			50.300		50.909	<u>. </u>	10.836
F83	1	44.6835	5	5.617	2	6.2257	7
			50.100	5.510	50.752		11.825
	2	44.5898	7	9	4	6.1626	7
			47.700	4.926	48.297	0.1020	12.113
	3	42.7737	4	4.920 7	2	5.5235	6
		.2.7757	'				11.592
% Swelling							11.552

SD			ł	[[l	0.6697
			53.172	6.020	53.890		11.927
F111	1	47.1521	8	7	9	6.7388	2
			48.499		49.278	ļ	12.913
	2	42.4645	5	6.035	8	6.8143	0
	_		51.922	6.183	52.697		12.526
	3	45.7392	8	6	4	6.9582	7
0.0 20 20 20 20 20 20 20 20 20 20 20 20 20							12,455
% Swelling						<u> </u>	*6
SD							0.4967
			50 (10	6 41 1	51.005		11.740
E112	1	44 0215	50.642	6.411	51.395	71640	11.743
F112	1	44.2315	8	3	7	7.1642	3 12.550
. 	2	40.0519	46.346 7	6.294 8	47.136	7.0848	12.550
	2	40.0319		•	54.623	7.0040	12.603
	3	47.884	53.869	5.985	34.025	6.7393	12.003
		77.004	33.809	5.965	5	0.1393	12.298
% Swelling		2					8
SD							0.4818
N.L.P							- Uniter U
			50.085	6.452	50.836		11.638
F113		43.633	8	8	8	7.2038	4
				5.955	53.469	7.2020	12.147
	2	46.7901	52.746	9	5	6.6794	6
	V	BRI	53.032	5.547	53.780		13.470
	3	47.4851	8	27	1	6.295	4
and the second			BOR		VINCIT		12,418
% Swelling		*		MANIA		×	- 8
SD		2		0.51.0.4	- d(0.9457
		4	23. 511	CEI90	2012	2	
			51.267	6.350	52.109		13.254
F121	1	44.9174	6	2	3	7.1919	7
			52.274	6.187	53.155		14.237
	2	46.0869	2	3	1	7.0682	2
			52.484	7.072	53.605		15.850
Province and a second second	3	45.4122	5	3	5	8.1933	6
							14.447
% Swelling							5
SD						······	1.3106
L							
			51.567	6.686	52.411		12.629
F122	1	44.8807	3	6	8	7.5311	7
	_		52.531	7.501	53.612		14.401
1	2	45 0308	0	1)	8 5814	9

		41 2022	48.772	7.469	49.935	0 (220	15.567
	3	41.3023	2	9		8.6328	8
							.14.199
% Swelling							8.5
- SD							1.4794
			54.138		55.106		15.512
F123	1	47.8965	5	6.242	8	7.2103	7
			49.542	6.468	50.498		14.775
	2	43.0745	8	3	5	7.424	1
				6.945	52.298		12.653
	3	44.4749	51.42	1	8	7.8239	5
Sector Same Tel							14.313
% Swelling							8
SD							1.4844

Appendix B-3 Swelling (%) in distilled water buffer at RT, after 6 hours

				Wt.		Wt.	
		0		sampl		Swollen	
Sample no.		Wt. plate	0 h	e	<mark>6 h</mark>	sample	percent
	2		46.920	6.125	47.610		11.258
F81	1	40.7953	6	3	2	6.8149	2
	\geq		50.905	5.519	51.611		12.797
	2	45.3865	6	1	9	6.2254	4
			52.4 21	5.859	53.124	A	12.000
	3	46.5618	THED 5	7	GAB7IEL	6.5629	6
% Swelling	C		No.			0	12.018 7
SD		×			VINCIT	*	0.7697
		24					
		29.	SIN SIN	4.994	49.142	0	13.269
F82	1	43.4859	48.48	ລັງລັ	67	5.6568	7
			49.307	5.298	49.912		11.429
	2	44.0085	2	7	8	5.9043	2
			55.100	5.131	55.701		11.721
	3	49.9683	1	8	6	5.7333	0
% Swelling							12.140 0
SD							0.9892
			50.300		51.007		12.585
F83	1	44.6835	5	5.617	4	6.3239	0
			50.100	5.510	50.769		12.135
	2	44.5898	7	9	5	6.1797	9
			47.700	4.926	48.301		12.196
1 1	2	47 7737	1	7	3	5 5776	8

48.499 49.407	9 0,2436 13.892 6.8571 1 15.045 6.943 6 14.329 7.0697 8
F111 1 47.1521 8 7 2 6 48.499 48.499 49.407 49.407 49.407 40.407	6.8571 1 15.045 6.943 6 14.329 7.0697 8
F111 1 47.1521 8 7 2 6 48.499 48.499 49.407 49.407 49.407 40.407	6.8571 1 15.045 6.943 6 14.329 7.0697 8
	6.943 6 14.329 7.0697 8
	14.3297.06978
	7.0697 8
51.922 6.183 52.808	
3 45.7392 8 6 9	
% Swelling	14.422 5
SD#	-0.5823
50.642 6.411 51.585	14.697
	7.3536 5
46.346 6.294 47.289	14.982
	7.2379 2
2 47 884 52 860 5 085 54.695	13.807
3 47.884 53.869 5.985 4	5.8114 9 14.495
% Swelling	8
SD S	0.6126
50.085 6.452 50.972	13.735
	7.3391 1
2 46.7901 52.746 9 5 6	5.8194 14.498
52 022 5 547	14.676
	6.3619 4
% Swelling	14.303
SD ///	0.5000
51.267 6.350 52.289	16.092
	7.3721 4
52.274 6.187 53.271	16.125
	7.185 0
52.484 7.072 53.678	16.878
3 45.4122 5 3 2	8.266 5
% Swelling	16.365
SD	0.4448
F122 1 44 8807 3 6 52 707 7	17.044

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	<u> </u>		52.531	7.501	53.691		15.455
	2	45.0308	9	1	2	8.6604	1
<u> </u>			48.772	7.469	50.006	<u> </u>	16.527
	3	41.3023	2	9	8	8.7045	7
% Swelling							16.342 4
SD							0.8108
						N	
			54.138		55.184		16.759
F123	1	47.8965	5	6.242	6	7.2881	1
			49.542	6.468	50.632		16.851
	2	43.0745	8	3	8	7.5583	4
				6.945			15.118
	3	44.4749	51.42	1	52.47	7.9951	6
% Swelling.							16.243 0
SD				EKS			0.9749
		V	14.			0	

Appendix B-4 Swelling (%) in distilled water buffer at RT, after 24 hours

							·····
				Wt.		Wt.	
				sampl		Swollen	
Sample no.	4	Wt. plate	0 h	e	24 h	sample	percent
	\geq		<u>46.9</u> 20	6.125	47.760		13.710
F81	1	40.7953	6	3	4	6.9651	3
			50.905	5.519	51.728	A	14.917
	2	45.3865	THE 6	1	GAE9.IEL	6.3424	3
	C		52.421	5.859		7	14.121
	3	46.5618	5	7	53.249	6.6872	9
		*				*	14.249
% Swelling		1	0	MNIA		1	8
SD		~2g.	SIN	CE196	- 19	2	0.6136
			งทยา	ລັຍເລີຍ	เละ		
				4.994	49.200		14.423
F82	1	43.4859	48.48	1	3	5.7144	0
			49.307	5.298	50.101		14.982
	2	44.0085	2	7	1	6.0926	9
			55.100	5.131	55.810		13.837
	3	49.9683	1	8	2	5.8419	3
							14.414
% Swelling							4
SD							0.5729
			50.300		51.132		14.812
F83	1	44.6835	5	5.617	5	6.449	2
	2	11 5808	50 100	5 510	50 880	6 2000	1/1 153

		7	9	7		8
		47.700	4.926	48.425		14.709
3	42.7737		7	1	5.6514	6
						14.558
				ł		5
						0.3543
		<u> </u>			· · · · · · · · · · · · · · · · · · ·	
		53 172	6.020		<u></u>	15.782
1	47 1521		1	54 123	6 9709	2
*	11.1521		<i>'</i>		0.5705	17.053
2	42,4645	•	6.035	1	7.0642	9
	1211010				7100.2	16.485
3	45,7392			-	7.203	5
						16.440
	ļ					5
						0.6370
			378	17.		0.0570
		50.642	6 411	51 769		17.561
1	14 2215	1	1	1	7 5372	2
1	44.2313				1.3312	15.279
2	10.0510				7 2566	3
4	40.0317		0		1.2300	16.623
3	47 884	53 869	5 985		6 9799	2
5	47.001	55.007	5.705		0.7775	16.487
					14	9
			<u> </u>			1.1470
- 6	BRO	THERO		GABRIEL		1.17/0
		50.095	6 452	51.055		15.022
1	12 622				7 4222	13.022
1		0			7.4222	16.979
2		52 746		1	6 0672	8
4	40.7901		and the second second	7	0.9072	17.136
3	47 4851				6 4 9 8 4	8
	47.4051	0 1			0.4704	16.379
						9
						1.1777
				<u> </u>		
		51.077	6.250			10.720
1	44.0174	1		50 457	7.5207	18.730
1	44.9174			52.457	1.5396	1
~	46.0060	ļ		52.005	7 2001	18.114
2	46.0869	L · · · · · · · · · · · · · · · · · · ·			/.3081	5
_	15 1100				0.0000	17.735
3	45.4122	5	3	8	8.3266	4
					1	18.193
						3
	3 1 2 3 1 2 3 1 2 3 1 2 3	1 47.1521 2 42.4645 3 45.7392 1 44.2315 2 40.0519 3 47.884 1 43.633 2 46.7901 3 47.4851 1 44.9174 2 46.0869	3 42.7737 47.700 43 42.7737 4 41 47.1521 8 48.499 48.499 48.499 2 42.4645 5 3 45.7392 8 <td< td=""><td>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</td><td>342.773747.7004.92648.425342.77374711$47.700$$4.926$$7$11$47.737$$4$711$47.1521$$8$7$54.123$2$42.4645$$5$$6.020$$7$3$45.7392$$8$$6$$2$3$45.7392$$8$$6$$2$1$44.2315$$8$$6$$2$1$44.2315$$8$$3$$7$2$40.0519$$7$$8$$5$3$47.884$$53.869$$5.985$$9$2$40.319$$7$$8$$5$3$47.884$$53.869$$5.985$$9$1$43.633$$8$$8$$2$2$46.7901$$52.746$$9$$3$3$47.4851$$8$$7$$5$1$44.9174$$6$$2$$52.457$2$46.0869$$2$$3$$53.395$1$44.9174$$6$$2$$52.457$2$46.0869$$2$$3$$53.395$1$44.9174$$6$$2$$52.457$2$46.0869$$2$$3$$53.395$1$44.9174$$6$$2$$52.457$2$46.0869$$2$$3$$53.395$</td><td>3$42.7737$$47.700$$4.926$$48.425$$5.6514$3$42.7737$$4$$7$$1$$5.6514$1$$</td></td<>	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	342.773747.7004.92648.425342.77374711 47.700 4.926 7 11 47.737 4 711 47.1521 8 7 54.123 2 42.4645 5 6.020 7 3 45.7392 8 6 2 3 45.7392 8 6 2 1 44.2315 8 6 2 1 44.2315 8 3 7 2 40.0519 7 8 5 3 47.884 53.869 5.985 9 2 40.319 7 8 5 3 47.884 53.869 5.985 9 1 43.633 8 8 2 2 46.7901 52.746 9 3 3 47.4851 8 7 5 1 44.9174 6 2 52.457 2 46.0869 2 3 53.395 1 44.9174 6 2 52.457 2 46.0869 2 3 53.395 1 44.9174 6 2 52.457 2 46.0869 2 3 53.395 1 44.9174 6 2 52.457 2 46.0869 2 3 53.395	3 42.7737 47.700 4.926 48.425 5.6514 3 42.7737 4 7 1 5.6514 1 $$

L

			51.567	6.686	52.825		18.822
F122	1	44.8807	3	6	9	7.9452	7
			52.531	7.501			17.305
	2	45.0308	9	1	53.83	8.7992	5
			48.772	7.469	50.201		19.130
	3	41.3023	2	9	2	8.8989	1
							18.419
% Swelling +							4
SD							0.9769
			54.138		55.351		19.439
F123	1	47.8965	5	6.242	9	7.4554	3
			49.542	6.468	50.747		18.620
	2	43.0745	8	3	2	7.6727	0
				6.945	52.610		17.141
	3	44.4749	51.42		5	8.1356	6
							18.400
% Swelling		4					3
SD		0	625		5		1.1645

Appendix B-5 Swelling (%) in PBS buffer at RT, after 2 hours

				- 1	ME	Wt.	
				Wt.		🤇 swollen	
Sample no.		Wt. plate	0 h	sample	2 h	sample	percent
		BR	OTHERS		50.454		13.431
F81	1	43.9957	49.69	5.6943	8	6.4591	0
			ABOR		VINCIT		12.365
	2	46.9715	52.665	5.6935	53.369	6.3975	0
		21	48.864	10510/	49.620	1	12.622
	3	42.8712	233 511	5.9931	8	6.7496	8
			13/121	າລັຍอ้'	ลล		12.806
% Swelling							3
SD							0.5562
			52.210		52.945		12.533
F82	1	46.3421	2	5.8681	7	6.6036	9
			47.585		48.260		12.427
	2	42.1481	1	5.437	8	6.1127	8
			49.327		49.959		11.999
	3	44.0648	7	5.2629	2	5.8944	1
						· · · · · · · · · · · · · · · · · · ·	12.320
% Swelling							3
SD							0.2831

				1	51.341		12.472
F83	1	45.9985	50.749	4.7505	5	5.343	4
			49.080		49.698		12.619
	2	44.1828	1	4.8973	1	5.5153	2
			46.946		47.497		11.346
	3	42.0913	4	4.8551	3	5.406	8
							12.146
% Swelling							1
SD							0.6961
			48.926		49.811		14.187
F111	1	42.6867	1	6.2394	3	7.1246	3
			49.512		50.402		15.004
	2	43.5803	4	5.9321	5	6.8222	8
	2	10 4501	46.775	62221	47.696	70447	14.575
	3	40.4521	2	6.3231	8	7.2447	14 500
% Swelling			NIV	LUO	TL		14.589 1
SD						0	0.4089
<u>OD</u>							0.4002
							15.044
F112	1	41.9873	48.016	6.0287	48.923	6.9357	7
1112	-1	41.9075	53.279	0.0207	54.187	0.7557	14.311
	2	46.9364	6	6.3432	4	7.251	4
			57.238		58.182	6	14.036
	3	50.5126	6	6.726	7	7.6701	6
	Ç	BR	THEP		GABRIEL		14.464
% Swelling		S N	"S or	23 3	10.2		2
SD			BOR		VINCIT		0.5212
		×				×	
		24			54.509	1	15.014
F113	1	47.5966	53.607	6.0104	4.0	6.9128	0
			53.937	າລັງເວັ້າ	54.815		15.003
L	2	48.0842	5	5.8533	7	6.7315	5
		10.010	55.274		56.126		14.058
and the second second	3	49.213	2	6.0612	3	6.9133	3
							14.691
% Swelling						ļ	9
SD							0.5488
			50 010		50.212	ļ	15 457
F121	1	51.7424	58.212 6	6.4702	59.212 7	7.4703	15.457 0
1121		J1./424	49.748	0.4702	50.756	1.4703	15.265
	2	43.1434	49.740 6	6.6052	<u> </u>	7.6135	13.203
		13.1-13-1	49.725	0.0052	,	1.0135	17.271
	3	43.6577	1	6.0674	50.773	7.1153	0
% Quelling			-			1	15 007

							8
Section SDaw							1.1068
			51.921		53.066		16.638
F122	1	45.0422	5	6.8793	1	8.0239	3
						ļ	17.060
	2	41.0285	47.4	6.3715	48.487	7.4585	3
			55.634		56.674		14.248
	3	48.336	5	7.2985	4	8.3384	1
% Swelling							15.982 - 3
- SD							1.5166
			55.617		56.674		16.234
F123	1	49.1081	6	6.5095	4	7.5663	7
			51.471	FDC	52.553		17.074
	2	45.133	2	6.3382	4	7.4204	2
		V	50.562		51.554	0	14.286
	3	43.6215	8	6.9413	5	7.933	9
% Swelling		2				~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	15.865 3
SD.		A				F	1.4299

Appendix B-6 Swelling (%) in PBS buffer at RT, after 4 hours

	e		21 0	Wt.	QUE!	Wt.	
			HERSOS	sampl	GABRIEL	swollen	
Sample no.		Wt. plate	0 h	e	4 h	sample	percent
		LI	BOR	5.694	50.501		14.256
F81	1	43.9957	49.69	3	8	6.5061	4
		2/2	CLN	5.693	d. C	5	15.825
	2	46.9715	52.665	CE190	53.566	6.5945	
			48.864	5.993	49.780		15.285
	3	42.8712	3	1	4	6.9092	9
							15.122
% Swelling							4
SD							0.7970
		·····	52.210	5.868	53.145		15.938
F82	1	46.3421	2	1	5	6.8034	7
			47.585				14.491
	2	42.1481	1	5.437	48.373	6.2249	4
			49.327	5.262	50.128		15.208
	3	44.0648	7	9	1	6.0633	3
% Swelling							15.212 8

SD *	0	1	ł	[[1	0.7236
							0.7250
	+			4.750	51.498	<u> </u>	15.768
F83	1	45.9985	50.749	5	1	5.4996	9
	Τ		49.080	4.897	49.854		15.808
	2	44.1828	1	3	3	5.6715	7
			46.946	4.855	47.629		14.075
	3	42.0913	4	1	8	5.5385	9
04 G 115							15.217
% Swelling						<u> </u>	8
SD	-	 	ļ				0.9891
			49.026	6.020	50.042		17.000
F111	1	42.6867	48.926	6.239 4	50.042	7.3558	17.892
ГШ		42.0007	<u>1</u> 49.512	5.932	50.504	1.5558	16.719
	2	43.5803	49.312	5.952	2	6.9239	2
	+	+3.3003	46.775	6.323	47.885	0.7437	17.559
	3	40.4521	2	1	5	7.4334	4
	<u> </u>	1011021					17.390
% Swelling		~					5
SD							0.6047
				6.028	48.934		15.235
F112	1	41.9873	48.016	7	5	6.9472	5
			53.279	6.343	54.476		18.872
	2	46.9364	6	2	72	7.5403	2
		BRO	57.238		58.424		17.628
	3	50.5126	6	6.726	3	7.9117	6
			BOR		VINCIT		17.245
% Swelling		*		MNIA	· · ·	*	4
SD		212	SIN	CE196	9 26	<u></u>	1.8484
		7	73.		× 12	-	
D110			- 487	6.010	54.661		17.551
F113	1	47.5966	53.607	4	9	7.0653	2
	2	10 0010	53.937	5.853	54.869	6 7051	15.919
	2	48.0842	5 55.274	3	3	6.7851	2
	3	49.213	55.274 2	6.061 2	56.389 2	7.1762	18.395
	5	77.213	۷	<u> </u>	<u> </u>	1.1702	17.288
% Swelling							17.200
SD SWCHING			· · · · · · · · · · · · · · · · · · ·		<u> </u>		1.2589
UU ~~~~	$\left - \right $						1.2307
			58.212	6.470	59.494		19.806
F121	1	51.7424	58.212 6	0.470	1	7.7517	19.800
		51.7727	49.748	6.605	50.970		18.496
	2	43 1434	۲ <i>J</i> .140 ۲	γ	30.570	7 8760	10.490

49.725 6.067 50.812 17.915 3 43.6577 7.1544 1 4 1 4 18.739 er i M % Swelling 2 0.9686 SD 51.921 6.879 53.160 18.014 F122 1 45.0422 8.1186 5 3 8 9 6.371 48.675 20.015 2 41.0285 47.4 7.6468 7 5 3 17.984 55.634 7.298 56.947 3 48.336 5 5 8.6111 5 1 18.671 Strate and % Swelling 7

55.617

6

51.471

2

50.562

8

6.509

5

6.338

2

6.941

3

56.887

5

52.764

1

51.730

9.

7.7794

7.6311

8.1094

Appendix B-7	Sw <mark>elling (%) i</mark> i	n PBS buffer a	at RT, after	6 hours

							·····
}			ABOR	Wt.	VINCIT	Wt.	
		×		sampl		swollen	
Sample no.		Wt. plate	0 h	e	6 h	sample	percent
		~29	SIN	5.694	50.696	55	17.675
F81	1	43.9957	49.69	ເລັ3ເລັ	65	6.7008	6
				5.693	53.624		16.856
	2	46.9715	52.665	5	7	6.6532	1
			48.864	5.993	49.935		17.875
	3	42.8712	3	1	6	7.0644	6
							17.469
% Swelling							- 1
SD							0.5402
			52.210	5.868	53.163		16.238
F82	1	46.3421	2	1	1	6.821	6
			47.585		48.559		17.914
	2	42.1481	1	5.437	1	6.411	3
			49.327	5.262	50.281		18.123
	2	44 0648	7	0	5	6 2167	

SD

F123

SD

% Swelling

1

2

3

C)

49.1081

45.133

43.6215

1.1640

19.508

4

20.398

5

16.828

3

18.911

7

1.8584

% Swelling							17.425
SD SD							*1.0330
				4.750	51.543		16.730
F83	1	45.9985	50.749	5	8	5.5453	9
			49.080	4.897	49.912		16.999
	2	44.1828	1	3	6	5.7298	2
			46.946	4.855	47.843		18.477
	3	42.0913	4	1	5	5.7522	5
% Swelling							17.402 5
* SD							0.9406
			48.926	6.239	50.088		18.625
F111	1	42.6867	1	- 4	2	7.4015	2
			49.512	5.932	50.670		19.519
	2	43.5803	4	_1	3	7.09	2
		4	46.775	6.323	48.087		20.750
	3	40.4521	2	1	3	7.6352	9
% Swelling						1	19.631 8
SD							1.0673
	2				TA8		
				6.028	49.135		18.576
F112	1	41.9873	48.016	7	9	7.1486	1
		BRI	53.279	6.343	54.518		19.528
	2	46.9364	6	2	3	7.5819	0
		LI	57.238		58.661		21.155
	3	50.5126	6	6.726	5	8.1489	2
% Swelling		2129	SIN	CE196	9 ~		19.753 1
SD			" angr	ເລັຍເວັ	1a-		1.3042
				6.010	54.750		19.023
F113	1	47.5966	53.607	4	4	7.1538	7
ļ			53.937	5.853	55.039		18.828
	2	48.0842	5	3	6	6.9554	7
		40.010	55.274	6.061	56.544	7 221 4	20.959
	3	49.213	2	2	6	7.3316	5
% Swelling							19.604 0
SD 🕐							1.1780
			50 212	6 170	50 612		21.640
F171	1	51 7494	58.212	6.470 2	59.612 x	7 8704	21.640 8

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					1	(1 1
			49.748	6.605	51.080		20.161
	2	43.1434	6	2	3	7.9369	4
			49.725	6.067		ļ	20.583
	3	43.6577	1	4	50.974	7.3163	8
							20.795
% Swelling			ļ <u>.</u>	L			3
SD.							0.7620
			51.921	6.879	53.330		20.475
F122	1	45.0422	5	3	1	8.2879	9
				6.371	48.778		21.629
	2	41.0285	47.4	5	1	7.7496	1
			55.634	7.298	57.087		19.908
	3	48.336	5	5	5	8.7515	2
ant version and							20.671
% Swelling		_		E D o			1
SD				ERS			0.8769
		2	55.617	6.509	56.998		21.210
F123	1	49.1081	6	5	3	7.8902	5
			51.471	6.338	52.884		22.291
	2	45.133	2	2		7.7511	8
	4	4	50.562	6.941	51.890		19.127
	3	43.6215	8	3	5	8.269	5
			2	Te			20.876
% Swelling			5	k nb	02	A	6
SD		BR	THERO		GABRIEL		1.6083

Appendix B-8 Swelling (%) in PBS buffer at RT, after 24 hours

				DMNIA			
		210	011	05104	2.0	Wt.	
		19	23 SIN	Wt.	20120	🧭 swollen	
Sample no.		Wt. plate	0 h	sample	24 h	sample	percent
				0762			23.216
F81	1	43.9957	49.69	5.6943	51.012	7.0163	2
					53.902		21.740
	2	46.9715	52.665	5.6935	8	6.9313	6
			48.864		50.187		22.078
	3	42.8712	3	5.9931	5	7.3163	7
							22.345
% Swelling							2
SD							0.7730
			52.210		53.463		21.356
F82	1	46.3421	2	5.8681	4	7.1213	1
			47.585		48.748		21.399
	2	47 1481	1	5 4 3 7	6	6 6005	7

			49.327		50.572		23.646
	3	44.0648	7	5.2629	2	6.5074	7
			1				.22.134
% Swelling							2
SD .							1.3100
					51.780		21.705
F83	1	45.9985	50.749	4.7505	1	5.7816	1
			49.080		50.220		23.280
<u> </u>	2	44.1828	1	4.8973	2	6.0374	2
		40.0010	46.946	4.0551	48.009	5 0105	21.902
	3	42.0913	4	4.8551	8	5.9185	7
0/ Secolities							22.296
% Swelling.							
SD							0.8580
<u></u>			10.026	FRe	50 407		02 741
F111	1	42.6867	48.926	6.2394	50.407 4	7.7207	23.741
<u> </u>		42.0607	49.512	0.2394	50.965	7.7207	24.488
	2	43.5803	49.512	5.9321	1	7.3848	24.400
	2	+3.5805	46.775	3.7321	48.356	7.50+0	25.014
	3	40.4521	2	6.3231	9	7.9048	6
		10.1521		0.5251		1.5010	24.414
% Swelling		E 💎		A			8
SD				T.	UND D	7	0.6400
		2		<u> </u>	622		
	G	BRO	THEP		49.523	5	25.010
F112	1	41.9873	48.016	6.0287	8	7.5365	4
		0	53.279	5.8-6	54.851		24.774
	2	46.9364	6	6.3432	1	7.9147	6
		24	57.238		58.904		24.763
	3	50.5126	$\sim 6^{SIN}$	6.726	200	8.3916	6
			(191ยา	ลัยอัร	192		24.849
% Swelling							5
SD							0.1394
							23.675
<u>F113</u>	1	47.5966	53.607	6.0104	55.03	7.4334	6
		10.00.15	53.937				24.439
	2	48.0842	5	5.8533	55.368	7.2838	2
		40.010	55.274	6.0610	56.873		26.385
	3	49.213	2	6.0612	5	7.6605	9
0/ C 112							24.833
% Swelling							6
SD			<u> </u>				1.3975

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			58.212		59.998		27.601
F121	1	51.7424	6	6.4702	5	8.2561	9
			49.748		51.446		25.699
	2	43.1434	6	6.6052	1	8.3027	4
			49.725				24.473
	3	43.6577	1	6.0674	51.21	7.5523	4
							25.924
% Swelling							9.
SD -							1.5764
	Ĺ						
			51.921		53.622		24.729
F122	1	45.0422	5	6.8793	7	8.5805	3
					49.085		26.450
	2	41.0285	47.4	6.3715	3	8.0568	6
			55.634		57.494		25.483
	3	48.336	5	7.2985	4	9.1584	3
% Swelling			NIN	ЕЛЗ	Tr		25.554 4
SD		1					0.8629
					5	~	
			55.617		57.378		27.046
F123	1	49.1081	6 🗸	6.5095	2	8.2701	6
		F A	51.471		53.103		25.756
	2	45.133	2	6.3382	7	7.9707	5
			50.562	Te	52.275		24.674
	3	43.6215	8	6.9413	5	8.654	1
		BR	OTHERS		GABRIEL		25.825
% Swelling			201	2S V		N	7
SD		-	ABOR		VINCIT		1.1878

Appendix B-9 Swelling (%) in distilled water at 37°C, after 2 hours

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*

			' ang	Wt.	ลละ	Wt.	
				sampl		Swollen	
Sample no.		Wt.plate	0 h	e	2 h	Sample	Percent
			49.753	5.489	50.356		10.987
F81	1	44.2637	6	9	8	6.0931	4
			48.179	5.501	48.870		12.554
	2	42.6779	6	7	3	6.1924	3
-			54.154	5.659	54.813		11.632
	3	48.4955	8	3	1	6.3176	2
							11.724
% Swelling							6
SD							0.7875
						······································	
			53.313	4.847			11.024
F87	1	48 4667	6	<u> </u>	53 848	5 3818	5

			45.644	5.744	46.241	1	10.381
	2	39.9001	7	6	1	6.341	9
				4.261	48.242		14.108
	3	43.3798	47.641	2	2	4.8624	7
							11.838
% Swelling							4
SD							1.9922
				5.045	51.145		10.884
F83	1	45.5504	50.596	6	2	5.5948	7
			53.010	4.625	53.559		11.862
	2	48.3849	4	5	1	5.1742	5
			52.153	4.627	52.753		12.956
	3	47.5267	9	2	4	5.2267	0
and the second			1				11.901
% Swelling				E D c			<u>1</u>
SD.				LUS			1.0362
		V		•		_	
		4	54.969	6.853	55.838		12.682
F111	1	48.1159	3	4	5	7.7226	8
			52.126	7.033	53.092		13.737
	2	45.0931	3 6	2	5	7.9994	7
			47.359	7.016	48.227		12.370
	3	40.3431	8	7	8	7.8847	5
				DS			12.930
% Swelling		1	0		PIE		3
SD			HERSON		GABRIEL	2	0.7164
				<u> </u>		0	
		16 0016	53.330	6.778	VINCIT		13.597
F112	1	46.5516	3	MNIZ	54.252	7.7004	0
	2	10.005	56 250N	CEL196	57.226	7 2611	13.021
	2	49.865	56.378	6.513	1	7.3611	6
	2	12 000	50 572	6 674	51.344	7.4466	11.576
	3	43.898	50.572	6.674	6	/.4400	3
% Swelling							12.731
SD						<u> </u>	1.0411
ي مو							1.0411
			10 166	6.815	50.372		13.289
F113	1	42.6517	49.466 8	0.815	50.572	7.7208	6
1113	-	42.0317	o 50.956	6.975	51.872	1.1200	13.130
	2	43.9811	50.950	0.973 4	31.872 4	7.8913	4
	4	т .7011	53.978		54.800	1.0713	12.444
	3	47.3722	2	6.606	34.800	7.4281	12.444
	5	TI.JI24	4	0.000	<u>_</u>	1.7201	12.954
% Swelling							-9
SUBMENING							0.4480

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			ļ				
			49.412	6.255	50.300		14.203
F121	1	43.1568	4	6	9	7.1441	3
			51.982	6.223	52.842		13.825
	2	45.7585	4	9	9	7.0844	7
			46.703	6.098	47.630	1	15.206
	3	40.6043	1	8	5	7.0262	3
% Swelling							14.411 8
SD-1-							.0.7135
			49.281	6.565			13.364
F122	1	42.7165	6	1	50.159	7.4425	6
	<u> </u>	1217100	51.184	6.410	52.096		14.219
	2	44.7745	7	2	2	7.3217	5
			51.475	6.181	52.403		15.014
	3	45.2933	2	9	4	7.1101	8
% Swelling			10.			0.	14.199 6
SD.							0.8253
						~	
·····	-		49.132	6.129	49.987		13.953
F123	1	43.0029	4	5	7	6.9848	8
			46.391	6.625	47.359		14.603
	2	39.76 <mark>67</mark>	8	10	3	7.5926	6
			50.082	6.529	51.016	A	14.312
	3	43.5533	THER 4	1	GNE9IEL	7.4636	8
% Swelling		4	BOR		VINCIT	0	14.290 1
YO PATATITY !						×	0.3255

Appendix B-10 Swelling (%) in distilled water at 37°C, after 4 hours

					0 - ·		
				Wt.		Wt.	
			1	sampl		Swollen	
Sample no.		Wt.plate	0 h	e	4 h	Sample	Percent
	Γ Τ		49.753	5.489			13.122
F81	1	44.2637	6	9	50.474	6.2103	3
			48.179	5.501	48.866		12.483
	2	42.6779	6	7	4	6.1885	4
			54.154	5.659	54.904		13.241
	3	48.4955	8	3	2	6.4087	9
							12.949
% Swelling		······	<u> </u>			·	2
SD							0.4078

			53.313	4.847			12.468
F82	1	48.4662	6	4	53.918	5.4518	5
			45.644	5.744	46.391		12.993
	2	39.9001	7	6	1	6.491	1
				4.261	48.172		12.46
	3	43.3798	47.641	2	2	4.7924	0
							12.642
% Swelling						·	. 5
SD .				}	}		0.303
				5.045	51.245		12.86
F83	1	45.5504	50.596	6	2	5.6948	7
		<u> </u>	53.010	4.625	53.559		11.862
	2	48.3849	4	5	1	5.1742	5
	<u> </u>		52.153	4.627	52.773		13.38
	3	47.5267	9	2	4	5.2467	2
				ERS	15	0.2.07	12.70
% Śwelling		1	V	0	11		8
SD SD						0	0.775
+ ou			2				0.115
			54.000	(952	55.004		13.64
E111	1	49 1150	54.969	6.853	55.904	7 7004	F
F111	1	48.1159	3	4	3	7.7884	9
		45 0021	52.126	7.033	53.187	0.0041	15.084
	2	45.0931	3	2	2	8.0941	2
			47.359	7.016	48.234		12.460
with the state that the	3	40.3431	8	7		7.891	3
		ВКО	HERS		GABRIEL	2	13.72
% Swelling						6	1
SD		LA	BOR		VINCIT		1.314
		*	0	MNIA		*	
		210	53.330	6.778 7	2.0		14.319
F112	1	46.5516	3311	CE 790	54.301	7.7494	9
			งทยา	ລັຍເລັຍ	57.312		14.35
	2	49.865	56.378	6.513	7	7.4477	3
					51.426		12.80
	3	43.898	50.572	6.674	8	7.5288	9
							13.820
% Swelling							4
SD						·······	0.882
	<u> </u>						
			49.466	6.815	50.425	· · · · · · · · · · · · · · · · · · ·	14.062
F113	1	42.6517	49.400 8	0.813	2	7.7735	14.002
1113	1	42.0317				1.1133	
	\mathbf{r}	42 0011	50.956	6.975	51.903	7 0000	13.573
	2	43.9811	5	4	3	7.9222	4
	~	47 0700	53.978	<i></i>	54.908	7 60 60	14.082
	3	47.3722	2	6.606	5	7.5363	1 7

							* 3*
SD.							-0.2885
					·		
			49.412	6.255	50.402		15.830
F121	1	43.1568	4	6	7	7.2459	6
	}		51.982	6.223	52.860		14.102
	2	45.7585	4	9	1	7.1016	1
			46.703	6.098	47.755		17.249
	3	40.6043	1	8	1	7.1508	3
% Swelling							15.727
SD							1.5761
	1						
	1		49.281	6.565	50.290	[15.372
F122	1	42.7165	6	1	8	7.5743	2
			51.184	6.410	52.185		15.615
	2	44.7745	7	2	7	7.4112	7
9,200, <u>, , , , , , , , , , , , , , , , , ,</u>	1		51.475	6.181			16.577
	3	45.2933	2	9	52.5	7.2067	4
		0					15.855
% Swelling							1
- SD						5	0.6373
				M		P	
			49.132	6.129	50.185	17	17.176
F123	1	43.0029	4	5 0	2	7.1823	0
		5	46.391	6.625	47.368		14.737
	2	39.7667	THE 8	1	GP2RIEL	7.6015	9
			50.082	6.529	51.068	5	15.106
	3	43.5533	во 4		VINTerr	7.5154	2
		*		OMNIA		*	15.673
% Swelling		210	915	CE104	o del	2	4
SD		- 49	25.	CL170	2912	0.0	1.3143
			NE	າລ໌ຍວ່	9.9.		

Appendix B-11 Swelling (%) in distilled water at 37°C, after 6 hours

				Wt.		Wt.	
				sampl		Swollen	
Sample no.		Wt.plate	0 h	e	6 h	sample	Percent
			49.753	5.489	50.500		13.599
F81	1	44.2637	6	9	2	6.2365	5
			48.179	5.501	48.903		13.157
	2	42.6779	6	7	5	6.2256	8
			54.154	5.659	54.988		14.735
	3	48.4955	8	3	7	6.4932	0
% Swelling							13.830 8

SD SD		1	-	1	ł		0.8137
92						<u></u>	0.0107
			53.313	4.847	54.004		14.244
F82	1	48.4662	6	4	1	5.5379	7
			45.644	5.744	46.403		13.214
	2	39.9001	7	6	8	6.5037	1
				4.261	48.257		14.472
	3	43.3798	47.641	2	7	4.8779	4
							13.977
%Swelling							1
SD .		<u> </u>					0.6705
				5.045	51.256		13.096
F83	1	45.5504	50.596	6	8	5.7064	6
-			53.010	4.625	53.639		13.594
	2	48.3849	4	5	2	5.2543	2
			52.153	4.627	52.841		14.857
	3	47.5267	9	2	4	5.3147	8
1993 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 - 1990 -		4					13.849
% Swelling		0	7 25			<u> </u>	5
SD							0.9080
						5	
			54.969	6.853	55.982		14.782
F111	1	48.1159	3	4	4	7.8665	4
			52.126	7.033	53.206		15.357
	2	45.0931	3	2	4	8.1133	2
		BRO	47.359	7.016	48.400	N	14.833
	3	40.3431	8	7	6	8.0575	2
e e comme de la		LA	BOR		VINCIT		14.990
% Swelling		*		MINIA		×	9
SD		240	0.1.0.1	05104	- d.C	5	0.3182
		19.	3	CEIAO	20191	5	
			53.330	6.778	54.399		15.768
F112	1	46.5516	3	7	2	7.8476	5
					57.350		14.925
	2	49.865	56.378	6.513	1	7.4851	5
					51.503		13.955
	3	43.898	50.572	6.674	4	7.6054	6
		_					14.883
% Swelling							2
SD							0.9072
			49.466	6.815	50.550		15.907
F113	1	42.6517	8	1	9	7.8992	3
			50.956	6.975			14.242
ļ	2	43 9811	5	Δ	51 05	7 9689	9

			53.978		54.921		14.274
	3	47.3722	2	6.606	2	7.549	9
% Swelling			· ·				.14.808 4
SD							0.9518
			<u>+</u>				
			49.412	6.255	50.503		17.442
F121	1	43.1568	4	6	5	7.3467	0
			51.982	6.223	52.924		15.130
	2	45.7585	4	9	1	7.1656	4
			46.703	6.098	47.782		17.693
	3	40.6043	1	8	2	7.1779	6
% Swelling							16.755 . 3
SD							1.4129
			49.281	6.565	50.370		16.592
F122	1	42.7165	6	1	9	7.6544	3
			51.184	6.410	52.277		17.052
	2	44.7745	7	2	8	7.5033	5
		~	51.475	6.181	52.541		17.243
	3	45.2933	2 6	9	2	7.2479	9
% Swelling		З И И		M		P	16.962 9
SD			AL IN	Te	100		0.3349
			61 (***	ह्न पण	02		
	-	BRI	49.132	6.129	50.205	2	17.507
F123	1	43.0029	4	5	5	7.2026	1
		0	46.391	6.625	VINCIT		16.183
	2	39.7667	8	1	47.464	7.6973	9
		24	50.082	6.529	51.199	<u></u>	17.112
	3	43.5533	224 SIN	CE1196	°~7.0	7.6464	6
		······	19Ner	เล้ยอ้'	19.00		16.934
% Swelling				OLE			6
SD							0.6793

Appendix B-12 Swelling (%) in distilled water at 37°C, after 24hours

				Wt.		Wt.	
				sampl		Swollen	
Sample no.		Wt.plate	0 h	e	24 h	sample	Percent
			49.753	5.489	50.672		16.730
F81	1	44.2637	6	9	1	6.4084	7
			48.179	5.501	48.996		14.844
	2	42.6779	_6	7	3	6.3184	5
			54.154	5.659	55.105		16.802
	2	48 4955	8	2	7	6 6102	4

% Swelling							.16.125 9
SDA							1.1103
			53.313	4.847	54.136		16.984
F82	1	48.4662	6	4	9	5.6707	4
	2	39.9001	45.644 7	5.744 6	46.53	6.6299	15.411 0
	2	39.9001		4.261	48.321	0.0299	15.969
	3	43.3798	47.641	2	5	4.9417	7
							16.121
% Swelling				 			7
SDAPPERS							0.7976
				5.045	51 207		15 902
F83	1	45.5504	50.596	5.045	51.397 4	5.847	15.883
105	1	45.5504	53.010	4.625	53.722	3.047	15.401
	2	48.3849	4	5	8	5.3379	6
			52.153	4.627	52.930	2	16.774
	3	47.5267	9	2	1	5.4034	7
% Swelling				1	Z	1	16.019 8
SD	1						0.6967
					MBA		
D111		0 1150	54.969	6.853	56.121	0.0054	16.809
F111	1	48.1159	3 52.126	4 7.033	3 53.410	8.0054	2 18.262
	2	45.0931	32.120	2	7	8.3176	0
		13.0731	47.359	7.016	VINCIT	0.5170	17.104
	3	40.3431	8	7	48.56	8.2169	9
% Swelling		2129.	SIN	CE1969			17.392 0
SD			วิทยา	ລັງເລັຍ	183		0.7678
			53.330	6.778	54.521		17.577
F112	1	46.5516	3	7	8	7.9702	1
	2	10.965	56 270	6512	57.492	7 6775	17.111
	2	49.865	56.378	6.513	5 51.682	7.6275	9 16.636
	3	43.898	50.572	6.674	3	7.7843	2
a second and a second	-						17.108
% Swelling							4
SĎ							0.4705
			49.466	6.815	50.710		18.249
F113	1)	42 6517	8	1	5	8 0588	2

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			50.956	6.975	52.095	J	16.333
	2	43.9811	5	4	8	8.1147	1
			53.978				17.708
	3	47.3722	2	6.606	55.148	7.7758	1
% Swelling							17.430 1
SD							0.9878
			49.412	6.255	50.644		19.699
F121	1	43.1568	4	6	7	7.4879	1
			51.982	6.223			16.703
	2	45.7585	4	9	53.022	7.2635	4
			46.703	6.098			19.034
	3	40.6043	1	8	47.864	7.2597	9
% Swelling							18.479 . 1
SD			\sim	EKS			1.5733
			49.281	6.565	50.457	2	17.911
F122	1	42.7165	6	1	5	7.741	4
			51.184	6.410	52.413		19.163
	2	44.7745	7	2	1	7.6386	2
			51.475	6.181	52.620		18.520
	3	45.29 <mark>33</mark>	2	9		7.3268	2
% Swelling				≰ DTS		5	18.531 6
SD		BR	THERS		GABRIEL	2	0.6260
			No.			6	
		L	49.132	6.129	50.337		19.655
F123	1	43.0029	4	5	2	7.3343	8
		20	46.391	6.625	47.591	5.	18.106
	2	39.7667	23.8 ^{SIN}	CE196	- 4 - 0	7.8247	9
			50.082	6.529	51.203		17.176
	3	43.5533	4	1	9	7.6506	9
% Swelling							18.313 2
SD							1.2522

Appendix B-13 Swelling (%) in PBS buffer at 37°C, after 2 hours

						Wt.	
Sample				Wt.		Swollen	
no.		Wt. plate	0 h	Sample	2 h	Sample	Percent
			52.110		52.877		14.696
F81	1	46.8921	5	5.2184	4	5.9853	1
					49.052		14.066
	121	15 0006	48 564	3 4734	6	3 967	o

\$+

		46.946	ļ	47.702	J	14.600
3	41.767	4	5.1794	6	5.9356	1
						14.454
						4
						0.3390
		47.777		48.576		14.616
1	42.3082	5	5.4693	9	6.2687	1
		54.204		54.923		14.250
2	49.1529	1	5.0512	9	5.771	1
		39.749		1		14.445
3	34.2891	1	5.46	8	6.2487	1
						14.437
						1
_						0.1832
			EDO	-		
		52.205	LU2	52.819		14.800
1	48.0556	4	4.1498	6	4.764	7
	~	49.863		50.918		14.053
2	42.354	2	7.5092	5	8.5645	4
	N	51.257		52.027		14.525
3	45.956	2 (5.3012	2	6.0712	0
						14.459
	\leq $>$			TAP.		7
		12	nTe			0.3779
		2		2 Let	A	
	BR	50.511		51.387	N	15.516
1	44.8677	5	5.6438	2	6.5195	1
		57.110		58.083		15.325
2	50.7629	7	6.3478	5	7.3206	0
	20		051040			16.606
3	45.0226	236	6.392	~ 1900	7.4535	7
		. a N St.	າລັຍວັອ	19.2		15.815
						9
						0.6914
		53.117	6.1933	54.080		15.540
1	46.92454	9	6	4	7.15586	8
		50.458		51.316		15.712
2	44.9967	7	5.462	9	6.3202	2
		51.256				16.613
3	45.6549	9	5.602	6	6.5327	7
						15.955
	· · · · · · · · · · · · · · · · · · ·					6
						0.5764
		$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 42.3082 5 2 49.1529 1 2 49.1529 1 3 34.2891 1 3 34.2891 1 3 34.2891 1 1 48.0556 4 2 42.354 2 2 42.354 2 2 42.354 2 2 42.354 2 2 42.354 2 2 45.956 2 1 44.8677 50.511 1 44.8677 50.511 1 44.8677 51.414 3 45.0226 6 2 50.7629 7 3 45.0226 6 2 50.7629 7 3 45.0226 6 3 45.0226 7 44.9967 7 7 51.256	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	3 41.767 4 5.1794 6 1	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$

1			48.820		49.680	1	15.353
F113	1	43.2178	4	5.6026	6	6.4628	6
			51.540		52.447		16.110
	2	45.912	5	5.6285	3	6.5353	9
			52.839		53.793		15.988
	3	46.8727	4	5.9667	4	6.9207	7
%							15.817
Swelling							7
SD							0.4066
			49.331		50.297		17.450
F121	1	43.7936	5	5.5379	9	6.5043	7
			48.668		49.676		17.880
	2	43.0321	5	5.6364	3	6.6442	2
			48.460		49.481		18.111
	3	42.8203	4	5.6401	9	6.6616	4
%				ЕЦЗ	171.		17.814
Swelling							1
SD		~		200		2	0.3353
		0				~	
· · · ·		N			55.65 3		17.758
F122	1	48.6362	54.595	5.95 <mark>8</mark> 8	2	7.017	6
		4	50.749				17.970
	2	44.5476	5	6.2019	51.864	7.3164	3
			52.018	nle	53.283		17.377
	3	44.7346	51	7.2835	8	8.5492	6
%		BR	OTHERS		GABRIEL	2	17.702
Swelling			2.2			5	2
SD			ABOR		VINCIT		0.3003
		*		DMNIA		*	
		24	48.344	05104	49.387		17.532
F123	1	42.3951	325 SIN	5.9494	6	6.9925	9
			48.368	າລັ້ງເວັດ	49.371		17.456
	2	42.6253	9	5.7436	5	6.7462	0
			48.466		49.538		17.554
	3	42.3595	1	6.1066	1	7.1786	8
% Swelling							17.514 5
SD							0.0519

Sample				Wt.		Wt. Swollen	
no.		Wt. plate	0 h	Sample	4 h	Sample	Percen
		, the plate	52.110		52.998	Sumpre	17.014
F81	1	46.8921	5	5.2184	4	6.1063	8
					49.157		17.092
	2	45.0906	48.564	3.4734	7	4.0671	8
			46.946		47.878		17.988
	3	41.767	4	5.1794	1	6.1111	6
%Swelling							17.365 4
SD							0.5411
			47.777		48.717		17.181
F 8 2	1	42.3082	47.777	5.4693	40.717	6.409	4
102	1	42.3082	54.204	5.4075	55.114	0.407	18.027
	2	49.1529	1	5.0512	7	5.9618	4
<u>.</u>		47.1527	39.749	5.0512	40.685	5.5010	17.144
	3	34.2891	1	5.46	2	6.3961	7
%	-	51.2071	1	5.10		0.5701	17.451
Swelling			l Yas	1			- 1
SD			AN	23-02		72	0.4994
			\mathbf{T}	+	IN FR		
			52.205	DIS	52.903		16.829
F83	1	48.0556	4	4.1498	8	4.8482	7
		S S	49.863	510	51.189	\leq	17.666
	2	42.354	2	7.5092	8	8.8358	3
		LAB	51.257		52.180		17.414
	3	45.956	2 01	5.3012	4	6.2244	9
%		2/20	SINC	E1969	40		17.302
Swelling		77	2900	2 2 2	5319		7
SD			ายาร	<u>ମ୍</u> ଟାର୍ଥ କ	2*		0.4293
			50.511		51.570		18.765
F111	1	44.8677	5	5.6438	6	6.7029	7
			57.110		58.276		18.359
	2	50.7629	7	6.3478	1	7.5132	1
			51.414		52.656		19.425
	3	45.0226	6	6.392	3	7.6337	8
% Swelling							18.850 2
SD		······					0.5384
F112	1	<u> 16 07151</u>	53.117 9	6.1933 6	54.263	7 33866	18.492

Appe	ndi	x B-14 Swelli	ng (%) in	PBS buff	er at 37°C	C, after 4 hou	ars
	1					1174	

	ł		50.458		51.491		18.908
	2	44.9967	7	5.462	5	6.4948	8
	1		51.256		52.319	· · · · · · · · · · · · · · · · · · ·	18.973
	3	45.6549	9	5.602	8	6.6649	6
%							18.791
Swelling							6
SD							0.2611
······							
1110		10 01 70	48.820	-	49.835		18.116
F113	1	43.2178	4	5.6026	4	6.6176	6
	2	45.912	51.540	5.6285	52.601	6.6891	18.843
<u> </u>	4	45.912	52.839	3.0285	53.989	0.0071	19.278
	3	46.8727	4	5.9667	7	7.117	7
%		10.0727	·	5.5007	·		18.746
Swelling							2
SD			VIL	EK2	7		0.5871
			100	-			
			49.331		50.482		20.787
<u>F</u> 121	1	43.7936	5	5.5379	7	6.6891	7
			48.668		49.824		20.514
	2	43.0321	5	5.6364	8	6.7927	9
		42 8202	48.460	5 (101	49.639	6 9102	20.907
%	3	42.8203	4	5.6401	6	6.8193	4 20.736
70 Swelling				E D S			20.750
SD		BRO	THER		BRIEL	5	0.2012
		<u>v</u>	-Te or	23 7			0.2012
		LA	BOR		55.828		20.707
F122	1	48.6362	54.595	5.9588	9	7.1927	2
		210	50.749	0510/0	52.045		20.901
	2	44.5476	50.749	6.2019	8	7.4982	7
			52.018	ลัยอัต	53.505		20.418
2010 (1990) (19900) (19900) (1	3	44.7346	1	7.2835	3	8.7707	8
% C 11:							20,675
Swelling							9
SD							0.2430
			10 211		10 500		20.813
F123	1	42.3951	48.344 5	5.9494	49.582 8	7.1877	20.813
1123	1	<u>-14.3731</u>	48.368	J.7474	49.537	1.10//	20.339
	2	42.6253	40.500 9	5.7436	1	6.9118	$\begin{vmatrix} 20.33 \\ 2 \end{vmatrix}$
		0200	48.466	2.7.50	49.732		20.741
	3	42.3595	1	6.1066	7	7.3732	5
%							20.631
Swelling							5
90	T						0.2558

						Wt.	
Sample				Wt.		Swollen	
<u>no.</u>		Wt. plate	<u>0 h</u>	Sample	6 h	Samples	Percent
			52.110		53.090		18.779
F81	1	46.8921	5	5.2184	5	6.1984	7
					49.283		20.711
	2	45.0906	48.564	3.4734	4	4.1928	7
			46.946		47.968		19.726
	3	41.767	4	5.1794	1	6.2011	2
%Swellin g							19.739 2
SD.							0.9661
<u> </u>				EDO			
			47.777	LUS	48.827		19.199
F82	1	42.3082	5	5.4693	6	6.5194	9
		4	54.204		55.245		20.612
	2	49.1529	1	5.0512	3	6.0924	9
			39.749		40.774		18.785
	3	34.2891		5.46	8	6.4857	7
% Swelling		MF				A	19:532 8
SD			WAY I		A WAY	2	0.9580
<u> </u>			51 (*	🔆 परि	102		
		BF	52.205		53.046		20.273
F83	1	48.0556	4 %	4.1498	7	4.9911	3
		2	49.863		51.278		18.843
	2	42.354	2	7.5092	2	8.9242	6
······		2	51.257		52.286	1	19.423
	3	45.956	2 SI	5.3012	9 9 5	6.3309	9
%			139181	าลัยอั	ลลิ		19.513
Swelling				1012121			6
SD							0.7191
			50.511		51.690		20.897
F111	1	44.8677	5	5.6438	9	6.8232	3
	-		57.110	010100	58.461	0.0202	21.278
	2	50.7629	7	6.3478	4	7.6985	2
	-		51.414		52.723		20.481
	3	45.0226	6	6.392	8	7.7012	9
%				0.372		,,,,,12	20.885
Swelling							8
SD							0.3983
							0.5705

Appendix B-15 Swelling (%) in PBS buffer at 37°C, after 6 hours

1			53.117	6.1933	54.368		20.186
F112	1	46.92454	9	6	1	7.44356	1
	<u> </u>		50.458		51.583		20.598
	2	44.9967	7	5.462	8	6.5871	7
			51.256		52.481	-	21.867
	3	45.6549	9	5.602	9	6.827	2
%		······································					20.884
Swelling							0
SD							0.8761
			48.820		49.971	· · · · · · · · · · · · · · · · · · ·	20.538
F113	1	43.2178	4	5.6026	1	6.7533	7
			51.540		52.760		21.671
	2	45.912	5	5.6285	3	6.8483	8
			52.839		54.016		19.727
	3	46.8727	4	5.9667	5	7.1438	8
%				ERS	1.		20.646
Swelling			V.		11		1
SD						0.	0.9765
	-	S				~	
			49.331		50.576	A	22.474
F121	1	43.7936	5	5.5379	1	6.7825	2
		2	48.668		50.001		23.651
	2	43.0321	5	5.6364	6	6.9695	6
			48.460	+	49.702	4	22.017
	3	42.8203	4	5.6401	2	6.8819	3
%		BRI	THER		CABRIEL		22.714
Swelling		S.	Jo Sh-	DIS	Gring		4
SD				430	VIDIOIT	0	0.8432
		-	BUR		-YINCH	-1-	
*		*		MNIA		*	21.313
F122	1	48.6362	54.595	5.9588	55.865	7.2288	0
			50.749	ວັດເວັດ	52.190		23.231
	2	44.5476	5	6.2019	3	7.6427	6
			52.018		53.692		22.988
	3	44.7346	1	7.2835	5	8.9579	9
%							22.511
Swelling							2
SD							1.0447
					<u> </u>		
			48.344		49.681		22.471
F123	1	42.3951	5	5.9494	4	7.2863	2
			48.368		49.618		21.759
	2	42.6253	9	5.7436	7	6.9934	9
			48.466		49.953		24.354
	3	42.3595	1	6.1066	3	7.5938	0
0/2							22 861

Swelling			7
SID and			 1.3404

Appendix B-16 Swelling (%) in PBS buffer at 37°C, after 24 hours

						Wt.	
Sample				Wt.		Swollen	
no.		Wt. plate	0 h	Sample	24 h	Samples	Percent
		•	52.110		53.458		25.835
F81	1	46.8921	5	5.2184	7	6.5666	5
							25.796
	2	45.0906	48.564	3.4734	49.46	4.3694	0
			46.946	EDO	48.202		24.244
	3	41.767	4	5.1794	1	6.4351	1
%Swellin g						2.	25.291
SD							0.9076
	<u> </u>						
			47.777		49.210		26.199
F82	1	42.3082	5	5.4693	4	6.9022	0
			54.204	100	55.474		25.142
	2	49.1529	1	5.0512	1	6.3212	5
	<u> </u>		39.749	s no	Q24	Þ	24.064
	3	34.2891	DTHER	5.46	41.063	6.7739	1
% Swelling		4	ABOR		VINCIT	0	25.135 2
SD		*				*	1.0675
		24			10		
			52.205	CE1969	~ 190	0	26.088
F83	1	48.0556	4121	4.1498	53.288	5.2324	0
			49.863		51.690		24.330
	2	42.354	2	7.5092	2	9.3362	2
			51.257		52.560		24.588
	3	45.956	2	5.3012	7	6.6047	8
% Swelling							25.002 3
SD						· · · · · · · · · · · · · · · · · · ·	0.9491
			50.511		52.050		27.263
F111	1	44.8677	5	5.6438	2	7.1825	5
			57.110		58.784		26.369
	2	50.7629	7	6.3478	6	8.0217	8
— ———————	3	15 0226	51 /1/	6 202	53 078	R U222	26 027

		1	6		3		8
1. Voisi.							26.553 7
Swelling							1000 March 1000
sd -	ļ						0.6381
			53.117	6.1933			27.256
F112	1	46.92454	9	6	54.806	7.88146	6
1112		+0.72+5+	50.458		51.872	7.00140	25.889
	2	44.9967	7	5.462	8	6.8761	8
	2		51.256	5.402	52.785	0.0701	27.284
	3	45.6549	9	5.602	4	7.1305	9
%				0.002		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	26.810
Swelling							4
SD							0.7974
	 						100121-1
			48.820	Do	50.345		27.215
F113	1	43.2178	4	5.6026	2	7.1274	9
, .	<u> </u>		51.540		53.057		26.957
	2	45.912	5	5.6285	8	7.1458	4
			52.839		54.380	~	25.830
	3	46.8727	4	5.9667	6	7.5079	0
%				1	(WAL	F	26.667
Swelling					AN ET		8
SD			×		MET		0.7370
			57	ns	N K		
			49.331	-1-	50.931	P	28.884
F121	1	43.7936	HERS5	5.5379	ABRIEL	7.1375	6
			48.668		50.278	6	28.559
	2	43.0321 A	BOR 5	5.6364	INCI2	7.2461	0
		*	48. <mark>46</mark> 0	AINIA		*	28.237
	3	42.8203	4	5.6401	50.053	7.2327	1
% Swelling		197	วิทยา	ວຍາລັສ	ă31810.º		28.560
SD				67 21 <u>21 01</u> 01			0.3238
263 - 1935 - 1 997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1							
					56.294		28.524
F122	1	48.6362	54.595	5.9588	7	7.6585	2
1122	1	10.0502	50.749	5.7500	52.549	1.0505	29.018
	2	44.5476	5	6.2019	2	8.0016	5
	-		52.018		54.051		27.922
	3	44.7346	1	7.2835	8	9.3172	0
%							28.488
Swelling							2
SD							0.5491
F172	•	40.0051	40.044	5 0/0/	CO.001	7 6801	20.2/1
ы F74 - 1	1	12 3051	/ / X - 4/1/1		50.08/		, ,u ,/ii

			5		2		6
			48.368		50.025		28.846
	2	42.6253	9	5.7436	7	7.4004	0
			48.466		50.164		27.810
	3	42.3595	1	6.1066	4	7.8049	9
%							28.632
Swelling							8
SD							0.7388

Appendix C: Texture	compression analysis
----------------------------	----------------------

	* *		
Test ID	Baicher		Firmness
			- N
			Force 1
Start Batch			
F81	F81		
F811	F81		2.48
F812	F81	LIVERSIX,	2.48
F813	F81		2.91
F814	F81		2.99
End Batch F81	F81		
an a	F81	and the second sec	le in eas
Average:	(F)	AVERAGE("BATCH")	2.71
	F81		
S.D.	(F)	STDEVP("BATCH")	0.24
		STDEVP("BATCH")/AVERAGE("BAT	
A 11	F81	CH")	<u> </u>
<u> </u>	(F)	*100	8.73
Start Batch F82	F82		
F825	F82	LABOR	10.27
		OMNIA	
F826	F82	120 SINCE1969	12.12
F827	F82	773700000000000000000000000000000000000	10.73
F828	F82	12.198000	11.91
End Batch F82	F82		
A	F82	ANTER A CHE (UR A TOLUN)	11.00
Average:	(F) F82	AVERAGE("BATCH")	11,26
S.D.	го2 (F)	STDEVP("BATCH")	0.78
<u> </u>	<u>(1)</u>	STDEVP("BATCH")/AVERAGE("BAT	0.78
	F82	CH")	
C.V.	(F)	*100	6.91
Start Batch			
F83	F83		
F839	F83		9.85
F8310	F83		10.44
F8311	F83		10.9

F8312	F83		9.58
End Batch F83	F83		
	F83 -	and a second	
Average:	(F) -	AVERAGE("BATCH")	10.19
	F83		
······································	(F)	SIDEVP("BATCH")	0.51
	7700	STDEVP('BATCH'')/AVERAGE(''BAT	
C.V.	F83 (F)	* CHf)************************************	5.04
Start Batch	· · · · · · · · · · · · · · · · · · ·		5.04
F111	F111		
F11113	F111		24.45
F11114	F111		25.55
F11115	F111		24.04
F11116	F111		26.49
End Batch		NEDCO	
F111	F111	NIVERS/7L	
	F111		
Average:	(F)	AVERAGE("BATCH")	25.13
	F111		
S.D.	(F)	STDEVP("BATCH")	0.96
122	171 F.1	STDEVP("BATCH")/AVERAGE("BAT	
C.V.	F111 (F)	CH") *100	3.82
Start Batch	(1)	100	J.02
F112	F112		
F11217	F112	BROTHER	23.62
F11218	F112		21.29
F11219	F112	LABOR	18.49
F11220	F112	OMNIA *	28.48
End Batch			
F112	F112	273 SINCE1969	
	F112		
Average:	(F)	AVERAGE("BATCH")	22.97
	F112		
<u>S.D.</u>	(F)	STDEVP("BATCH")	3.66
	D110	STDEVP("BATCH")/AVERAGE("BAT	
C.V.	F112	CH") *100	15.94
Start Batch	(F)	EUV	13.24
F113	F113		
F11321	F113		7.68
F11322	F113		7.5
F11323	F113		6.68
F11324	F113		7.49
Find Ratch	F113		1.12

F113			
	- FUI3.		4 7 7 1
Average		AVERAGE("BATCH") ++- ++	7.34
S.D.		STDINP("BATCH")	0.39
Phone and a		SUDEVR("BATCH")/AVERAGE("BAT.	
C.V.	(F)	CH") *100	5.27
Start Batch			5.24
F121	F121		
F12125	F121		8.11
F12126	F121		9.23
F12127	F121		6.48
F12128	F121		6.05
End Batch			
F121	F121	NEDCO	
	F121		
Average:	(F) -	AVERAGE("BATCH")	7.47
	F121 *		1.07
S.D.	(F)	STDEVP('BATCH")	1.27
and a state of the s	F121	STDEVP("BATCH")/AVERAGE("BAT CH")	
C.V.	(F)	*100	17.06
Start Batch			17.00
F122	F122		
F12229	F122		19.39
F12230	F122	BROTHER	21.71
F12231	F122		21.84
F12232	F122	LABOR	23.87
End Batch	×	OMNIA *	
F122	F122	C MAIL	
	F122		
Average:	(F)	AVERAGE("BATCH")	21.7
0 D	F122		1 50
S.D.	(F)	STDEVP("BATCH")	1.59
	F122	STDEVP("BATCH")/AVERAGE("BAT CH")	
C.V.	$(F)^{+}$	CH") *100	7.32
Start Batch			,.32
F123	F123		l
F12333	F123		54.15
F12334	F123		57.45
F12335	F123		54.07
F12336	F123		57.19
End Batch			
F123	F123		

	F123		
ANOREG		AVERAGE("BATCH")	55.72
	19129		
5. S.D.	(a)	STDEVP("BATCH")	1.61
		SUDLVP("BATCH")/AVERAGE("BAT	
	e (= 1112341.)	CH")	and the second second
C_{NS}		*100	2.89

ID.	L*	a*	b*
F811	18.69	-1.37	-0.46
F811 w	37.39	-1	5.58
F811 wb	37.18	-1	5.49
F811 b	14.48	-0.75	-1.52
F812	13.57	-0.65	-2.37
F812 w	37.44	-1.05	5.03
F812 wb	37.58	-1.04	5
F 8 12 b	15.45	-0.82	-1.93
F813	16.37	-0.62	-1.12
F813 w	37.83	-1.09	5.2
F813 wb	37.84	-1.05	5.13
F813 b	14.81	-0.9	-1.35
D	L*	a*	b*
F821	19.68	-1.99	BRI-3.84
F821 w	34.13	0.09	8.39
F821 wb	BO 34.01	0.05	NcT 8.27
F821 b	19.35	-1.9	-3.78
F822	18.95		-3.77
F822 w	33.11	0.24	8.56
F822 wb	32.93	0.09	8.53
F822 b	18.44	-1.96	-3.65
F823	19.46	-1.64	-3.71
F823 w	32.89	0.18	8.07
F823 wb	32.64	0.08	7.85
F823 b	19.41	-1.85	-3.38
D	L*	a*	b*
F831	19.2	-1.99	-0.97
F831 w	30.68	1.4	11.4
F831 wb	30.8	1.42	11.37
F831 b	18.84	-1.8	-1.02
7827	17 72	-2 04	_1 84

Appendix D: Color measurement

	T022	21	1.0	11.50	1
	F832 w	31	1.2	11.56	
	F832 wb	30.93	1.25	11.41	
	F832 b	18.4	-1.98	-1.15	
	F833	19.07	-2.04	-0.97	
	F833 w	30.05	1.15	10.48	
	F833 wb	29.97	1.13	10.43	
	F832 b	18.45	-2.16	-1.43	
	D -	L*	a*	b*	
	F111 (1)	13.11	-1.07	-3.73	
	F111 (1)		0.50	< 7 0	
	W	34.26	-0.52	6.59	
	F111 (1)	22.74	0.02	(17)	
	wb	33.74	-0.63	6.17	
	F111 (1) b	13.35	-1.32	-3.66	
	F111 (2)	14.07	-0.64	-2.98	
	F111 (2)	35.81	-0.36	72	1
	w F111 (2)	33.01	-0.30	7.3	
4	wb	35.3	-0.43	6.97	
	F111 (2)	55.5	-0.43	0.77	P
5	b	14.08	-1.09	-3.01	
	F111 (3)	14.46	-2.26	-3.87	
C	F111 (3)	THER	2.20	BRIEL	
	w	33.5	-0.58	5.98	
	F111 (3)	BOR		NCIT	
	wb	33.19	-0.58	5.71	0
	F111 (3)			10	
	b 29	14.04	CE1919197	-4.08	-
	ID	L*	a*	b*	
	F112(1)	14.49	-1.61	-2.79	
	F112(1)				
	w	31.55	0	9.14	
	F112 (1)				
	wb	31.4	-0.03	8.94	
	F112(1)				
	b	14.27	-1.71	-2.9	
	F112 (2)	14.48	-1.84	-3.45	
	F112 (2)		•		
	W	34.16	0.47	11.05	
	F112 (2)	24.14	0.7	11.00	
	wb	34.16	0.5	11.22	
I	F112 (2)	1/1 77	_1 60	_3 16	

	b				
	F112 (3)	14.27	-1.36	-2.34	
	F112 (3)				
	w	34.5	0.23	10.67	
	F112 (3)	2417	0.21	10.40	
	wb F112 (3)	34.17	0.21	10.49	
	b	14.14	-1.37	-2.59	
		Sector Sector	the state of the state		
	ID	L*	a*	b*	
	F113 (1)	12.72	-1.19	0.92	
	F113 (1) w	30.84	1.6	13.59	
	F113 (1)				
	wb	30.44	1.42	13.05	
	F113 (1)	12.20	ERS.	1 44	
	b	13.28	-0.17	1.44	
	F113 (2) F113 (2)	10.64	-1.46	-0.74	
	W (2)	31.24	1.34	13.82	
	F113 (2)			2	7
i	wb 🔨	31.14	1.33	13.65	3
	F113 (2)	10.49	1.20	0.75	P
5	b	10.48	-1.29	-0.75	
	F113 (3) F113 (3)	11.64	-0.6	0.94	5
Ŀ	W (3)	29.67	1.48	BRIE13.58	5
	F113 (3)		1 10		6
	wb	29.33	1.34	13.36	
	F113 (3)	10.07	INIA	1.57	
	D ID	12.37	-0.2 a*	1.57 b*	
	ID F121(1)	12.12	a-0.7	-0.34	
	F121 (1) F121 (1)	12.12	-0.7	-0.34	
	w	35.8	-0.57	7.13	
	F121 (1)				
	wb	35.89	-0.53	7	
	F121 (1)	10.2	-0.84	-1.14	
	b	10.3			
	F121 (2) F121 (2)	14.48	-0.47	1.16	
	W	36.79	-0.69	7.71	
	F121 (2)				
	wb	36.48	-0.65	7.51	
	F121 (2)		A 7 1	1 1 7	
. 1	h	778	_0 71	_1 17	i -

Sc. (Biotechnology)

F121 (3)	7.3	-0.91	-1.78
F121 (3)	,.5	0.71	
w	36.83	-0.81	7.02
F121 (3)			
wb	36.81	-0.71	6.98
F121 (3)	- 10		
b	7.19	-1.03	-1.86
ID	L*	a*	b*
F122 (1)	12.13	-1.35	-1.28
F122 (1)	22.42	0.00	10.54
W	32.48	0.39	10.54
F122 (1)	22.64	0.45	10.4
wb F122 (1)	32.64	0.43	10.4
b	11.35	-1.32	-1.65
F122 (2)	11.65	-0.93	-1.62
F122 (2)	11.05	-0.75	-1.02
W	31.02	0.45	10.17
F122 (2)			0
wb	30.74	0.48	10.04
F122 (2)			
b	11.42	<u>-1.03</u>	-1.94
F122 (3)	14.09	-1.04	-1.47
F122 (3)		+	MEAL
W	30.49	0.37	9.28
F122 (3)	00.65		RIE ID AC
wb	30.65	0.4	9.45
F122 (3) b	13.22	-1.11	-1.55
	13.22 L*	a*	b*
F123 (1) F123 (1)	16.89	-0.65	0.9
W	27.21	a 1.84	11.17
F123 (1)	27.21	6 2 1.01	
wb	27.24	1.8	10.92
F123 (1)			
b	15.92	-1.25	-0.59
F123 (2)	13.81	-1.12	-1.29
F123 (2)			
w	28.33	2.01	12.53
F123 (2)			
wb	28.3	1.95	12.42
F123 (2)	14.05	1.0	1.00
b	14.25	-1.3	-1.22
F123 (3)	14.91	-1.38	-1.07
F122 (3)	271	1 2/	11 12

...

w			
F123 (3)			
wb	27.05	1.85	11.05
F123 (3)			
b	15.09	-1.33	-0.98

	L*	mean	SD	a*	mean	SD	b*	mean	SD
		ľ	1						
F81									
(1)	37.39			-1			5.58		
F81				· · · · · · · · ·					
(2)	37.44			-1.05			5.03		
F81									
(3)	37.83	37.55	0.24	-1.09	-1.05	0.05	5.2	5.27	0.28
F82	and the standard second								
(1)	34.13			0.09			8.39	1	
F82				- Che	-				
(2)	33.11	9		0.24			8.56		
F82				A			all in the second se		
(3)	32.89	33.38	0.66	0.18	0.17	0.08	8.07	8.34	0.25
ng dan serien an serien. Serie	e en	P.							
F83		5	BROTH			GABRIE	6	5	
(1)	30.68	S.		1.4	De Te	J GALY	11.4		
F83		4			SAL D		2		
(2)	31		LABO	1.2		VINCIT	11.56		
F83				0	1889 B		*		
(3)	30.05	30.58	0.48	1.15	1.25	o 0.13	10.48	11.15	0.58
	a stand		17	a digita	6	~~??			
F111				727	<u>a 2121</u>	51 01			
(1)	34.26			-0.52			6.59		
F111								1	
(2)	35.81			-0.36			7.3		
F111						and the second second		-	
(3)	33.5	34.52	1.18	-0.58	-0.49	0.11	5.98	6.62	0.66
F112		eretak entre e sjilij.	<u>na na sala sala</u>		annan sairte a angeli i		<u>e 1999 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 1995 - 199</u>	. <u> </u>	
(1)	31.55			0			9.14		
F112									
(2)	34.16			0.47			11.05		
F112									শুক্রা হৃত্য স
(3)	34.5	33.40	1.61	0.23	0.23	0.24	10.67	10.29	1.01
				-					

F113					}				
(1)	30.84			1.6			13.59		
F113									
(2)	31.24			1.34			13.82		
F113			1. A. 1.					- C.	-
(3)	29.67	30.58	0.82	1.48	1.47	0.13	13.58	13.66	0.14
F121									
(1)	35.8			-0.57		- -	7.13		
F121									
(2)	36.79			-0.69			7.71		
F121									
(3)	36.83	36.47	0.58	-0.81	-0.69	0.12	7.02	7.29	0.37
									2 2 2 2 2 2
F122									
(1)	32.48			0.39	DC		10.54		
F122									
(2)	31.02		V'	0.45	-		10.17		
F122									
(3)	30.49	31.33	1.03	0.37	0.40	0.04	9.28	10.00	0.65
				PSPRID					
F123									
(1)	27.21		ANK	1.84			11.17		
F123		N				TA			
(2)	28.33	5	SALE	<mark>2</mark> .01	nTe		12.53		
F123						<u> </u>	6		
(3)	27.1	27.55	0.68	1.84	1.90	0.10	11.12	11.61	0.80
				30					
			LABO						

Appendix E: Degradation studies Appendix E-1 Degradation test in pH 7.4 medium

pH 7.4		0 h	4 h	% degradation
F81	1	4.625	1.2264	73.4832
	2	4.1946	1.186	71.7256
mean				72.6044
SD.				1.2429
F82	1	3.7163	1.0377	72.0771
	2	3.3906	1.008	70.2707
mean				71.1739
SD				1.2773
F83	1	3 9004	1 0374	73 4027

	2	4.3592	1.1461	73.7085
mean				- 73.5556
SD				0.2162
F111	1	4.6507	1.994	57.1247
	2	3.943	1.75	55.6176
mean				56.3711
SD				1:0657
F112	1	4.4727	1.9849	55.6219
	2	4.1463	1.7708	57.2920
mean .				56.4570
SD	<u> </u>			1.1810
F113	1	4.3472	1.8553	57.3220
	2	3.7707	1.587	57.9123
mean		I	De	57.6171
SD		JUL	U2	0.4175
F121	1	5.3246	3.0757	42.2360
	2	5.1583	3.0094	41.6591
mean	5			41.9476
SD				0.4080
F122	1	6.2301	3.6812	40.9127
	2	4.9698	2.9209	41.2270
mean	A Fall	*	+	41.0698
SD			DS	0.2223
F123	1BROT	4.7216	2.7727	RIE 41.2763
S.	2	4.9828	2.9339	41.1195
mean		OR		41.1979
SD	4			0.1109

Appendix E-2 Degradation test in pH 5.5 medium

pH 5.5		0 h	4 h	% degradation
F81	1	4.3525	2.0525	52.8432
	2	3.97	1.7901	54.9093
mean]	53.8763
SD				1.4610
	1	4.5217	2.2254	50.7840
	2	4.0499	1.9499	51.8531
mean				51.3186
SD				0.7560
	1	4 9008	2 4206	50 6081

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	2	4.631	2.3023	50.2850
-mean				50,4465
SD				0.2284
F111	1	4.7844	3.142	34.3282
	2	3.5078	2.2154	36.8436
mean				35.5859
SD				1.7786
F112	1	4.8928	3.2067	34.4608
	2	4.366	2.8208	35.3917
mean *		- - 		34.9263
SD.				0.6582
F113	1	4.6445	3.0116	35.1577
	2	3.7672	2.4092	36.0480
mean		I	Der	35.6029
S D		NUL	N 3/7	0.6295
F121	1	5.1128	4.036	21.0609
	2	5.1945	4.1552	20.0077
mean	5			20.5343
SD				0.7447
F122	1	5.8466	4.5251	22.6029
	2	5. 6977	4.5395	20.3275
mean	ARA A	\mathbf{X}	+ 1	21.4652
SD		主義	DIS	1.6089
F123	IBROT	4.7436	3.6716	RIEZ 22.5989
S.	2	4.6941	3.5436	24.5095
mean		OR	VIN	23.5542
SD.	*	0.11	11.0	1.3510

Appendix F: Total phenolic content

Samples		pH 5.5	x values	рН 7.4	x values
F81	1	0.291	14.126214	0.189	9.1747573
	2	0.301	14.61165	0.207	10.048544
	3	0.357	17.330097	0.262	12.718447
mean			15.355987		10.647249
SD			1.726773		1.84615
F82	1	0.397	19.271845	0.258	12.524272
	2	0.302	14.660194	0.3	14.563107
	3	0.378	18.349515	0.194	9.4174757
mean			17.427184		12.168285
SD			2 4402561		2 5012207

1	1				
F83	1	0.366	17.76699	0.321	15.582524
	2	0.429	20.825243	0.304	14.757282
	3	0.397	19.271845	0.298	14.466019
mean			19.288026		14.935275
SD			1.5291904		0.5791434
F111	1	0.334	16.213592	0.262	12.718447
	2	0.316	15.339806	0.278	13.495146
	3	0.327	15.873786	0.247	11.990291
mean			15.809061		12.734628
SD ⁴⁴			0.4404744		0.7525577
F112	1	0.294	14.271845	0.243	11.796117
	2	0.401	19.466019	0.243	11.796117
	3	0.369	17.912621	0.307	14.902913
mean	6		17.216828	0	12.831715
. SD	0		2.6660755		1.7937096
				1	2
F113		0.401	19.466019	0.247	11.990291
	2	0.377	18.300971	0.339	16.456311
	3	0.423	20.533981	0.317	15.38835
mean			19.433657	Sign	14.61165
SD	N N	ROTHER	1.1168566	BRIEL	2.3321189
	S	-NS OF	10 510		2
F121	4	0.411	19.951456	0.266	12.912621
	2	0.367	17.815534	0.298	14.466019
	3	0.361	17.524272	0.227	11.019417
mean		123 SIN	18.430421	2005	12.799353
SD		1 a N 21	1.3252812	10-	1.7260905
F100		0.4(2	22.475720	0.00	12 (21250
F122	1	0.463	22.475728	0.26	12.621359
	2 3	0.445	21.601942	0.307	
·	3	0.355	17.23301 20.436893	0.257	12.475728
mean SD			20.436893		1.3612445
<u>ى</u>		<u></u>	2.0000303	<u> </u>	1.3012443
F123	1	0.494	23.980583	0.307	14.902913
	2	0.456	22.135922	0.302	14.660194
	3	0.492	23.883495	0.237	11.504854
mean			23.333333		13.68932
SD			1 0381230		1 8056017

samples		pH 5.5	% AA	pH 7.4	% AA
F81	1	0.069	63.874346	0.14	26.701571
	2	0.081	57.591623	0.15	21.465969
	3	0.063	67.015707	0.143	25.13089
mean			62.827225		24.43281
SD			4.7985086		2.6867023
	······································				
F82	1	0.037	80.628272	0.123	35.602094
	2	0.045	76.439791	0.128	32.984293
	3	0.033	82.722513	0.136	28.795812
mean			79.930192		32,460733
SD		. N V	3.1990057		3.4332139
		0	-		
F83	1	0.026 🧹	86.387435	0.105	45.026178
	2	0.02	89.528796	0.107	43.979058
	3	0.024	87.434555	0.099	48.167539
mean			87.783595		45.724258
SD			1.5995029	NE	2.179755
			- + D	N 204	
F111		0.087	54.450262	0.143	25.13089
(R 2	0.091	52.356021	0.145	24.08377
	R 3	0.098	48.691099	0.135	29.319372
mean	4	14800	51.832461	No.	26.17801
SD	ale.	CADOR	2.9150599	NCH 2	2.7704202
	A		ZMINIA	1	
F112	1	0.076	60.209424	0.132	30.890052
	2	0.08	58.115183	0.127	33.507853
	3	0.073	61.780105	0.128	32.984293
mean			60.034904		32.460733
SD			1.838683		1.3852101
F113	1	0.058	69.633508	0.098	48.691099
	2	0.052	72.774869	0.1	47.643979
	3	0.047	75.39267	0.095	50.26178
mean			72.600349		48.86562
SD			2.8835448		1.3175976
F121	1	0.074	61.256545	0.14	26.701571
	2	0 073	61 780105	0.132	30 800052

Appendix G: Radical scavenging activity (DPPH assay)

	3	0.069	63.874346	0.141	26.17801
			62.303665		27.923211
s sin sin sin sin sin sin sin sin sin si			1.3852101		25826612
F122	1	0.055	71.204188	0.113	40.837696
	2	0.057	70.157068	0.119	37.696335
	3	0.053	72.251309	0.11	42.408377
			71.204188		40.314136
MeSID			1.0471204		2.3992543
F123	1	0.04	79.057592	0.087	54.450262
	2	0.039	79.581152	0.08	58.115183
	3	0.03	84.293194	0.076	60.209424
- smean			80.977312		57.591623
		111	2.8835448		2.9150599

Appendix H: The ANOVA Procedure

Appendix H-1 Dependent Variable: total phenolic content in pH 5.5

APILAN/

Df	Sum	Sq	Mean	Sq F	value	Pr(>F	r)	
a	8	5519	690	114.8	17 <	2e-16	***	
b	1	14361	14361	2390.2	294 <	2e-16	***	
rep	2	42	21	3.531	or	0.0404	*	
a:b	8	881	110 1	8.326		2.97e-10) ***	
Resi	duals 3	34 204	×6			NIA		*
			e e	20-2	SINC	E1969		

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Means with the same letter are not significantly different.

Groups, Treatments and means

a	9	23.33
ab	8	20.44
b	6	19.43
bc	3	19.29
bcd	7	18.43
bcd	2	17.43

bcd	5	17.22
cd	4	15.81
d	1	15.36

Appendix H-2 Dependent Variable: radical scavenging activity in pH 5.5

•••

Df	ç.,	um Sq Mean Sq F value Pr(>F)		
Di	51	ini sq mean sq r value ri(-r)		
а	8	5519 690 114.817 < 2e-16 ***		
b	1	14361 14361 2390.294 < 2e-16 ***		
rep	2	42 21 3.531 0.0404 *		
a:b	8			
Resi	duals	34 204 6 VERSITY		
		UNITEDITY		
Sign	if. coo	des: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 '' 1		
Mea	ns wit	th the same letter are not significantly different.		
Groups, Treatments and means				
а	3	87.78		
b	9	80.98 State Dis 124		
b	2	79.93 BROTHERS GARNEL		
с	6	72.6		
c	8	71.2		
d	1	62.83 SINCE 1969		
d	7	62.3 775 ທີ່ຢາລັຍເລັດລົ້ວມີໃ		
d	5	60.03		
e	4	51.83		

Step no.	Added chemicals
1.	Start with 800 mL of distilled water.
2.	Add 8 grams of NaCl
3.	Add 0.2 gram of KCl
4.	Add 1.44 grams of Na ₂ HPO ₄
5.	Add 0.24 gram of KH ₂ PO ₄
6.	Adjust pH to 7.4 with HCl
7.	Add distilled water to a total volume of
	1 liter.

Appendix I : PBS buffer preparation (1 liter)

Appendix J: DPPH solution 0.1 mM, 100 mL

From DPPH M.W. = 394.33 g/mol, % Assay = 85 %

Solution 1000 mL Solution 100 mL	have DPPH 0.1 mmol have DPPH $\frac{100 \ mL \times 0.1 \ mmol}{1000 \ mL}$
110	= 0.00001 mol
M.W. = 394.33 g/mol	
DPPH 1 mol	mass 394.33 g
DPPH 0.00001 mol	mass $\frac{(0.00001 \text{ mol}) \times 394.33 \text{ g}}{1 \text{ mol}}$ = 0.0039433 g
% Assay = 85	OMNIA *
-	SINCE1969
DPPH 85 g	from the chemical 100 g
DPPH 0.0039433 g	from the chemical $\frac{0.0039433 g \times 100 g}{85 g}$

= 0.004639 g

